Analytical and Top Loading Balances MARK “M” series
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1 Installation instruction

**WARNING:**
Please follow carefully these steps for installing and use the new balance before starting your work routine. A way of use of the instrument different from this user manual will not guarantee the instrument’s safety anymore.

- **Remove** the balance and accessories from the cartoon and check for any visible damage of the instrument.

- **Do not install** the balance in a place with air flows, heavy thermal changes and vibrations.

- **Do not use** the balance in blast risk environment.

- **The humidity rate** of the balance environment must be between 45% and 75%

- **Place** the weighing pan and the support pan on the balance (see pag. 5).

- **Level** the balance using the level bubble and levelling feet located underneath the case

- **Connect** power supply to connector 2 located on the rear panel of the unit (see pag. 7).

- **Insert** power unit into AC outlet, **which shall be easily accessible**; after few seconds the balance will automatically switch on.

- **Wait 30 minutes from switch on** and then calibrate the balance using the appropriate mass, following the instructions (pag.9-10)
- **Calibrate** again the balance every time it’s moved to another place.

- **Check** balance calibration periodically.

- **We recommend** not dropping heavy objects on balance pan, in order to avoid damages.

- **Assistance service** must be effected by specialized staff and the spare parts used must be original. Therefore, it is necessary to apply to the reseller who sold the equipment.

2 Storage

- **Storage temperature**: +5 °C…+40 °C

- **Storage humidity** 45% - 75%.

- **Keep package** in the case the balance should be sent back to the factory for service. Disconnect the cables and the accessories for avoiding damages during transportation.

- **Do not place** the balance in extreme temperature and humidity condition and avoid the balance to take strong hit.
3 Weighing pan assembly
4 Keypad and display

Standby (OFF) or power on (ON).

TARE or zero button.

Selection CONFIRM or SEND data to printer.

Balance setup MENU button.

Balance CALIBRATION button.

* Stability indicator

O Zero indicator

% Percentage weighing

PC Piece counting

Battery charge indicator

Insert data mode

H Upper threshold

L Lower threshold

DS Density measure mode

c, Measure unit

ozt, lb, GN, dwt, Kg, mg
5  Input and output connectors

5.1  Rear and bottom part of balance, M model

1.  Weighing pan

2.  CONNECTOR 1
   9 pin RS232 Interface Output for PC/keyboard or printer

3.  levelling feet

4.  CONNECTOR 2
   power supply connector

5.  Closing screws

6.  Hook for weighing under balance pan. First remove hook cap.
6 Weighing

After having connected the balance to AC outlet, it will perform an internal circuits test, after that the balance will set itself in stand-by mode.

6.1 Stand By

From “STAND BY” mode:

- Press ON/OFF button to bring balance to work conditions.
- Press again ON/OFF button to return to “STAND BY” condition.

6.2 Simple weighing

Load the sample to weigh on the pan and read the value on display as soon as the stability symbol ж (star) appears.
7 Calibration

Electronic balances take mass measurements making use of gravity (g). Difference of latitude in geographic areas and altitude will vary gravity acceleration value (g). Therefore, for accurate measurements, the balance must be adjusted to the local environment. This adjustment is accomplished by calibration function.

7.1 External calibration balances

7.1.1 External calibration

Calibration is accomplished by pressing CAL button.

1. Press CAL button when pan is empty, dashes are displayed on the display.

2. When calibration weight value starts to flash, load the weight on the pan.

3. Unload calibration weight from the pan. The balance is ready for weighing operations.

NOTE: if there is interference during calibration process, an error message will be displayed.

Moreover, it is possible to calibrate the balance with a calibration weight higher than the one set by default:

1. Press and keep CAL button pressed with empty pan until the acoustic alarm stops, then release the button. On display it will be visualized the string "-CAL-", followed by
flashing string "LOAD".

2. Load on the pan a weight equal higher or lower than default calibration weight; the balance will recognize it as valid weight if equal or higher than calibration weight as long as it is a whole number in comparison with the most meaningful digit of calibration weight.

   e.g.: if calibration weight is 200g, it will be possible to calibrate the balance with values from 100g 200g, 300g, 400g up to the highest limit of balance weighing range.

   The message “LOAD” on display will stop flashing. Once calibration has been effected, the value of calibrated weight will be displayed.

3. Unload calibration weight. The balance is ready for weighing operations.

NOTE: if there is interference during calibration process, an error message will be displayed.
7.2 Balances with internal calibration

7.2.1 Internal calibration

In these balance models there are 4 calibration modes:

From display zero condition, press and keep pressed the **MENU** button until the acoustic alarm is over, then release the button. The message “**unitS**” will be visualized on display, press then **MENU** button until you visualize “**Calib**” on display. Press **PRINT** to confirm.

1. Select the calibration mode you wish by pressing **MENU** button in sequence:

   - **AUT-CAL**: auto calibration
   - **I-CAL**: internal calibration
   - **E-CAL**: external calibration
   - **TEC-CAL**: technical calibration

2. Press **PRINT** button to confirm “**AUT-CAL**”, “**I-CAL**”, “**E-CAL**”.
   To confirm “**TEC-CAL**” keep pressed the **PRINT** button until the acoustic alarm is over.

3. After selection, the balance returns to calibration menu. Press and keep pressed **MENU** button until the acoustic alarm is over, then release the button. Balance is again ready for weighing operations.

7.2.2 Autocalibration (AUT-CAL)

The balance autocalibrates through the internal reference calibration mass, after the microprocessor has checked that no other weighing operations are being effected. In this mode it is furtherly possible to effect calibration through reference internal mass by pressing **CAL** button at any time, being sure first that there’s no weight load on the pan.

1. Press **CAL** button with empty pan.
   The message “**CAL**” will be displayed and balance calibration will be effected automatically.

2. At the end of calibration, balance returns to normal weighing conditions.
If calibration is not finished due to vibrations or air flows, then the message “CAL bUt” is displayed. Press again CAL button. If the problem repeats then select external calibration and contact the product supplier.

7.2.3 Internal calibration (I-CAL)

The balance calibrates itself with internal reference mass **ONLY** on user command by pressing CAL button. Before effecting internal calibration, be sure that there’s no weight loaded on the balance pan.

7.2.4 External calibration (E-CAL)

The balance is calibrated through an external reference mass (**NOT** provided with models with internal calibration).

(Follow procedures described at paragraph 6.1.1)

7.2.5 Technical calibration (TEC-CAL)

This function allows storing the value of internal reference mass whenever checking or assistance actions require it.

1. After having selected the **TEC-CAL** calibration mode, press CAL button at empty pan. It will be displayed “CAL”.

2. When the value of calibration weight start flashing on display, load the weight on to the balance pan.

3. Wait the value of the weight to be displayed together with unit measure and stability (💤) symbols, then remove the weight from the pan.

4. When string “0.000” is displayed continuously, press and keep pressing the PRINT button. This starts the internal weight value automatic acquisition and store. During the acquisition cycle, the display will show “**TEC-MEM**”.

13
5. After having stored the value of internal calibration weight, balance returns to normal weighing conditions.

6. Return to calibration menu as described at paragraph 6.2 and set the desired calibration mode: internal, automatic or external.

**ATTENTION**: this procedure must be effected only using E2-class reference masses.
8  Tare function

1. Load the container on the pan. The display will show the weight.

2. Press O/T button. “O-t” string will be displayed

3. After reaching stability, the value “0.000” will be displayed. If the stability is not reached (due to air flows or vibrations or other disturbs) the dashes will remain displayed.

4. Load the objects to weigh in the container. Read net weight value on display.
8.1.1 Manual tare function (Not available for V-range models)

This function allows to insert manually the tare values.

1. Press and keep pressed the O/T key whit no objects on the weighing pan until the beep alarm stops, then release the key.

2. Will be shown on the display the following string:

3. Insert now the desired tare value using the keys CAL and MENU for increase or decrease the value, and press the O/T key for skip to the following digit. During the value insert mode, if keep pressed the O/T key is possible to delete the inserted value.

4. Press PRINT key to confirm the value inserted.
8.1.2 Optional alphanumeric external keyboard (code T201)

If you have the optional external alphanumeric keyboard, then it is possible to perform tare also by pressing the **TARE/DELETE** button of this keyboard, in the same way as previously described.

![Diagram of alphanumeric keyboard](image)

It’s also possible to manually insert a known tare value by the keypad.

1. Press **TARE MAN** button on the alphanumeric keyboard. An arrow will appear on the balance display along with the previous value of manual tare, if one has been inserted before.

