NewClassic Balances
ML Models
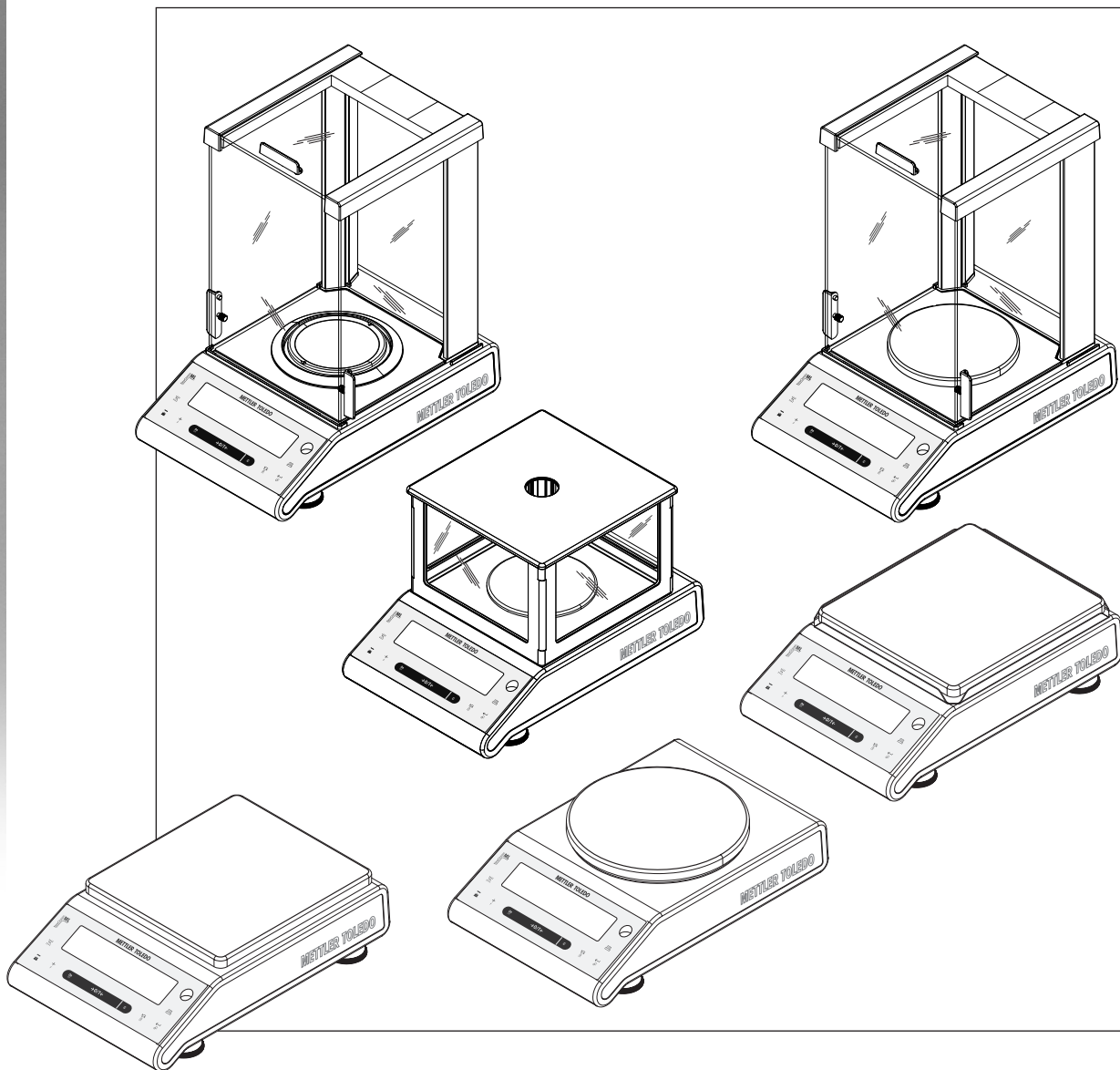
METTLER TOLEDO

Table of contents

1 Introduction

Thank you for choosing a METTLER TOLEDO balance.

The precision balances of the NewClassic line combine a large number of weighing possibilities with easy operation.

These operating instructions apply to all balance models ML in the NewClassic line. However, the different models have different charcteristics regarding equipment and performance. Special notes in the text indicate where this makes a difference to operation.

1.1 Conventions and Symbols Used in These Operating Instructions

Key designations are indicated by double angular brackets (e.g. «⌨»).

This symbol indicates press key briefly (less than 1.5 s).

This symbol indicates press and hold key down (longer than 1.5 s).

This symbol indicates a flashing display.

▼ This symbol indicates an automatic sequence.

These symbols indicate safety notes and hazard warnings which, if ignored, can cause personal danger to the user, damage to the balance or other equipment, or malfunctioning of the balance.
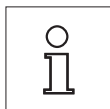
This symbol indicates additional information and notes. These make working with your balance easier, as well as ensuring that you use it correctly and economically.

2 Safety Precautions

Always operate and use your balance only in accordance with the instructions contained in this manual. The instructions for setting up your new balance must be strictly observed.

If the balance is not used according to these Operating Instructions, protection of the balance may be impaired and METTLER TOLEDO assumes no liability.

It is not permitted to use the balance in explosive atmosphere of gases, steam, fog, dust and flammable dust (hazardous environments).

For use only in dry interior rooms.

Do not use sharply pointed objects to operate the keyboard of your balance! Although your balance is very ruggedly constructed, it is nevertheless a precision instrument. Treat it with corresponding care.

Do not open the balance: It does not contain any parts which can be maintained, repaired, or replaced by the user. If you ever have problems with your balance, contact your METTLER TOLEDO dealer.

Use only balance accessories and peripheral devices from METTLER TOLEDO; they are optimally adapted to your balance.

Use only the original universal AC adapter delivered with your balance.

Disposal

In conformance with the European Directive 2002/96/EC on Waste Electrical and Electronic Equipment (WEEE) this device may not be disposed of in domestic waste. This also applies to countries outside the EU, per their specific requirements.