![Diagram of tare value entry](image)
2. Press **CLEAR** to set at zero the previous value (if any) then insert the new value using the alphanumeric buttons placed on the bottom part of alphanumeric keyboard.

```
50.828
```

3. Press **INSER** to confirm.

4. Press **ESCAPE** button to escape from tare condition.

To set to zero the value of the manual tare inserted by means of alphanumeric keyboard, effect a normal operation of tare by pressing **O/T** button of the balance or with **TARE/DELETE** button placed on the optional alphanumeric keyboard.
9 Weight units

It is possible to select the weight unit that balance will use to display weight.

1. From display zero condition press and keep pressed the MENU button until the acoustic alarm is over, then release the button. The message “units” will be displayed then press PRINT to confirm.

2. It will be displayed “GRAM” unit. Pressing now the MENU or CAL button, it will be possible to scroll forward or backward the weight units menu.

3. Press PRINT button to confirm or MENU button to shift to the other weight unit.

<table>
<thead>
<tr>
<th>SYMBOL</th>
<th>UNIT</th>
<th>CONVERSION FACTOR 1g =</th>
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<tbody>
<tr>
<td>GRAM</td>
<td>GRAM</td>
<td>1.</td>
</tr>
<tr>
<td>CARAT</td>
<td>CARAT</td>
<td>5.</td>
</tr>
<tr>
<td>OUNCE</td>
<td>ONCE</td>
<td>0.035273962</td>
</tr>
<tr>
<td>POUND</td>
<td>POUND</td>
<td>0.0022046226</td>
</tr>
<tr>
<td>PENN.</td>
<td>PENNYWEIGHTS</td>
<td>0.643014931</td>
</tr>
<tr>
<td>ONCETR.</td>
<td>ONCE TROY</td>
<td>0.032150747</td>
</tr>
<tr>
<td>GRANO</td>
<td>GRAIN</td>
<td>15.43235835</td>
</tr>
<tr>
<td>TAELE HON</td>
<td>HONG KONG TAELE</td>
<td>0.02671725</td>
</tr>
<tr>
<td>* TAELE SGP</td>
<td>SYNGAPORE TAELE</td>
<td>0.02646063</td>
</tr>
<tr>
<td>* TAELE ROC</td>
<td>R.O.C. TAELE</td>
<td>0.026666666</td>
</tr>
<tr>
<td>* MOMME</td>
<td>MOMME</td>
<td>0.2667</td>
</tr>
<tr>
<td>M 10</td>
<td>x 10</td>
<td>10.</td>
</tr>
<tr>
<td>M 100</td>
<td>x 100</td>
<td>100.</td>
</tr>
</tbody>
</table>
4. After having selected the desired weight unit, press the **MENU** button to go to next parameter or **CAL** button to return to previous.

5. To escape from parameters setup menu, press the **MENU** button until the acoustic alarm is over, then release the button. The balance returns to normal weighing conditions.

* The unit of measure with the star (*) are not available in the balances with the software for paper grammage. In these models is possible to set from the menu of the units of measure the multiply factor of the weight “M 10” or “M 100”. For visualizing the m² weight, select the M 100 multiply factor (as described at pag.17) and load on the pan a 10x10 cm piece of paper.
10 PC communication setting

Connect the balance to PC with proper cable  (pag. 35)

1. From zero display condition press and keep pressed the MENU button until the acoustic alarm is over, then release the button. It will be displayed the string “units”, then press the MENU button until it is displayed “PC-PRTR” message then confirm by pressing PRINT button.

2. Press the MENU button until the “PC cont” is displayed to choose continuous print or “PC CMd” to choose print to PC at user command, then press the PRINT button to confirm the choice.

6. After having selected the desired transmission mode, press the MENU button to go to next parameter or the CAL button to go to previous.

7. To escape from parameters setup menu, press the MENU button until the acoustic alarm is over, then release the button. The balance returns to normal weighing conditions.

8. The balance returns to normal weighing conditions sending the data continuously or at user command.

NOTE: select speed transmission (pag. 23)
11 Printer serial communication selection

Connect the balance to the printer using the proper cable (pag. 35)

1. From zero condition on display, press and keep pressed the **MENU** button until the acoustic alarm is over, then release the button. The message “unitS” will be displayed, then press **MENU** until you read the message “**PC-PRTR**” on display and confirm pressing **PRINT** button

![PC-PRTR Button Press](image)

2. To select the data print mode, press **MENU** until the message “**PRINT**” is displayed.

3. Press **PRINT** to confirm.

![Print Button Press](image)

4. After having selected the data print mode, press **MENU** button to go to next parameter or **CAL** button to go to previous one.

5. To escape from parameters setup menu, press **MENU** button until the acoustic alarm is over, then release the button. The balance returns to normal weighing conditions, ready to transmit data each time the **PRINT** button is pressed.

![Escape from Menu](image)

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**NOTE: select speed transmission** (pag. 23)

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12 Transmission speed selection

1. From zero condition on display, press and keep pressed the MENU button until the acoustic alarm is over, then release the button. The message “unitS” is displayed, then press MENU button until the message “BAUD RT” is displayed and confirm by pressing the PRINT button.

2. Select serial data transmission speed (1200-2400-4800-9600 baud). Pressing MENU or CAL buttons it will be possible to scroll forward or backward through the different transmission speeds, then confirm your choice by pressing PRINT button.

3. After having selected the transmission speed you wish, press the MENU button to go to next parameter or CAL button to go to previous one.

4. To escape from parameters setup menu, press the MENU button until the acoustic alarm is over, then release the button.

5. The balance will return to standard weighing conditions.
13 Autozero function

Autozero is an automatic correction of a possible zero drift.

- Au0 OFF = autozero disabled
- Au0 1 = soft autozero
- Au0 2 = medium autozero
- Au0 3 = heavy autozero
- Au0 3E = heavy autozero over all range

1. From zero condition on display, press and keep pressed the MENU button until the acoustic alarm is over, then release the button. The message “unitS” is displayed, then press MENU button until the message “AUTO 0” is displayed, then press PRINT to confirm.

2. Pressing MENU or CAL button it will be possible to scroll forward or backward through the different autozero levels, select the one you wish and confirm it by pressing the PRINT button.
3. After having selected the autozero level you wish, press the **MENU** button to go to next parameter or **CAL** button to go to previous one.

4. To escape from parameters setup menu, press the **MENU** button until the acoustic alarm is over, then release the button.

5. The balance will return to standard weighing conditions.

### 14 Filters selection

It is possible to adapt the balance to the different environment conditions thanks to the selection of three filters:

- **FILTER 1**: proportion of ingredients condition
- **FILTER 2**: stable conditions
- **FILTER 3**: unstable conditions

1. From zero condition on display, press and keep pressed the **MENU** button until the acoustic alarm is over, then release the button. The message “**unitS**” is displayed, then press **MENU** button until the message “**FILTER**” is displayed then confirm it by pressing the **PRINT** button.

2. Pressing **MENU** or **CAL** button it will be possible to scroll forward or backward the different filtering levels, select the one you wish and then confirm it by pressing the **PRINT** button.
3. After having selected the filtering level you wish, press the **MENU** button to go to next parameter or **CAL** to go to previous one.

4. To escape from parameters setup menu, press the **MENU** button until the acoustic alarm is over, then release the button.

5. The balance will return to standard weighing conditions.

![Digital Display](image)

**NOTE:** It is suggested to use **FILTER 1** when proportion of ingredients must be performed
15 Stability function

The stability symbol is displayed when the weight is stable inside a defined range

- **STAB 1** = for stable environments
- **STAB 2** = for not so stable environments
- **STAB 3** = for unstable environments

1. From zero condition on display, press and keep pressed the **MENU** button until the acoustic alarm is over, then release the button. The message “**unitS**” is displayed, then press **MENU** button until the message “**StAbiL**” is displayed, then confirm this by pressing the **PRINT** button.

2. Pressing **MENU** or **CAL** button it will be possible to scroll forward or backward the different stability levels, select the one you wish and then confirm it by pressing the **PRINT** button.

3. After having selected the stability level you wish, press the **MENU** button to go to next parameter or the **CAL** button to go to previous one.

4. To escape from parameters setup menu, press the **MENU** button until the acoustic alarm is over, then release the button.

5. The balance returns to normal weighing conditions.
16 Backlight setup

The balance display is equipped with backlight to make the indication more visible also during low light conditions.
There are 3 working modes:

- **ON** = light always switched ON
- **OFF** = backlight always switched OFF
- **AUTO** = backlight automatically switched on during weighing operations

1. From zero condition on display, press and keep pressed the **MENU** button until the acoustic alarm is over, then release the button. The message “**units**” is displayed, then press **MENU** button until the message “**bLt** “, then press the **PRINT** button to confirm this.

2. Pressing **MENU** or **CAL** button it will be possible to scroll forward or backward the different working modes, select the one you wish and then confirm it by pressing the **PRINT** button

3. After having selected the backlight working mode you wish, press the **MENU** button to go to next parameter or the **CAL** button to go to previous one.