Please dispose of this product in accordance with local regulations at the collecting point specified for electrical and electronic equipment. If you have any questions, please contact the responsible authority or the distributor from which you purchased this device. Should this device be passed on to other parties (for private or professional use), the content of this regulation must also be related.

Thank you for your contribution to environmental protection.

3 Overview

3.1 Components

0.1 mg

1 mg

1 mg

0.01g
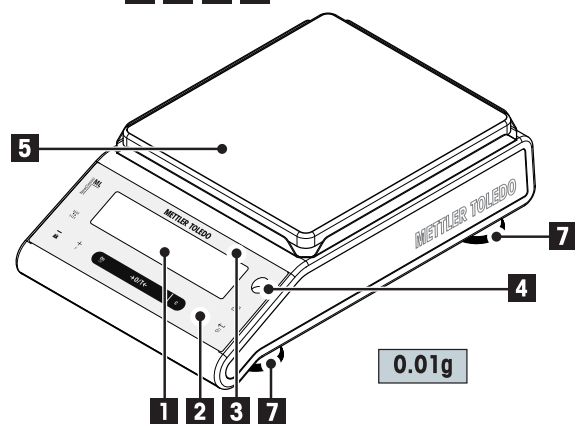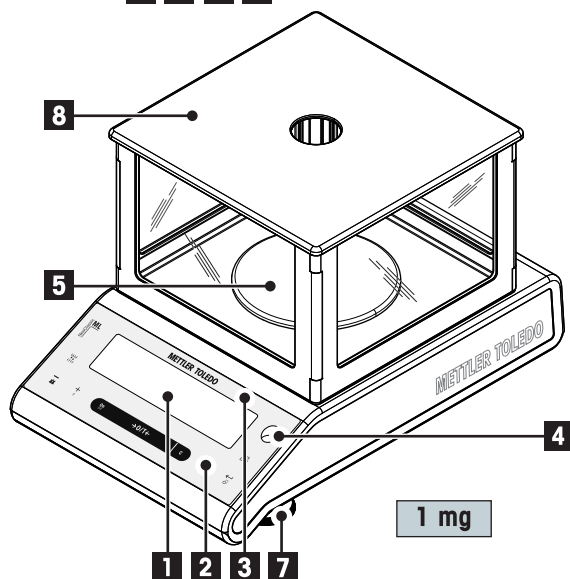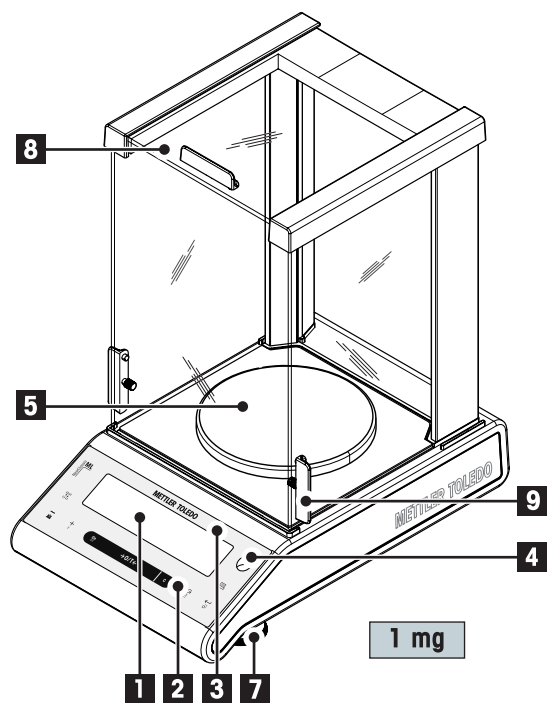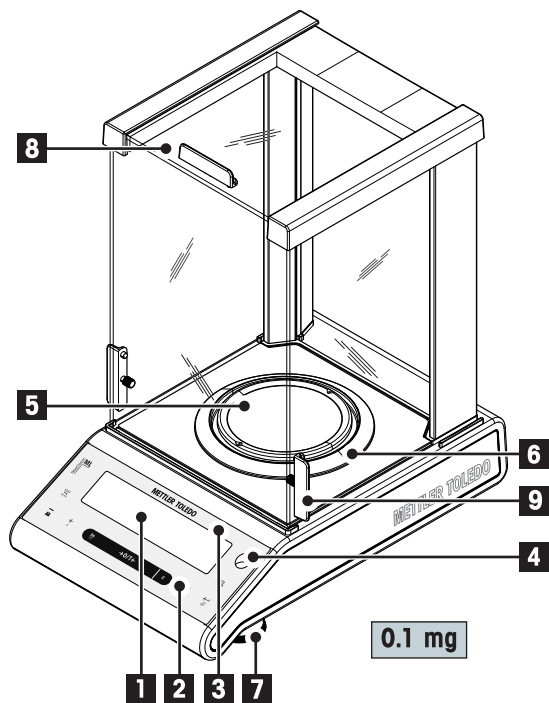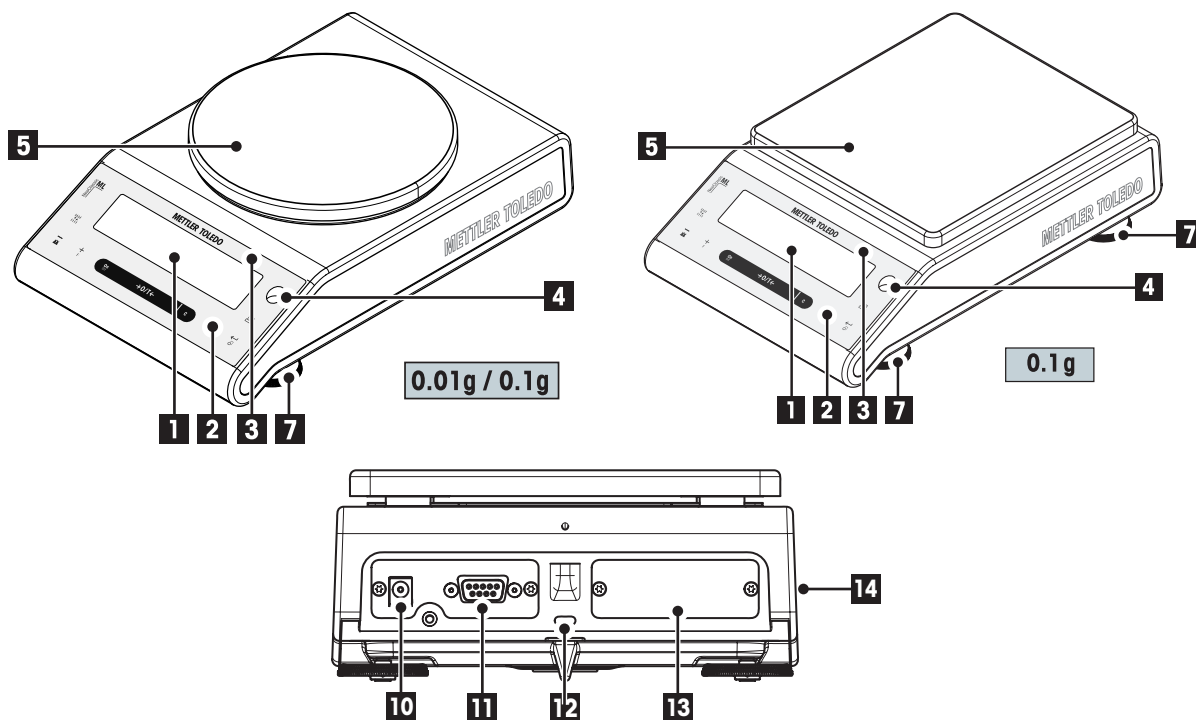
Name and Function of Components			
1	Display	**8**	Glass draftshield
2	Operation keys	**9**	Handle for operation of the draft-shield door
3	Model sticker (with approved models only)	**10**	Socket for AC Adapter
4	Level indicator	**11**	RS232C serial interface
5	Weighing pan	**12**	Kensington slot for anti-theft purposes
6	Draft shield element	**13**	Slot for second interface (optional)
7	Leveling foot	**14**	Product label