4. To escape from parameters setup menu, press the **MENU** button until the acoustic alarm is over, then release the button.

5. The balance returns to normal weighing conditions.
17 Auto Power-off function

This function allows to activate the automatic power-off of the balance after a defined balance idle-time. There are 4 auto power-off modes:

- **disab** = Auto power-off disabled
- **2 Min** = Auto power-off after 2 minutes of idle time
- **5 Min** = Auto power-off after 5 minutes of idle time
- **15 Min** = Auto power-off after 15 minutes of idle time

1. From zero condition on display, press and keep pressed the **MENU** button until the acoustic alarm is over, then release the button. The message “**unitS**” is displayed, then press **MENU** button until the message “**tiME oFF**” then confirm by pressing the **PRINT** button.

2. Pressing **MENU** or **CAL** button it will be possible to scroll forward or backward the different auto power-off modes, select the one you wish and then confirm it by pressing the **PRINT** button.

3. After having selected the auto power-off mode you wish, press the **MENU** button to go to next parameter or the **CAL** button to go to previous one.

4. To escape from parameters setup menu, press the **MENU** button until the acoustic alarm is over, then release the button.

5. The balance returns to normal weighing conditions.
18 Piececounting function

1. From zero condition on display, press **MENU** button until the message “**Count**” is displayed then press the **PRINT** button to confirm

![Count Button](image)

2. Select the number of pieces to put on the pan as sample by pressing **MENU** repeatedly to increase and **CAL** to decrease the number. Choice of the number of pieces (10, 25, 50, 100) depends from the weight of single pieces.

![Sample Button](image)

3. If available, load the empty container first then press **PRINT** to confirm.

![Load Button](image)

4. Load on the pan the number of pieces displayed on the balance display

5. Press again the **PRINT** button and wait the weight to stabilize.

![Weight Display](image)

If the number of samples is enough (for example 10 as in figure), then this number will be displayed and it will be possible to go on by loading the pieces to count on the balance pan.

If the weight of the pieces to count is too low in comparison with balance resolution, then an error message will be displayed. In this case it is necessary to use a balance with higher resolution.

If the weight of samples is acceptable but not enough, then the message “**Add**” will be displayed.
Add a quantity of pieces so that to almost double the number read on display, then press the PRINT button.

If the number of pieces is still not enough then the message “Add SMP” is displayed. Add again a quantity of pieces so that to almost double the number you read on display.

As soon as it is reached a sufficient number of pieces, this number is displayed and it will be possible to go on with count by loading the pieces count on the balance pan.

6. To escape from piececounting mode press the ON/OFF button and the balance returns to normal weighing conditions.

18.1 Visualization of total and unit weight of pieces

1. Press MENU button to pass from pieces number visualization to total weight visualization.

2. In order to display the weight of single piece from the total number of pieces press and keep pressed the MENU button until the acoustic alarm is over.

3. Press again the MENU button to display the number of pieces.
18.2 Manual insertion of the unit average weight

It is possible to insert the unit average weight of the sample, if known. In this way can be avoided the sampling of the units.

1. From zero condition on display, press the MENU button until the message “Count”, then press the PRINT button to confirm.

Select MANUAL by pressing repeatedly the MENU button.

2. Press the PRINT button to confirm.

3. Insert the unit weight of a sample in grams using CAL and MENU buttons for increase and decrease the value and use the O/T button to skip to the others digits. For insert the For inserting the decimal point keep pressed the CAL button. Keeping pressed the O/T button is possible to delete the inserted value.

4. Press the PRINT button to confirm.

If the inserted weight is 100 times lower than balance resolution, it will be displayed an error message.

To escape without inserting the weight press ON/OFF.

5. If the weight is enough then “0” is displayed ; it is now possible to go on to count loading the pieces on the pan.

6. Press MENU button to display the total number of pieces, then press again the button to display again the number of pieces.

7. To escape from piecescounting function, press ON/OFF button.
It is possible to use the optional alphanumeric keyboard to insert the weight of the unit sample as following:

1. From zero condition on display, press the **MENU** button until the message “**Count**”, then press the **PRINT** button to confirm. Select **MANUAL** by pressing repeatedly the **MENU** button.

2. Press the **PRINT** button to confirm.

3. Insert the unit weight of a sample in grams using the numerical buttons from 0 to 9 and the decimal point. In case of mistake, press the **CLEAR** button to start insertion again.

4. Press the **INSE** button to confirm.

5. If the inserted weight is 100 times lower than balance resolution, it will be displayed an error message. To escape without inserting the weight press **ESCAPE** (on alphanumeric keyboard) or **ON/OFF**.

6. If the weight is enough then “0” is displayed; it is now possible to go on to count loading the pieces on the pan.

7. Press **MENU** button to display the total number of pieces, then press again the button to display again the number of pieces.

8. To escape from piececounting function, press **ON/OFF** button.

**18.3 Automatic update of unit weight**

After having effected the sampling, it is possible to update the average piece weight as follows:

1. Instead of loading all the pieces to count, load a number of pieces equal to the double of the ones loaded on the pan and wait for the acoustic alarm.

2. It is now possible to repeat this procedure up to a maximum of 255 pieces or to proceed to the normal counting of the pieces. This procedure allows a more accurate evaluation of the average unit weight and a better precision in the pieces count.

**NOTE:** automatic update is not active if the sampling has been effected by insertion of the average unit weight.
19 V-Range function

* This (optional) function is available ONLY for double range models *

1. V-RANGE function is to be considered when it is necessary to effect proportioning of small quantities with accuracy. To activate V-RANGE function, after having put on the pan the container if any, press keep pressed the TARE button until the acoustic alarm is over.
   In this way a tare operation is automatically performed, at the end of which it is possible to operate with the highest resolution range.

2. The range change is pointed out by the switch-on of a small arrow on the display.

3. The range of highest sensivity is kept active as far as the net weight exceeds in positive the maximum value set for the lower sensitivity range. However it is possible to disable this function pressing and keeping pressed the TARE button until the acoustic alarm is over. In both the cases total weight is displayed.

4. In V-Range function the manual tare insertion by (optional) alphanumeric keyboard is not available.
20 Density determination of a solid or a liquid

* The balance must be equipped with the proper optional software (not available for all models) *

The software for density determination allows to calculate the density of a solid or a liquid through the under balance hook or through the optional hydrostatic kit (cod. T027)

20.1 DENSITY DETERMINATION OF A SOLID

1. From zero condition on display, press the MENU button until the message “dEnS” is displayed, then press the PRINT button to confirm.

2. Select the function “d SoLid” through the MENU button and then confirm with PRINT button.

3. The density of the liquid to use will be displayed, the default value is equal to 1.0000 (distilled water at 20°C).

4. It is possible to set a different value using the CAL e MENU buttons for increase and decrease the value and using the O/T button for skip to the others digits. Keeping presses the O/T button is possible to delete the inserted value.
5. It is also possible to set a different value if the balance is equipped with the optional alphanumeric keyboard.

6. Once the wished value is set, press PRINT button.

7. Now it will be asked to weigh the solid in air, confirm this with PRINT button.

8. If necessary, effect a tare operation and load the solid. Press the PRINT button to acquire the value. During value acquisition the message WEI AIR will be flashing.

9. Now it is asked to weigh the solid inside the liquid. Effect the tare of the small basket inside liquid, immerse the solid and press PRINT. During the acquisition of the value the message WEI LIq will be flashing.

10. The result of density of the solid is then displayed. Pressing the PRINT button it is possible to print the value of density, if the balance is equipped with a printer.

11. If any error occurs, this message will be displayed:

12. Press now the ON/OFF button to escape from density function or the MENU button to perform another measurement.
20.2 DENSITY DETERMINATION OF A LIQUID

1. From zero condition on display, press the **MENU** button until the message “**dEnS**” is displayed, then press the **PRINT** button to confirm.

2. Using the **MENU** button, select the function “**d Liquid**” and confirm this with **PRINT**

3. It will be displayed the value of the density of the glass float of known volume to use, the default value is equal to 3.0000.

4. It is possible to set a different value using the **CAL** e **MENU** buttons for increase and decrease the value and using the **O/T** button for skip to the others digits. Keeping pressed the **O/T** button is possible to delete the inserted value.

5. It is possible to set a different value if you have the optional alphanumeric keyboard

6. Once the wished value is set, press the **PRINT** button.
7. It is now asked to weigh the glass float in air, confirm this with PRINT

[Image]

8. Now perform a tare if necessary and put the glass float to the weighing hook. Press then the PRINT button to acquire the value. During the acquisition of the value the message WEI AIR will be flashing.

9. It is now asked to weigh the glass float immersed into the liquid. Perform a tare if necessary and immerse the glass float into the liquid. Press the PRINT button. During the acquisition of the value the message WEI Liq will be flashing.

[Image]

10. The result of the density of the liquid is now displayed. Pressing the PRINT button it is possible to print the value of density, if the balance is equipped with a printer.

[Image]

11. In case of error the following message is displayed

[Image]

12. Press the ON/OFF button to escape from density function, or the MENU button to perform another measurement.
21 Maximum load determination function

*The balance must be equipped with the specific optional software (non available for all models)*

The function **M LOAD** allows to measure the maximum load for a solid.

1. To activate the function **M LOAD** from zero display condition, press repeatedly the **MENU** button until the message “**M Load**” is displayed, then press the **PRINT** button to confirm. When this function is activated, a tare is automatically performed.

   ![Image 1](image1.png)

2. Activation of this function is indicated by the visualization of the letter **M** on the last digit on the display.

   ![Image 2](image2.png)

3. It is now possible to determine the weight of the maximum load.

   ![Image 3](image3.png)

4. Then press the **TARE** button to effect another measurement.

   ![Image 4](image4.png)

5. When the function **M LOAD** is active, the calibration is disabled.

6. Press the button **ON/OFF** to escape from **M LOAD** function.
22 Percentage weighing function

This function allow to read the weighing value as a percentage of a reference weight. The reference weight is took as 100% percentage value (factory setting). There are two modes for acquiring the reference weight: one is automatic (with the reference weight) and one manual (by inserting manually the value of the reference weight).

22.1 Mode with weight reference

1. From zero condition of the display press the MENU button until will be displayed the “Perc” message, then press the PRINT button to confirm.

   ![Diagram](image1)

2. Press the MENU button to select the “Perc A” function and press PRINT button to confirm.

   ![Diagram](image2)

3. Tare function will be performed and will be shown on the display the string “Load”. Then load on the weighing pan the reference and press the PRINT button, the string “Load” will start to flash and once the weight is acquired will be visualized the value with the % indication.

   ![Diagram](image3)

4. Remove now the reference weight and load the sample. Is possible to read the weight in percentage now.
5. Press the **MENU** button to visualize the weight in gram and vice-versa.

![Image](image1)

6. Press the **ON/OFF** button to escape from the percentage weight function.

**NOTE:** If the reference weight is lower than 10 digits after the acquiring sequence of the weight, the string **ERROR 07** will be displayed.

### 22.2 Mode with manual insertion of the reference weight.

1. From zero condition of the display press the **MENU** button until will be displayed the “**Perc**” message, then press the **PRINT** button to confirm.

![Image](image2)

2. Press the **MENU** button to select the “**Perc A**” function and press **PRINT** button to confirm.

![Image](image3)

3. It is possible to set a different value using the **CAL** and **MENU** buttons for increase and decrease the value and using the **O/T** button for skip to the others digits. Keeping pressed the **O/T** button is possible to delete the inserted value. The inserted value will be stored in the memory until the balance is switched off.

![Image](image4)
4. Press **PRINT** button when the desired value of the reference weight is inserted

5. Load now the sample and read the percentage value.

6. Press the **ON/OFF** button to escape from the percentage weight function.

7. It is also possible to set the value if the balance is equipped with the optional alphanumeric keyboard. Press **PRINT** button to confirm the inserted value.

**NOTE:** If the reference weight inserted is lower than 10 digit displayed, will be shown the **ERROR 07**.
23 Threshold function

Threshold function allow to determinate if the weight loaded on the pan is above or below the two threshold fixed by the user.

1. From zero condition of the display press the **MENU** button until will be displayed the string “H o L”, then press the **PRINT** button to confirm.

2. Insert the lower threshold value using the **CAL e MENU** buttons for increase and decrease the value and using the **O/T** button for skip to the others digits. Keeping pressed the **O/T** button is possible to delete the inserted value. The inserted value will be stored in the memory until the balance is switched off.

3. Insert the higher threshold value as same as the lower value steps.

4. The string “**bEEP OFF**” will be displayed and select by the **MENU** button if the acoustic alarm should be set or not if the weight is within the two threshold values set before. Press **PRINT** button to confirm.
5. If the value of the thresholds is correctly inserted, the balance will be back to the weighing mode with the indication of the threshold state (H = higher threshold, L = lower threshold, OK= weight within the two set thresholds).

NOTE: If the values are not inserted correctly will be displayed the string ERROR 07.

There are 3 modes of the threshold function:

23.1 Both thresholds set

This mode allow to set the lower and the higher threshold values and to identify the acceptable range for the weight value shown by the switching on of the symbol “OK” and by the acoustic alarm is activated. When the value of the weight is under the lower threshold value set will be displayed the symbol “ L” while if the weight is over the higher threshold value set will be displayed the symbol “ H”. 

23.2 Lower threshold set only

Setting only the lower threshold and setting to zero the higher threshold, will be displayed the symbol “OK” and eventually the acoustic alarm if activated whenever the loaded weight is higher than the lower threshold value set. When the value of the weight is under the lower threshold set the symbol “ L” will be displayed.

23.3 Higher threshold set only

Setting only the higher threshold and setting to zero the lower threshold, will be displayed the symbol “OK” and eventually the acoustic alarm if activated whenever the loaded weight is lower than the higher threshold value set. When the value of the weight is above the higher threshold set the symbol “ H” will be displayed.
24 RS232 interface features

1. General features
   The balance transmits the value visualized on the display following serial RS232C standard, allowing to print the value of weight to a PC monitor or to a serial printer. In the case of connection to a PC, it will be possible to select the transmission in continuous mode or transmission at user command through pressing of the PRINT button (as described at pag.17). The balance is also capable of receiving commands, always through the standard RS232C, that allow performing all the functions available through the keyboard of PC itself. The speed of transmission and reception can be selected, as described previously (pag.19), to 1200, 2400, 4800, e 9600 baud. The character format is of 8 bit preceded by one bit of start and followed by a bit of stop. Parity is not considered.

2. Selection of interface for PC
   Selecting the transmission to PC (personal computer IBM compatible), it is achieved a continuous transmission output, at the same rate of weight update on display of the balance. It is possible to perform all the functions of the balances directly from the computer keyboard, transmitting to the balance the ASCII codes as in the table below. The connector to use for connection to PC is the number 1 (fig.1 pag. 46).

<table>
<thead>
<tr>
<th>CODE</th>
<th>1st FUNCTION (SINGLE PRESS)</th>
</tr>
</thead>
<tbody>
<tr>
<td>“T” = H54</td>
<td>TARE</td>
</tr>
<tr>
<td>“C” = H43</td>
<td>CALIBRATION</td>
</tr>
<tr>
<td>“E” = H45</td>
<td>ENTER</td>
</tr>
<tr>
<td>“M” = H4D</td>
<td>MENU</td>
</tr>
<tr>
<td>“O” = H4F</td>
<td>ON/OFF</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CODICE</th>
<th>2nd FUNCTION (PROLONGED PRESS)</th>
</tr>
</thead>
<tbody>
<tr>
<td>“t” = H74</td>
<td>TARE</td>
</tr>
<tr>
<td>“c” = H63</td>
<td>CALIBRATION</td>
</tr>
<tr>
<td>“e” = H65</td>
<td>ENTER</td>
</tr>
<tr>
<td>“m” = H6D</td>
<td>MENU</td>
</tr>
<tr>
<td>“o” = H6F</td>
<td>ON/OFF</td>
</tr>
</tbody>
</table>

3. Selecting the transmission to PC at user command, it is achieved a transmission output only when the PRINT button is pressed, also in this case it is possible to perform all the functions of the balance directly from the keyboard of the computer, sending to the balance the ASCII codes in the table above. The connector to use for connection to PC is the number 1 (fig.1 pag. 46).
4. **Connection of the balance to PC**

To receive/transmit data, connect the connector 1 (fig.1 pag. 38) of the balance to the serial port of the PC as shown below:

5. **Transmission format**

String transmitted is composed by the following 14 characters:

- First character: weight sign (blank or `-`)
- Second/ninth character: weight or other data
- Tenth/twelfth character: weight unit symbol
- Thirteenth character: stability indicator
- Fourteenth character: carriage return
- Fifteenth character: line feed

Eventual non-significative zero is spaces.