3.2 Operation Keys
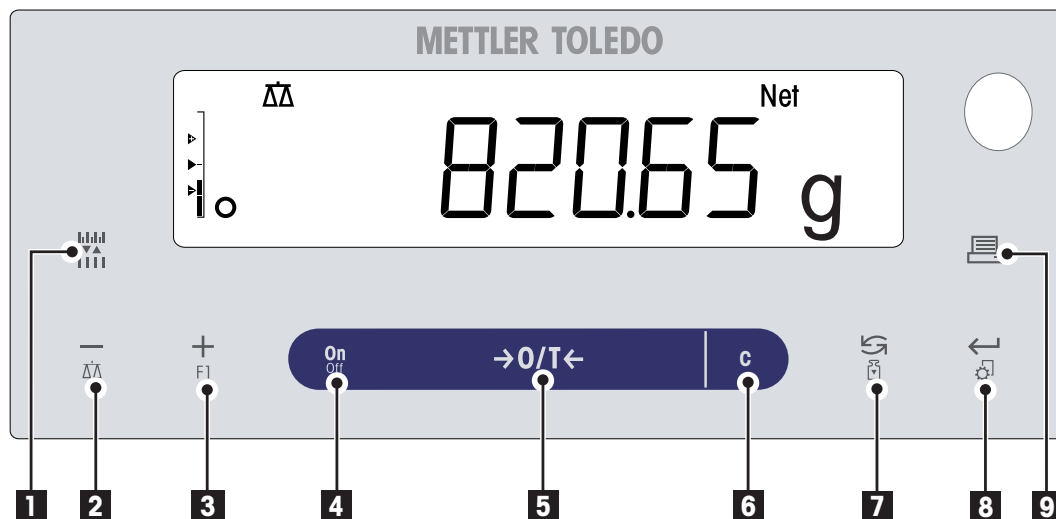
Key Functions

No.	Key	Press briefly (less than 1.5 s)	Press and hold (longer than 1.5 s)
1	▲▼	• To change display resolution (1/10d function) while application is running	no function
2	⊼⊼	• To navigate back (scroll up) within menu topics or menu selections (instead of using key no.7) • Decrease (numerical) parameters within menu and in applications	• To select the weighing application • Decrease (numerical) parameters quickly within menu and in applications
3	┼ F	• To navigate forward (scroll down) within menu topics or menu selections • Increase (numerical) parameters within menu and in applications	• To select assigned application and entering the parameter settings of application. • Default application assignment: Piece counting • Increase (numerical) parameters quickly within menu and in applications
4	**ON//**OFF	• Switch on	• Switch off
5	→0/T←	• Zero/Tare	• Switch off
6	**C**	• Cancel and to leave menu without saving (one step back in the menu).	no function
7	⟲	• With entries: scroll down • To navigate through menu topics or menu selections • To toggle between unit 1, recall value (if selected), unit 2 (if different from unit 1) and the application unit (if any)	• Execute predefined adjusting (calibration) procedure
8	↵	• To enter or leave menu selection (from / to menu topic) • To enter application parameter or switch to next parameter • To store parameter	• Enter or leave menu (Parameter settings)
9	🖶	• Printout display value • Printout active user menu settings • Transfer data	