6. In the following tables the various transmission formats are shown:

**Weighing mode (valid both for continuous transmission and transmission at user command)**

<table>
<thead>
<tr>
<th>1°</th>
<th>2°</th>
<th>3°</th>
<th>4°</th>
<th>5°</th>
<th>6°</th>
<th>7°</th>
<th>8°</th>
<th>9°</th>
<th>10°</th>
<th>11°</th>
<th>12°</th>
<th>13°</th>
<th>14°</th>
<th>15°</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sign</td>
<td>Weight</td>
<td>Weight unit</td>
<td>Stability</td>
<td>CR</td>
<td>LF</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Density mode (only in transmission at user command mode)**

| 1° | 2° | 3° | 4° | 5° | 6° | 7° | 8° | 9° | 10° | 11° | 12° | 13° | 14° | 15° | 16° | 17° |
|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| d  | =  | Density value | Space | Weight unit | CR | LF |
Piececounting mode (only in transmission at user command mode)

**Number of pieces**

<table>
<thead>
<tr>
<th>1°</th>
<th>2°</th>
<th>3°</th>
<th>4°</th>
<th>5°</th>
<th>6°</th>
<th>7°</th>
<th>8°</th>
<th>9°</th>
<th>10°</th>
<th>11°</th>
<th>12°</th>
<th>13°</th>
<th>14°</th>
<th>15°</th>
<th>16°</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Pcs:</td>
<td>spaces</td>
<td>Number of pieces</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Total weight of pieces</th>
</tr>
</thead>
<tbody>
<tr>
<td>1°</td>
</tr>
<tr>
<td>-----------------------</td>
</tr>
<tr>
<td>Weight:</td>
</tr>
</tbody>
</table>

**Average unit weight of pieces:**

| 1° | 2° | 3° | 4° | 5° | 6° | 7° | 8° | 9° | 10° | 11° | 12° | 13° | 14° | 15° | 16° | 17° | 18° |
|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| PMU: | spaces | Value of weight | g |

PMU stands for average unit weight

**Percentage weight mode (only in transmission at user command mode)**

**Percentage**

| 1° | 2° | 3° | 4° | 5° | 6° | 7° | 8° | 9° | 10° | 11° | 12° | 13° | 14° | 15° | 16° | 17° | 18° |
|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Perc: | spaces | Percentage | % |

**Weight**

| 1° | 2° | 3° | 4° | 5° | 6° | 7° | 8° | 9° | 10° | 11° | 12° | 13° | 14° | 15° | 16° | 17° | 18° |
|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Weight: | spaces | Weight value | g |
7. Selection of interface to printer

Selecting the PRINTER mode, the serial output of the balance is set to work with serial printers. In this case the printing is effected only when the PRINT button is pressed and with stable weight. If the stability is not reached within ten seconds, the message ERROR05 is displayed preceded by a short acoustic signal and the value of the weight is not sent to the printer. The connector to be used for the connection is the number 1 (fig.1 pag.46).

8. Connection of the balance with the serial printer

Connect a serial printer to connector 1 to the balance as shown in the following scheme:

<table>
<thead>
<tr>
<th>Balance side</th>
<th>2</th>
<th>Input data</th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>Busy signal</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>GND</td>
<td></td>
</tr>
</tbody>
</table>

9. If the optional TLP50 printer is used, it will be possible to print both in continuous-mode and in labels-mode with the following formats:

<table>
<thead>
<tr>
<th>Weighing mode and maximum load mode</th>
<th>Piececounting mode</th>
</tr>
</thead>
<tbody>
<tr>
<td>Weight: 22.000 g</td>
<td>Pcs 100</td>
</tr>
<tr>
<td></td>
<td>Weight: 300.000 g</td>
</tr>
<tr>
<td></td>
<td>PMU: 3.000 g</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Density determination mode</th>
<th>Percentage weight mode</th>
</tr>
</thead>
<tbody>
<tr>
<td>Weight:</td>
<td>Perc. 100.0%</td>
</tr>
<tr>
<td>P: 2.80066 g/cm³</td>
<td>Weight: 300.000 g</td>
</tr>
</tbody>
</table>

10. Connection of the balance to the optional alphanumeric keyboard

To connect the optional alphanumeric keyboard it must be used the connector 1 the same used for connection to a PC. In this case the connection to PC or to printer must be effected through the connector placed on the optional alphanumeric keyboard.
25 Connectors places (rear)

Connector 1
9 pins female:
Keyboard / PC / Printer

Connector 2:
Power supply connector

Fig. 1 Rear side of the balance

CONNECTOR 1 CONNECTION FOR KEYPAD, PC AND PRINTER
- pin 1 = Power +5V for keyboard
- pin 2 = Tx signal
- pin 3 = Rx signal
- pin 4 = busy signal
- pin 5 = Gnd
- pin 4-6 = connected to each other for connection to PC
26 Error codes

- **ERR01**: the weight does not reach stability after a tare operation ⇒ Protect the balance from air flows or from vibrations of the working table.

- **ERR02**: impossible to start the calibration operation due to balance instability ⇒ Protect the balance from air flows or from vibrations of the working table.

- **ERR03**: calibration weight not correct or balance unstable ⇒ Calibrate with correct weight or protect the balance from environment disturbs.

- **ERR04**: weight of samples for the piececounting function not adequate or unstable ⇒ Select a bigger number of samples or protect the balance from vibrations.

- **ERR05**: impossible to print due to unstability ⇒ Protect the balance from environment disturbs.

- **ERR07**: error in inserting the data.

- **“UNLOAD”**: weight loaded on the pan or pan not positioned properly ⇒ Remove the weight from the pan or position properly the pan and underpan.

- **“CAL But”**: the balance requires to be re-calibrated ⇒ Unload weights, if any, on the pan, and press the CAL button.

- : Overrange condition ⇒ Unload the weights loaded on the pan.

- : Underrange condition ⇒ Place properly pan and underpan.

27 Maintenance and care

Regular maintenance of yours balance guarantee accurate measurements.

- **Cleaning**
  Before cleaning the balance unplug the power supply of the balance from the voltage supply of your room. Do not use aggressive cleaning product (as solvents or similar), use a humid towel with soft detergent, Avoid liquids to go inside the instrument during the cleaning. Wipe the balance with a soft towel. Parts of samples or powder can be removed using a brush or vacuum cleaner.

- **Safety checks**
  Safety of the instrument is no more guaranteed when:
  - balance power supply is clearly damaged
  - balance power supply is not working anymore
  - balance power supply is stored for long time in hard environment conditions.
  In these instances refer to the assistance centre where specialized technician will make reparations to bring back the instrument in the safety conditions eventually.
To enter the balance parameters setup menu, press and keep pressed the MENU button until the acoustic alarm is over.

Use then the MENU button to go to next parameter, use the CAL button to go to previous and the PRINT button to confirm the choice.

To escape from menu, press and keep pressed the MENU button until the acoustic alarm is over.
29 Quick guide to the use of the balance programs

- To enter the balance programs menu, press the **MENU** button.
- Use then the **MENU** button to go to next parameter, use the **CAL** button to go to previous and the **PRINT** button to confirm the choice.
- To escape from menu, press and keep pressed the **MENU** button until the acoustic alarm is over.
### 30 Balance Technical characteristics

All the models listed all only for internal use.
Maximum altitude using limit: 4000m
Pollution level: 2
Over voltage category: II

Power supply: Mod. A42455GC   INPUT:230V ~  50Hz   OUTPUT:24V ~ 550mA  13.2VA

<table>
<thead>
<tr>
<th>Model</th>
<th>Weighing range (g)</th>
<th>Resolution (g)</th>
<th>Tare range (g)</th>
<th>Reproducibility (g) (standard deviation)</th>
<th>Linearity (g)</th>
<th>Response time (average)</th>
<th>Environment conditions</th>
<th>Operating temperature</th>
<th>Span drift +10.+30°C</th>
<th>Auto zero</th>
<th>Pan dimension (mm)</th>
<th>Balance dimensions (WxLxH) (mm)</th>
<th>Net weight (Kg)</th>
<th>Power supply voltage - Freq. 50-60 Hz</th>
<th>Calibration weight</th>
<th>Absorbed power (average)</th>
<th>Interface (optional)</th>
</tr>
</thead>
<tbody>
<tr>
<td>M124A</td>
<td>120</td>
<td>0.0001</td>
<td>120</td>
<td>0.0001</td>
<td>± 0.0003</td>
<td>≤ 4 sec.</td>
<td>Filters select.</td>
<td>+5,+35 °C</td>
<td>± 3 ppm/°C</td>
<td>Menu selection</td>
<td>80</td>
<td>210x340x330</td>
<td>5,7</td>
<td>230 o 115Vac ± 15%</td>
<td>g 100 (E2)</td>
<td>VA 13.2</td>
<td>RS232C</td>
</tr>
<tr>
<td>M154A</td>
<td>150</td>
<td>0.0001</td>
<td>150</td>
<td>0.0001</td>
<td>± 0.0003</td>
<td>≤ 4 sec.</td>
<td>Filters select.</td>
<td>+5,+35 °C</td>
<td>± 3 ppm/°C</td>
<td>Menu selection</td>
<td>80</td>
<td>210x340x330</td>
<td>5,7</td>
<td>230 o 115Vac ± 15%</td>
<td>g 100 (E2)</td>
<td>VA 13.2</td>
<td>RS232C</td>
</tr>
<tr>
<td>M214A</td>
<td>210</td>
<td>0.0001</td>
<td>210</td>
<td>0.0001</td>
<td>± 0.0003</td>
<td>≤ 4 sec.</td>
<td>Filters select.</td>
<td>+5,+35 °C</td>
<td>± 3 ppm/°C</td>
<td>Menu selection</td>
<td>80</td>
<td>210x340x330</td>
<td>5,7</td>
<td>230 o 115Vac ± 15%</td>
<td>g 200 (E2)</td>
<td>VA 13.2</td>
<td>RS232C</td>
</tr>
<tr>
<td>M254A</td>
<td>250</td>
<td>0.0001</td>
<td>250</td>
<td>0.0001</td>
<td>± 0.0003</td>
<td>≤ 4 sec.</td>
<td>Filters select.</td>
<td>+5,+35 °C</td>
<td>± 3 ppm/°C</td>
<td>Menu selection</td>
<td>80</td>
<td>210x340x330</td>
<td>5,7</td>
<td>230 o 115Vac ± 15%</td>
<td>g 200 (E2)</td>
<td>VA 13.2</td>
<td>RS232C</td>
</tr>
<tr>
<td>M163</td>
<td>160</td>
<td>0.001</td>
<td>160</td>
<td>0.0005</td>
<td>± 0.002</td>
<td>≤ 2 sec.</td>
<td>Filters select.</td>
<td>+5,+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>110</td>
<td>210x340x160</td>
<td>4.5</td>
<td>230 o 115Vac ± 15%</td>
<td>g 100 (F1)</td>
<td>VA 13.2</td>
<td>RS232C</td>
</tr>
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<td>220</td>
<td>0.0005</td>
<td>± 0.002</td>
<td>≤ 2 sec.</td>
<td>Filters select.</td>
<td>+5,+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>110</td>
<td>210x340x160</td>
<td>4.5</td>
<td>230 o 115Vac ± 15%</td>
<td>g 200 (F1)</td>
<td>VA 13.2</td>
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<td>+5,+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
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<td>210x340x160</td>
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<td>g 200 (F1)</td>
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<td>≤ 2 sec.</td>
<td>Filters select.</td>
<td>+5,+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
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<td>210x340x160</td>
<td>4.5</td>
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<td>+5,+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
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<td>210x340x160</td>
<td>4.5</td>
<td>230 o 115Vac ± 15%</td>
<td>g 200 (F1)</td>
<td>VA 13.2</td>
<td>RS232C</td>
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<td>Model</td>
<td>Weighing range (g)</td>
<td>Resolution (g)</td>
<td>Tare range (g)</td>
<td>Reproducibility (g) (standard deviation)</td>
<td>Linearity (g)</td>
<td>Response time (average)</td>
<td>Environment conditions</td>
<td>Operating temperature</td>
<td>Span drift +10...+30 °C</td>
<td>Auto zero</td>
<td>Pan dimension (WxLxH) (mm)</td>
<td>Balance dimensions (mm)</td>
<td>Net weight (kg)</td>
<td>Power supply voltage - Freq. 50/60 Hz</td>
<td>Calibration weight</td>
<td>Absorbed power (average)</td>
<td>Interface (optional)</td>
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<td>+5...+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
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<td>± 0.002</td>
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<td>+5...+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>110 x 160</td>
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<td>230 V o 115Vac ± 15%</td>
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<td>0.001/0.01</td>
<td>200/400</td>
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<td>± 0.001/0.01</td>
<td>≤ 2 sec</td>
<td>Filters select.</td>
<td>+5...+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>110 x 160</td>
<td>4.5</td>
<td>230 V o 115Vac ± 15%</td>
<td>g 200 (F1)</td>
<td>VA 13.2</td>
<td>RS232C</td>
<td></td>
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<td>200/600</td>
<td>0.0005/0.003</td>
<td>± 0.001/0.01</td>
<td>≤ 2 sec</td>
<td>Filters select.</td>
<td>+5...+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>110 x 160</td>
<td>4.5</td>
<td>230 V o 115Vac ± 15%</td>
<td>g 200 (F1)</td>
<td>VA 13.2</td>
<td>RS232C</td>
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<tr>
<td>M1003D</td>
<td>500/1000</td>
<td>0.001/0.01</td>
<td>500/1000</td>
<td>0.0005/0.003</td>
<td>± 0.001/0.01</td>
<td>≤ 2 sec</td>
<td>Filters select.</td>
<td>+5...+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>110 x 160</td>
<td>4.5</td>
<td>230 V o 115Vac ± 15%</td>
<td>g 200 (F1)</td>
<td>VA 13.2</td>
<td>RS232C</td>
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<td>M1203D</td>
<td>720/1200</td>
<td>0.001/0.01</td>
<td>720/1200</td>
<td>0.0005/0.003</td>
<td>± 0.001/0.01</td>
<td>≤ 2 sec</td>
<td>Filters select.</td>
<td>+5...+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>110 x 160</td>
<td>4.5</td>
<td>230 V o 115Vac ± 15%</td>
<td>g 200 (F1)</td>
<td>VA 13.2</td>
<td>RS232C</td>
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<td>0.01</td>
<td>1700</td>
<td>0.005</td>
<td>± 0.02</td>
<td>≤ 2 sec</td>
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<td>+5...+35 °C</td>
<td>± 5 ppm/°C</td>
<td>Menu selection</td>
<td>160 x 100</td>
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<td>230 V o 115Vac ± 15%</td>
<td>g 100 (F1)</td>
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<td>M2202</td>
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<td>2200</td>
<td>0.005</td>
<td>± 0.02</td>
<td>≤ 2 sec</td>
<td>Filters select.</td>
<td>+5...+35 °C</td>
<td>± 5 ppm/°C</td>
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<td>160 x 100</td>
<td>4.5</td>
<td>230 V o 115Vac ± 15%</td>
<td>g 100 (F1)</td>
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<td>± 0.02</td>
<td>≤ 2 sec</td>
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<td>+5...+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>160 x 100</td>
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<td>230 V o 115Vac ± 15%</td>
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<td>± 0.03</td>
<td>≤ 2 sec</td>
<td>Filters select.</td>
<td>+5...+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>160 x 100</td>
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<td>230 V o 115Vac ± 15%</td>
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<td>VA 13.2</td>
<td>RS232C</td>
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<td>± 0.03</td>
<td>≤ 2 sec</td>
<td>Filters select.</td>
<td>+5...+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>160 x 100</td>
<td>4.5</td>
<td>230 V o 115Vac ± 15%</td>
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<td>VA 13.2</td>
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<td>0.01</td>
<td>6200</td>
<td>0.005</td>
<td>± 0.03</td>
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<td>+5...+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>160 x 100</td>
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<td>230 V o 115Vac ± 15%</td>
<td>g 200 (F1)</td>
<td>VA 13.2</td>
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<tr>
<td>M2002D</td>
<td>200/200</td>
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<td>200/200</td>
<td>0.005/0.03</td>
<td>± 0.01/0.1</td>
<td>≤ 2 sec</td>
<td>Filters select.</td>
<td>+5...+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>160 x 195x175</td>
<td>4.5</td>
<td>230 V o 115Vac ± 15%</td>
<td>g 100 (F1)</td>
<td>VA 13.2</td>
<td>RS232C</td>
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<td>Model</td>
<td>Weighing range (g)</td>
<td>Resolution (g)</td>
<td>Tare range (g)</td>
<td>Linearity (g)</td>
<td>Response time (average)</td>
<td>Environment conditions</td>
<td>Operating temperature</td>
<td>Span drift +10...+30°C</td>
<td>Auto zero</td>
<td>Pan dimension (WxLxH) (mm)</td>
<td>Balance dimensions (WxLxH) (mm)</td>
<td>Net weight (Kg)</td>
<td>Power supply voltage - Freq. 50/60Hz</td>
<td>Calibration weight</td>
<td>Absorbed power (average)</td>
<td>Interface (optional)</td>
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<td>600/4500</td>
<td>± 0.01/± 0.1</td>
<td>≤ 2 sec</td>
<td>Filters select.</td>
<td>+5. +35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>160 x 195 x 175</td>
<td>210 x 340 x 100</td>
<td>4.5</td>
<td>230 o 115Vac ± 15%</td>
<td>g 2000 (F1)</td>
<td>VA 13.2</td>
<td>RS232C</td>
<td></td>
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<td>M5502D</td>
<td>800/5500</td>
<td>0.01/0.1</td>
<td>800/5500</td>
<td>± 0.01/± 0.1</td>
<td>≤ 3 sec</td>
<td>Filters select.</td>
<td>+5. +35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>160 x 195 x 175</td>
<td>210 x 340 x 100</td>
<td>4.5</td>
<td>230 o 115Vac ± 15%</td>
<td>g 2000 (F1)</td>
<td>VA 13.2</td>
<td>RS232C</td>
<td></td>
</tr>
<tr>
<td>M5202D</td>
<td>3000/2500</td>
<td>0.01/0.1</td>
<td>3000/2500</td>
<td>± 0.01/± 0.1</td>
<td>≤ 2 sec</td>
<td>Filters select.</td>
<td>+5. +35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>160 x 195 x 175</td>
<td>210 x 340 x 100</td>
<td>4.5</td>
<td>230 o 115Vac ± 15%</td>
<td>g 2000 (F1)</td>
<td>VA 13.2</td>
<td>RS232C</td>
<td></td>
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<tr>
<td>M6202D</td>
<td>4000/3600</td>
<td>0.01/0.1</td>
<td>4000/3600</td>
<td>± 0.01/± 0.1</td>
<td>≤ 3 sec</td>
<td>Filters select.</td>
<td>+5. +35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>160 x 195 x 175</td>
<td>210 x 340 x 100</td>
<td>4.5</td>
<td>230 o 115Vac ± 15%</td>
<td>g 2000 (F1)</td>
<td>VA 13.2</td>
<td>RS232C</td>
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<tr>
<td>M124Ai</td>
<td>120</td>
<td>0.0001</td>
<td>120</td>
<td>± 0.0003</td>
<td>≤ 4 sec</td>
<td>Filters select.</td>
<td>+5. +35 °C</td>
<td>± 3 ppm/°C</td>
<td>Menu selection</td>
<td>80 x 210x340</td>
<td>330 x 5,7,160</td>
<td>5.7</td>