3.3 Display Panel
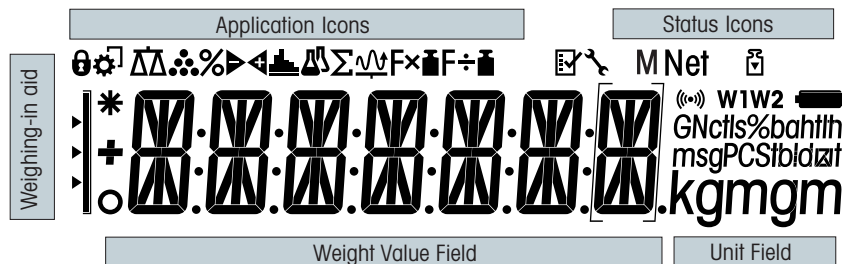
Application Icons

🔒	Menu locked		ⅈⅉ	Application "Statistics"
⚙	Menu setting activated		⚗	Application "Formulation / Net-Total"
⚖	Application "Weighing"		Σ	Application "Totaling"
⚬	Application "Piece counting"		⩙	Application "Dynamic weighing"
%	Application "Percent weighing"		F×■	Application "Multiplication factor"
⚖	Application "Check weighing"		F÷■	Application "Division factor"

Status Icons

M	Indicates stored value (Memory)		((•))	Acoustic feedback for pressed keys activated
Net	Indicates Net weight values		W1	Weighing range 1 (Dual Range models only)
⊡	Adjustments (calibration) started		W2	Weighing range 2 (Dual Range models only)
☑	Applications "Diagnostics" and "Routine Test"		▬	Charge of battery: full, 2/3, 1/3, discharged (Battery operated models only)
🔧	Service reminder			

Weight Value Field and Weighing-in aid

▬	Indicates negative values		⌈ ⌉	Brackets to indicate uncertified digits (approved models only)
O	Indicates unstable values		▶	Marking of nominal or target weight
✳	Indicates calculated values		▷	Marking of tolerance limit T+
			▷	Marking of tolerance limit T-

Unit Field

GNctls%bahtlh msgPCStbldzt kgmgm	**g**	gram	**ozt**	troy ounce	**tls**	Singapore taels
	kg	kilogram	**GN**	grain	**tlt**	Taiwan taels
	mg	milligram	**dwt**	pennyweight	**tola**	tola
	ct	carat	**mom**	momme	**baht**	baht
	lb	pound	**msg**	mesghal		
	oz	ounce	**tlh**	Hong Kong taels		

4 Setting up the Balance

The balance must be disconnected from the power supply when carrying out all setup and mounting work.

4.1 Unpacking and Delivery Inspection

a) Open the packaging and carefully remove all components.

b) Check the delivered items.

The standard scope of delivery contains the following items:

Components		Balances with round weighing pan				Balances with square weighing pan	
		0.1 mg	1 mg	0.01 g	0.1 g	0.01 g	0.1 g
Draft shield	235 mm	✓	✓	–	–	–	–	–
Flex draft shield	105 mm	–	–	✓	–	–	–	–
Weighing pan with pan support	Ø 90 mm	✓	–	–	–	–	–	–
	Ø 120 mm	–	✓	✓	–	–	–	–
	Ø 160 mm	–	–	–	✓	✓	–	–
	170 x 190 mm	–	–	–	–	–	✓	✓
Draft shield element		✓	–	–	–	–	✓	–
Pan support		✓	✓	✓	✓	✓	✓	✓
Bottom plate		✓	✓	–	–	–	–	–
Protective cover		✓	✓	✓	✓	✓	✓	✓
Universal AC adapter (country specific)		✓	✓	✓	✓	✓	✓	✓
Start-up Instructions		✓	✓	✓	✓	✓	✓	✓
Quick Guide		✓	✓	✓	✓	✓	✓	✓
CD-ROM		✓	✓	✓	✓	✓	✓	✓
EC declaration of conformity		✓	✓	✓	✓	✓	✓	✓

4.2 Installing the Components
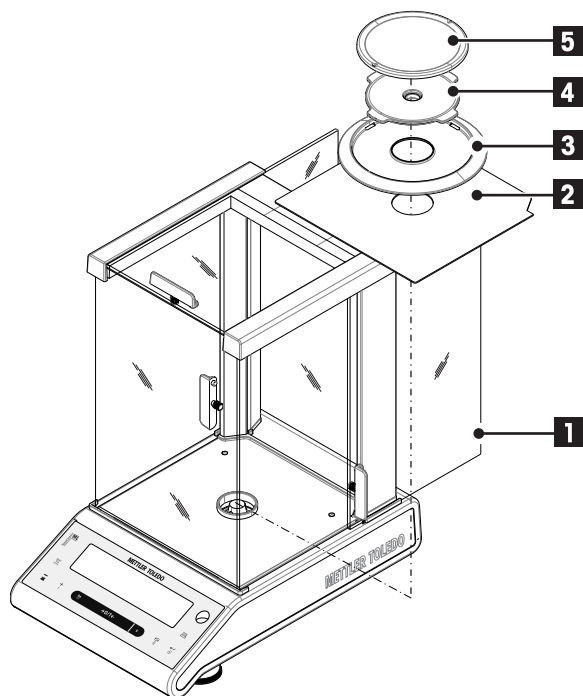
Balances with readability of 0.1 mg, with draft shield (235 mm)

Place the following components on the balance in the specified order:

Note: Push the side glass door (1) back as far as will go.

- Bottom plate (2)
- Draft shield element (3)
- Pan support (4)
- Weighing pan (5)
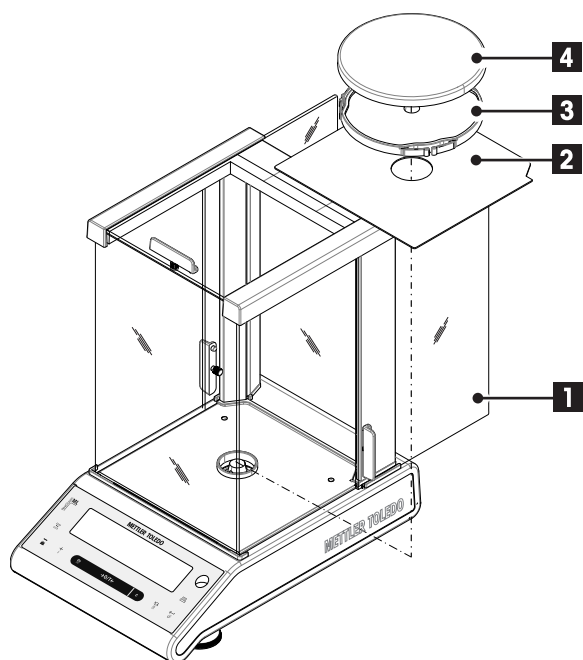
Balances with readability of 1 mg, with draft shield (235 mm)

Place the following components on the balance in the specified order:

Note: Push the side glass door (1) back as far as will go.

- Bottom plate (2)
- Pan support (3)
- Weighing pan (4)
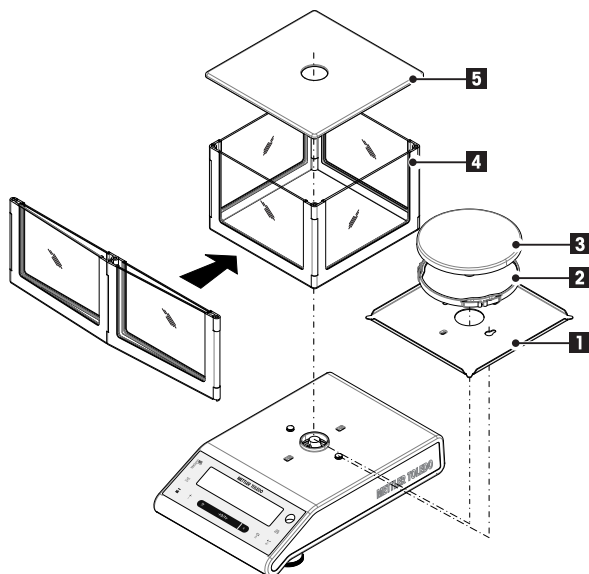
Balances with readability of 1 mg, with flex draft shield (105 mm)

Place the following components on the balance in the specified order:

a) Place bottom plate (1) (push and turn)

b) Place pan support (2) with weighing pan (3).

c) Caerfully unfold draft shield (4) and place it correctly. **Pay attention to the glass panels!**

d) Place draft shield top (5)
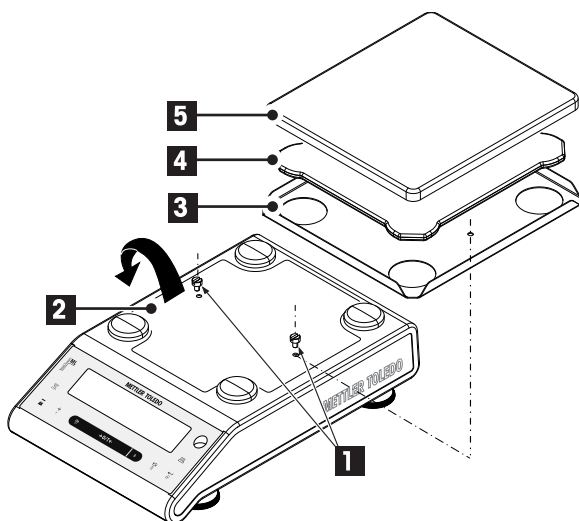
Balances with readability of 10 mg with square weighing pan and draft shield element

a) Remove the two screws (1)

b) Remove the plate (2) and retain it.

c) Place draft shield element (3) and fix it with the two screws.

d) Place pan support (4) with weighing pan (5).
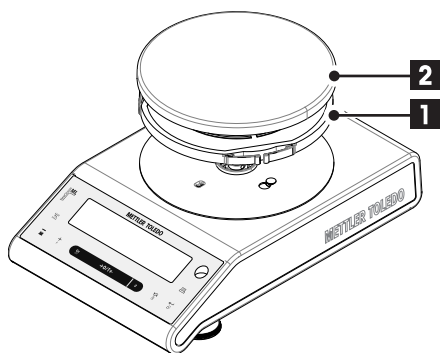
Balances with readability of 0.01 g / 0.1 g with round weighing pan

Place the following components on the balance in the specified order:

- Pan support (1)
- Weighing pan (2)
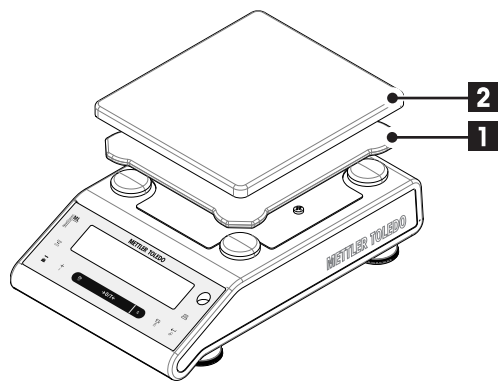
Balances with readability of 0.1 g with square weighing pan

Place the following components on the balance in the specified order:

- Pan support (1)
- Weighing pan (2)

4.3 Selecting the Location and Leveling the Balance

Your balance is a precision instrument and will thank you for an optimum location with high accuracy and dependability.

4.3.1 Selecting the Location

Select a stable, vibration-free position that is as horizontal as possible. The surface must be able to safely carry the weight of a fully loaded balance.
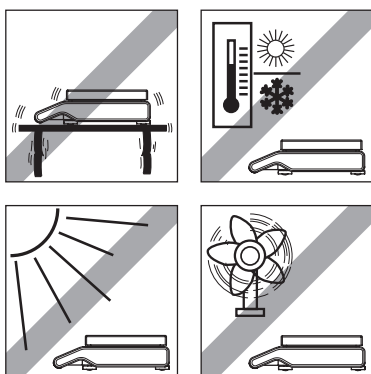
Observe ambient conditions (see Technical Data).

Avoid the following:

- Direct sunlight
- Powerful drafts (e.g. from fans or air conditioners)
- Excessive temperature fluctuations

4.3.2 Leveling the Balance
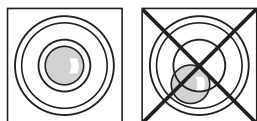
The balances have a level indicator and two or four adjustable leveling feet to compensate for slight irregularities in the surface of the weighing bench. The balance is exactly horizontal when the air bubble is in the middle of the level glass.