<td>230 o 115Vac ± 15%</td>
<td>Automatic internal weight</td>
<td>VA 13.2</td>
<td>RS232C</td>
<td></td>
</tr>
<tr>
<td>M154Ai</td>
<td>150</td>
<td>0.0001</td>
<td>150</td>
<td>± 0.0003</td>
<td>≤ 4 sec</td>
<td>Filters select.</td>
<td>+5. +35 °C</td>
<td>± 3 ppm/°C</td>
<td>Menu selection</td>
<td>80 x 210x340</td>
<td>330 x 5,7,160</td>
<td>5.7</td>
<td>230 o 115Vac ± 15%</td>
<td>Automatic internal weight</td>
<td>VA 13.2</td>
<td>RS232C</td>
<td></td>
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<tr>
<td>M214Ai</td>
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<td>0.0001</td>
<td>210</td>
<td>± 0.0003</td>
<td>≤ 4 sec</td>
<td>Filters select.</td>
<td>+5. +35 °C</td>
<td>± 3 ppm/°C</td>
<td>Menu selection</td>
<td>80 x 210x340</td>
<td>330 x 5,7,160</td>
<td>5.7</td>
<td>230 o 115Vac ± 15%</td>
<td>Automatic internal weight</td>
<td>VA 13.2</td>
<td>RS232C</td>
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<td>M254Ai</td>
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<td>250</td>
<td>± 0.0003</td>
<td>≤ 4 sec</td>
<td>Filters select.</td>
<td>+5. +35 °C</td>
<td>± 3 ppm/°C</td>
<td>Menu selection</td>
<td>80 x 210x340</td>
<td>330 x 5,7,160</td>
<td>5.7</td>
<td>230 o 115Vac ± 15%</td>
<td>Automatic internal weight</td>
<td>VA 13.2</td>
<td>RS232C</td>
<td></td>
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<tr>
<td>M163i</td>
<td>160</td>
<td>0.001</td>
<td>160</td>
<td>± 0.002</td>
<td>≤ 2 sec</td>
<td>Filters select.</td>
<td>+5. +35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>110 x 210x340</td>
<td>160 x 195x175</td>
<td>4.5</td>
<td>230 o 115Vac ± 15%</td>
<td>Automatic internal weight</td>
<td>VA 13.2</td>
<td>RS232C</td>
<td></td>
</tr>
<tr>
<td>M223i</td>
<td>220</td>
<td>0.001</td>
<td>220</td>
<td>± 0.002</td>
<td>≤ 2 sec</td>
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<td>+5. +35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
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<td>160 x 195x175</td>
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<td>230 o 115Vac ± 15%</td>
<td>Automatic internal weight</td>
<td>VA 13.2</td>
<td>RS232C</td>
<td></td>
</tr>
<tr>
<td>M333i</td>
<td>330</td>
<td>0.001</td>
<td>330</td>
<td>± 0.002</td>
<td>≤ 2 sec</td>
<td>Filters select.</td>
<td>+5. +35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>110 x 210x340</td>
<td>160 x 195x175</td>
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<td>230 o 115Vac ± 15%</td>
<td>Automatic internal weight</td>
<td>VA 13.2</td>
<td>RS232C</td>
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<tr>
<td>Model</td>
<td>Weighing range (g)</td>
<td>Resolution (g)</td>
<td>Tare range (g)</td>
<td>Linearity (g) (standard deviation)</td>
<td>Response time (average)</td>
<td>Environment conditions</td>
<td>Operating temperature</td>
<td>Span drift +10...+30 °C</td>
<td>Auto zero</td>
<td>Pan dimension (mm)</td>
<td>Balance dimensions (WxLxH) (mm)</td>
<td>Net weight (Kg)</td>
<td>Power supply voltage - Freq. 50/60 Hz</td>
<td>Calibration weight</td>
<td>Absorbed power (average)</td>
<td>Interface (optional)</td>
<td></td>
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<td>M503i</td>
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<td>500</td>
<td>0.0005</td>
<td>≤ 2 sec</td>
<td>Filters select. +5.  +35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>110</td>
<td>210x340x160</td>
<td>4.5</td>
<td>230 o 115Vac ± 15%</td>
<td>Automatic internal weight</td>
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<td>RS232C</td>
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<td>± 4 ppm/°C</td>
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<td>4.5</td>
<td>230 o 115Vac ± 15%</td>
<td>Automatic internal weight</td>
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<td>RS232C</td>
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<td>0.001</td>
<td>1000</td>
<td>0.0005</td>
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<td>Filters select. +5.  +35 °C</td>
<td>± 4 ppm/°C</td>
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<td>210x340x160</td>
<td>4.5</td>
<td>230 o 115Vac ± 15%</td>
<td>Automatic internal weight</td>
<td>VA 13.2</td>
<td>RS232C</td>
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</tr>
<tr>
<td>M1203i</td>
<td>1200</td>
<td>0.001</td>
<td>1200</td>
<td>0.0005</td>
<td>≤ 2 sec</td>
<td>Filters select. +5.  +35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>110</td>
<td>210x340x160</td>
<td>4.5</td>
<td>230 o 115Vac ± 15%</td>
<td>Automatic internal weight</td>
<td>VA 13.2</td>
<td>RS232C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>M403Di</td>
<td>200/400</td>
<td>0.001/0.01</td>
<td>200/400</td>
<td>0.0005/0.003</td>
<td>≤ 2 sec</td>
<td>Filters select. +5.  +35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>110</td>
<td>210x340x160</td>
<td>4.5</td>
<td>230 o 115Vac ± 15%</td>
<td>Automatic internal weight</td>
<td>VA 13.2</td>
<td>RS232C</td>
<td></td>
<td></td>
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<tr>
<td>M603Di</td>
<td>200/600</td>
<td>0.001/0.01</td>
<td>200/600</td>
<td>0.0005/0.003</td>
<td>≤ 2 sec</td>
<td>Filters select. +5.  +35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>110</td>
<td>210x340x160</td>
<td>4.5</td>
<td>230 o 115Vac ± 15%</td>
<td>Automatic internal weight</td>
<td>VA 13.2</td>
<td>RS232C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>M1003Di</td>
<td>500/1000</td>
<td>0.001/0.01</td>
<td>500/1000</td>
<td>0.0005/0.003</td>
<td>≤ 2 sec</td>
<td>Filters select. +5.  +35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>110</td>
<td>210x340x160</td>
<td>4.5</td>
<td>230 o 115Vac ± 15%</td>
<td>Automatic internal weight</td>
<td>VA 13.2</td>
<td>RS232C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>M1203Di</td>
<td>720/1200</td>
<td>0.001/0.01</td>
<td>720/1200</td>
<td>0.0005/0.003</td>
<td>≤ 2 sec</td>
<td>Filters select. +5.  +35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>110</td>
<td>210x340x160</td>
<td>4.5</td>
<td>230 o 115Vac ± 15%</td>
<td>Automatic internal weight</td>
<td>VA 13.2</td>
<td>RS232C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>M1702i</td>
<td>1700</td>
<td>0.01</td>
<td>1700</td>
<td>0.005</td>
<td>≤ 2 sec</td>
<td>Filters select. +5.  +35 °C</td>
<td>± 5 ppm/°C</td>
<td>Menu selection</td>
<td>160</td>
<td>210x340x100</td>
<td>4.5</td>
<td>230 o 115Vac ± 15%</td>
<td>Automatic internal weight</td>
<td>VA 13.2</td>
<td>RS232C</td>
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<td></td>
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<tr>
<td>M2202i</td>
<td>2200</td>
<td>0.01</td>
<td>2200</td>
<td>0.005</td>
<td>≤ 2 sec</td>
<td>Filters select. +5.  +35 °C</td>
<td>± 5 ppm/°C</td>
<td>Menu selection</td>
<td>160</td>
<td>210x340x100</td>
<td>4.5</td>
<td>230 o 115Vac ± 15%</td>
<td>Automatic internal weight</td>
<td>VA 13.2</td>
<td>RS232C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Model</td>
<td>Weighting range (g)</td>
<td>Resolution (g)</td>
<td>Tare range (g)</td>
<td>Linearity (g)</td>
<td>Response time (average)</td>
<td>Repeatability (g)</td>
<td>Operating temperature</td>
<td>Span drift +10...+30°C</td>
<td>Auto zero</td>
<td>Pan dimension (mm)</td>
<td>Balance dimensions (WxLxH) (mm)</td>
<td>Net weight (Kg)</td>
<td>Power supply voltage</td>
<td>Absorbed power (average)</td>
<td>Interface (optional)</td>
<td>Calibration weight</td>
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</tr>
<tr>
<td>---------</td>
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<tr>
<td>M3102i</td>
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<td>0.01</td>
<td>3100</td>
<td>0.005</td>
<td>≤ 2 sec</td>
<td>± 0.02</td>
<td>Filters select.</td>
<td>+5...+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>160 x 340 x 100</td>
<td>210 x 340 x 100</td>
<td>(± 15%)</td>
<td>VA 13.2</td>
<td>RS232C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>M4102i</td>
<td>4100</td>
<td>0.01</td>
<td>4100</td>
<td>0.005</td>
<td>≤ 2 sec</td>
<td>± 0.03</td>
<td>Filters select.</td>
<td>+5...+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>160 x 340 x 100</td>
<td>210 x 340 x 100</td>
<td>(± 15%)</td>
<td>VA 13.2</td>
<td>RS232C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>M5202i</td>
<td>5200</td>
<td>0.01</td>
<td>5200</td>
<td>0.005</td>
<td>≤ 2 sec</td>
<td>± 0.03</td>
<td>Filters select.</td>
<td>+5...+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>160 x 340 x 100</td>
<td>210 x 340 x 100</td>
<td>(± 15%)</td>
<td>VA 13.2</td>
<td>RS232C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>M6202i</td>
<td>6200</td>
<td>0.01</td>
<td>6200</td>
<td>0.005</td>
<td>≤ 2 sec</td>
<td>± 0.03</td>
<td>Filters select.</td>
<td>+5...+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>160 x 340 x 100</td>
<td>210 x 340 x 100</td>
<td>(± 15%)</td>
<td>VA 13.2</td>
<td>RS232C</td>
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<td></td>
</tr>
<tr>
<td>M2002Di</td>
<td>200/2000</td>
<td>0.01/0.1</td>
<td>200/2000</td>
<td>0.005/0.03</td>
<td>≤ 2 sec</td>
<td>± 0.01/0.01</td>
<td>Filters select.</td>
<td>+5...+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>160 o 195 x 175/210 x 340 x 100</td>
<td>(± 15%)</td>
<td>VA 13.2</td>
<td>RS232C</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>M4502Di</td>
<td>600/4500</td>
<td>0.01/0.1</td>
<td>600/4500</td>
<td>0.005/0.03</td>
<td>≤ 2 sec</td>
<td>± 0.01/0.01</td>
<td>Filters select.</td>
<td>+5...+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>160 o 195 x 175/210 x 340 x 100</td>
<td>(± 15%)</td>
<td>VA 13.2</td>
<td>RS232C</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>M5502Di</td>
<td>800/5500</td>
<td>0.01/0.1</td>
<td>800/5500</td>
<td>0.005/0.03</td>
<td>≤ 3 sec</td>
<td>± 0.01/0.01</td>
<td>Filters select.</td>
<td>+5...+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>160 o 195 x 175/210 x 340 x 100</td>
<td>(± 15%)</td>
<td>VA 13.2</td>
<td>RS232C</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>M5202D</td>
<td>3000/5200</td>
<td>0.01/0.1</td>
<td>3000/5200</td>
<td>0.005/0.03</td>
<td>≤ 2 sec</td>
<td>± 0.01/0.01</td>
<td>Filters select.</td>
<td>+5...+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>160 o 195 x 175/210 x 340 x 100</td>
<td>(± 15%)</td>
<td>VA 13.2</td>
<td>RS232C</td>
<td></td>
<td>g 2000 (F1)</td>
<td></td>
</tr>
<tr>
<td>M6202D</td>
<td>4000/6200</td>
<td>0.01/0.1</td>
<td>4000/6200</td>
<td>0.005/0.03</td>
<td>≤ 3 sec</td>
<td>± 0.01/0.01</td>
<td>Filters select.</td>
<td>+5...+35 °C</td>
<td>± 4 ppm/°C</td>
<td>Menu selection</td>
<td>160 o 195 x 175/210 x 340 x 100</td>
<td>(± 15%)</td>
<td>VA 13.2</td>
<td>RS232C</td>
<td></td>
<td>g 2000 (F1)</td>
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</table>
31 Accessories