Note: The balance should be leveled and adjusted each time it is moved to a new location.

Balances with 2 leveling feet

Adjust the two front leveling feet appropriately until the air bubble comes to rest exactly in the middle of the glass:
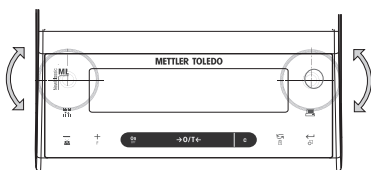
| Air bubble at | "12 o'clock" | turn both feet clockwise |
| Air bubble at | "3 o'clock" | turn left foot clockwise, right foot counterclockwise |

| Air bubble at | "6 o'clock" | turn both feet counterclockwise |
| Air bubble at | "9 o'clock" | turn left foot counterclockwise, right foot clockwise |

Balances with 4 leveling feet

a) First turn the two **rear** leveling feet all the way in.

b) Adjust the two **front** leveling feet as previously described.

c) Turn the **rear** leveling feet down onto the surface for extra stabilizing safety, so the balance cannot tilt over under eccentric loads.

4.4 Power Supply
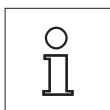
Allow your balance to warm up for 30 minutes (0.1 mg models 60 minutes) to enable it to adapt itself to the ambient conditions.

4.4.1 AC Operation

Your balance is supplied with an country-specific AC adapter or with a country-specific power cable. The power supply is suitable for all line voltages in the range: 100 - 240 VAC, 50/60 Hz (for exact specifications, see section "technical data").

First, check the local line voltage is in the range 100 - 240 VAC, 50/60 Hz and whether the power plug fits your local power supply connection. **If this is not the case, on no account connect the balance or the AC adapter to the power supply**, but contact the responsible METTLER TOLEDO dealer.

Important:

- Before operating, check all cables for damage.

- Guide the cables so that they cannot become damaged or interfere with the weighing process!

- Take care that the AC adapter cannot come into contact with liquids!

- The power plug must be always accessible.
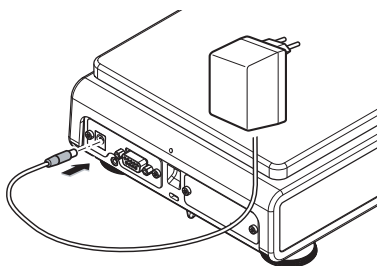
Connect the AC adapter to the connection socket on the back of your balance (see figure) and to the power line.

4.4.2 Battery Operation

The Balance can also operates with batteries. Under normal operation conditions, the balance works independently of the AC power line for about 8 to 15 hours (using alkaline batteries). Immediately after the AC power supply is

interrupted e.g. by withdrawing the power plug or if there is a power failure, the balance switches automatically to battery operation. Once the AC power supply is restored, the balance reverts automatically to AC operation.

Note: It is also possible to use rechargeable batteries. Charging batteries inside the balance is not possible.

battery fully

2/3 full

1/3 full

battery empty

When the balance is operating on its batteries, the battery symbol in the display lights up. The number of segments that are lit is an indicator of battery condition (3 = fully charged, 0 = discharged). When the batteries are almost completely discharged, the battery symbol flashes.

Inserting / Replacing Batteries

The balance must be disconnected from the power supply when carrying out all setup and mounting work.

- Make sure that the balance is off before removing or inserting batteries.

- **Do not place the balance on the pan support location bolt.**

- **Battery Warnings:** Read and follow all warnings and instructions supplied by the battery manufacturer.

- Do not mix different types or brands of batteries. Performance of batteries can vary very greatly depending on the manufacturer.

- If you don't operate the balance with batteries for an extended period, it is recommended to remove the batteries from the balance.

Your balance uses 8 standard AA (LR6) batteries (alkaline batteries preferred)
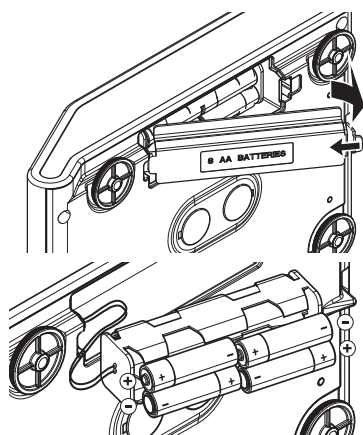
a) Remove weighing pan, pan support and draft shield element or draft shield "100 mm" if present.

b) Turn the balance carefully on its side.

c) Open and remove the battery-chamber cover.

d) Insert / replace the batteries with the correct polarity as shown in the battery holder.

e) Insert and close the battery-chamber cover.

f) Turn the balance carefully to its normal position.

g) Reinstall all components in the reverse order.

4.5 Transporting the Balance

Switch off the balance and remove the power cable and any interface cable from the balance. Refer to the notes in Section "Selecting the location" regarding the choice of an optimal location.

Transporting Over Short Distances

For balances with a draft shield: Observe the following instructions to transport your balance over a short distance to a new location: **Never lift the balance using the glass draft shield. The draft shield is not sufficiently fastened to the balance.**

Transporting Over Long Distances

If you would like to transport or send your balance over long distances, **use the complete original packaging**.

4.6 Weighing Below the Balance

The balances are equipped with a hanger for carrying out weighings below the work surface (weighing below the balance).

Attention:

- **Do not place the balance on the pan support location bolt.**
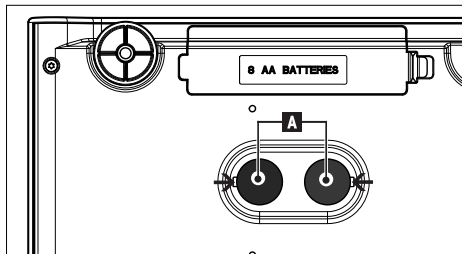
a) Switch off the balance and remove the power cable and any interface cable from the balance.

b) Remove weighing pan, pan support and draft shield element or "Easy draft shield" if present.

c) Turn the balance carefully on its side.

d) Remove one of the caps (A) depending on the models.

e) Then turn the balance to its normal position and simply reinstall all components in the reverse order.