Accessories are available for M series:

<table>
<thead>
<tr>
<th>Code</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>C053</td>
<td>PRINTER mod. SPRT</td>
</tr>
<tr>
<td>T201</td>
<td>KEYBOARD mod. KEYMODULE</td>
</tr>
<tr>
<td>T002</td>
<td>SOLID DENSITY KIT, with BEL DENSITY STATISTICS SOFTWARE</td>
</tr>
<tr>
<td>T027</td>
<td>SOLID LIQUID DENSITY KIT, with BEL DENSITY STATISTICS SOFTWARE</td>
</tr>
<tr>
<td>T200</td>
<td>DRAFT SHIELD with left/right/top openings</td>
</tr>
<tr>
<td>T214</td>
<td>RS232/USB CONVERTER</td>
</tr>
<tr>
<td>T215</td>
<td>SQUARE PAN (not available for all models)</td>
</tr>
<tr>
<td>T216</td>
<td>SERIAL CABLE</td>
</tr>
<tr>
<td>T217</td>
<td>V-RANGE FUNCTION</td>
</tr>
<tr>
<td>T218</td>
<td>DENSITY FUNCTION</td>
</tr>
<tr>
<td>T219</td>
<td>PAPER GRAMMAGE FUNCTION</td>
</tr>
<tr>
<td>T220</td>
<td>MAXIMUM LOAD DETERMINATION FUNCTION</td>
</tr>
<tr>
<td>T221</td>
<td>TLP-50 PRINTER, WITH INTERFACE</td>
</tr>
<tr>
<td>T222</td>
<td>PROTECTION PLASTIC COVER</td>
</tr>
<tr>
<td>A731</td>
<td>PROTECTION PLASTIC COVER for Analytical balance</td>
</tr>
</tbody>
</table>
32 Warranty

- Duration of warranty is of 24 months from the date of purchase proved by invoice concerning the product or by delivery note.

- Warranty covers all parts resulting defective at the origin. It does not cover mechanical or electronic parts damaged by wrong installation, tampering or incorrect use.

- Warranty does not cover damages caused by impacts, balance drops or drop of objects on weighing pan.

- Shipment to and from service centre is at customer charge.

33 Equipment disposal

This equipment is marked with the crossed out wheeled bin symbol to indicate that this equipment must not be disposed of with unsorted waste. Instead it’s your responsibility to correctly dispose of your equipment at lifecycle -end by handling it over to an authorized facility for separate collection and recycling. It’s also your responsibility to decontaminate the equipment in case of biological, chemical and/or radiological contamination, so as to protect from health hazards the persons involved in the disposal and recycling of the equipment.

For more information about where you can drop off your waste of equipment, please contact your local dealer from whom you originally purchased this equipment.

By doing so, you will help to conserve natural and environmental resources and you will ensure that your equipment is recycled in a manner that protects human health.

Thank you
34 Conformity declaration

**ELECTRONIC BALANCES** Model Mark in the tables from page 53 to page 57 to which this declaration refers to, are in compliance with the following rules:

EMC std.:

- *EN 55011*
- *EN 50082-1*
- *EN 61326:97 + A1:98 + A2:01 + A3:03*
- *EN 61000-3-2:00*
- *EN 61000-3-3:95+ A1:01*

SAFETY std.:

- *EN 61010-1:01*

According to *89/336/CEE directive*. 