4.7 Adjustment (Calibration)

To obtain accurate weighing results, the balance must be adjusted to match the gravitational acceleration at its location. Adjusting is necessary:

- before the balance is used for the first time.

- at regular intervals during weighing service.

- after a change of location.

4.7.1 Adjustment with Internal Weight

Note: On models with internal weight only (see technical data).
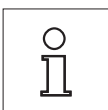
To obtain accurate results, the balance must be connected to the power supply for approximately 30 minutes (0.1 mg balances 60 minutes) in order to reach operating temperature before adjusting.
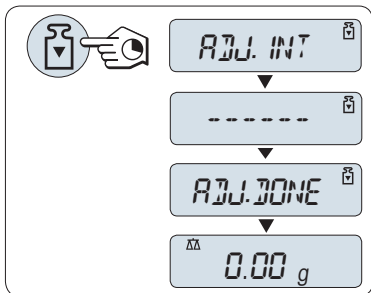
Requirement: To carry out this operation, in the menu topic "CAL" (Adjustment) of advanced menu "ADJ.INT" must be selected.

a) Unload weighing pan

b) Press and hold «⚖» to execute "Internal Adjustment".

The balance adjusts itself automatically. The adjusting is finished when the deviation and the message "ADJ.DONE" appears briefly in the display. The balance returns to the last active application and is ready for operation.

Sample adjustment printout using internal weight:

```
-- Internal adjustment -
21.Jan. 2009        12:56

METTLER TOLEDO

Balance Type      ML4002
SNR           1234567890

Temperature       22.5 °C
Diff               3 ppm

Adjustment done
----------------------
```

4.7.2 Adjustment with External Weight

Note: Because of certification legislation, the approved models cannot be adjusted with an external weight.
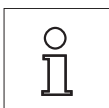
To obtain accurate results, the balance must be connected to the power supply for approximately 30 minutes (0.1 mg balances 60 minutes) in order to reach operating temperature before adjusting.
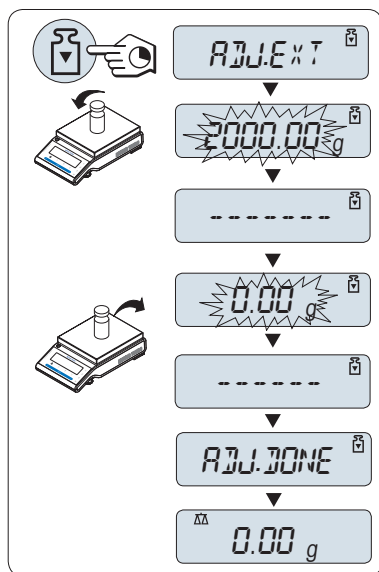
Requirement: To carry out this operation, in the menu topic "CAL" (Adjustment) " of advanced menu ADJ.EXT" must be selected.

a) Have required adjustment weight ready.

b) Unload weighing pan.

c) Press and hold «⚖» to execute "External Adjustment". The required (predefined) adjustment weight value flashes in the display.

d) Place adjustment weight in center of pan. The balance adjusts itself automatically.

e) When "0.00 g" flashes, remove adjustment weight.

The adjusting is finished when the deviation value and the message "ADJ.DONE" appears briefly in the display. The balance returns to the last active application and is ready for operation.

Sample adjustment printout using external weight:

```
-- External adjustment -
21.Jan. 2009        12:56

METTLER TOLEDO

Balance Type     ML4002
SNR          1234567890

Temperature      22.5 °C
Nominal        2000.00 g
Actual         1999.99 g
Diff              5 ppm

Adjustment done

Signature


......................
----------------------
```

5 Weighing Made Simple

This section shows you how to perform simple weighings and how you can accelerate the weighing process.

5.1 Switching the Balance On and Off

This section shows you how to perform simple weighings and how you can accelerate the weighing process.
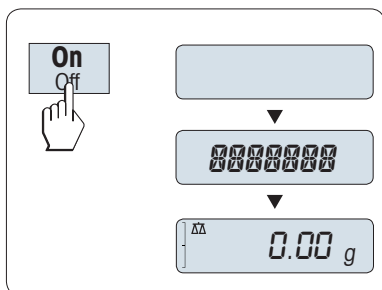
Switching On

a) Remove any load from weighing pan.

b) Press «**On**».

The balance performs a display test (all segments in the display light up briefly), "WELCOME", Software version, Maximum load and Readability appears briefly. (Startup "FULL" mode only)

The balance is ready for weighing or for operation with the last active application.
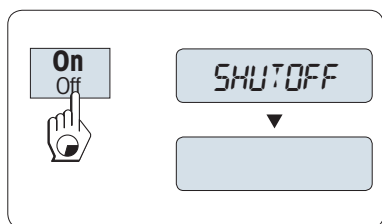
Switching Off

Press and hold the «**Off**» key until "SHUTOFF" appears on the display. Release the key.
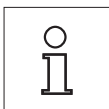
After it has been switched off, your balance is in the standby mode. The display shows date, time, maximum load and readability. As your balance needs no warm-up time in the standby mode and is immediately ready for weighing.
When Quickstart "QUICK" (Advanced menu, topic "STARTUP") is selected: If you wish to perform a weighing, you need now only place the sample on the weighing pan and the balance immediately displays the result. There is no need to switch it on with the «**On/Off**» key.

Note:

- Quickstart is not possible with approved balances.

- Standby mode is available on line powered balances only.

5.2 Performing a Simple Weighing
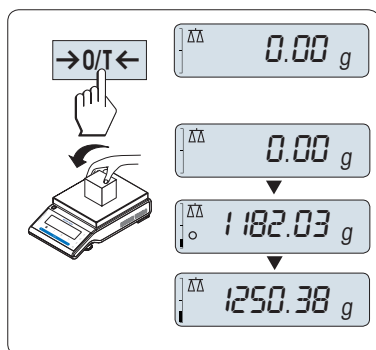
a) Press «→0/T←» to zero the balance.
   Note: If your balance is not in the weighing mode, first press and hold the «ΔΔ» key until "WEIGH" appears in the display. Release the key. Your balance is in the weighing mode.

b) Place weighing sample on the weighing pan.

c) Wait until the instability detector "O" disappears and the stability beep sounds.

d) Read the result.

5.3 Zeroing / Taring
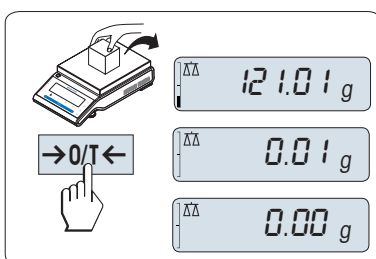
Zeroing

a) Unload the balance.

b) Press «→0/T←» to set the balance to zero. All weight values are measured in relation to this zero point (see menu topic "ZERO.RNG").

Note: Use the «→0/T←» zeroing key before you start with a weighing.
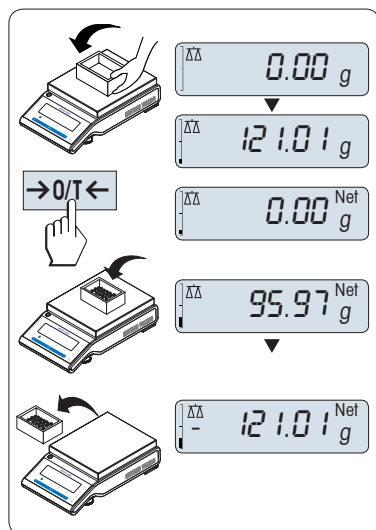
Taring

If you are working with a weighing container, first set the balance to zero.

a) Place empty container on the balance. The weight is displayed.

b) Press «→0/T←» to tare the balance.

"0.00 g" and "**Net**" appears in the display. "**Net**" indicates that all weight values displayed are net values.

Note:

- If the container is removed from the balance, the tare weight will be shown as a negative value.

- The tare weight remains stored until the «→0/T←» key is pressed again or the balance is switched off.

5.4 Switching Weight Units
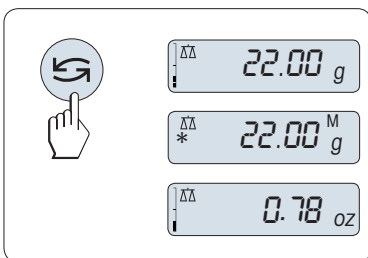
The «⟲» key can be used at any time to toggle between weight unit "UNIT 1", "RECALL" value (if selected), weight unit "UNIT 2" (if different from weight unit 2) and the application unit (if any).

5.5 Recall / Recall Weight Value

Recall stores stable weights with an absolute display value bigger than 10d.
Requirement: The function "RECALL" must be activated in the menu.
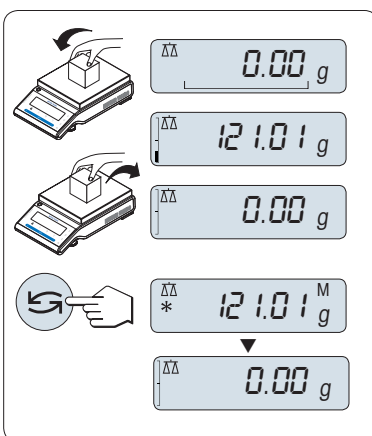
a) Load weighing sample. The display shows weight value and stores stable value.

b) Remove weighing sample. When the weight is removed the Display shows zero.

c) Press «⟲». The display shows last stored stable weight value for 5 seconds together with asterisk (*) and Memory (M) symbols. After 5 seconds the display goes back to zero. This can be repeated unlimited times.

Delete last weight value

As soon a new stable weight value is displayed, the old recall value becomes replaced by the new weight value. When pressing «→0/T←», the recall value is set to 0.

Note: If the power is switched off, the recall value is lost. The recall value can not be printed.

5.6 Weighing with the Weighing-in Aid
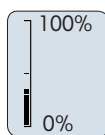
The weighing-in aid is a dynamic graphic indicator which shows the used amount of the total weighing range. You can thus recognize at a glance whether the load on the balance approaches the maximum load.

5.7 Print / Transmit Data
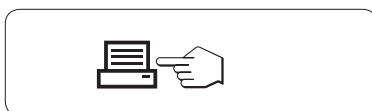
Pressing the «🖶» key transmits the weighing results over the interface e.g. to a printer or a PC.

6 The Menu

6.1 What is in the Menu ?

The Menu allows you to match your balance to your specific weighing needs. In the menu you can change the settings of your balance and activate functions. The main menu has 4 different menus and these contains 27 different **topics**, each of which allows you various **selection** possibilities. For Menu "PROTECT" see chapter "Description of menu topics" section "Main menu".

Note: See Quick Guide for the graphical overview of the menu (Menu Map) with all setting possibilities.

Menu "BASIC"

Topic	Description
DATE	Setting the current date.
TIME	Setting the current time.
UNIT 1	Specification of the 1st weight unit in which the balance should show the result.
UNIT 2	Specification of the 2nd weight unit in which the balance should show the result.
KEY.BEEP	Setting the key beep level.
STB.BEEP	Setting the stability beep level.
RESET	Call up of the factory settings.

Menu "ADVANCE."

Topic	Description
SRV.ICON	Switching the service reminder (service icon) on or off.
ENVIRON.	Matching the balance to the ambient conditions.
CAL	Settings for the type of adjustment (calibration).
DATE.FRM	Setting the date format.
TIME.FRM	Preselection of the time format.
RECALL	Switching the application "Recall" for storing stable weights on or off.
STARTUP	Setting the mode which the balance powers up (full or standby).
SHUTOFF	Setting the time after which the balance should be switched off automatically.
B.LIGHT	Setting the time after which the display backlight should be switched off automatically.
A.ZERO	Switching the automatic zero correction (Autozero) on or off.
ZERO.RNG	Setting the zero limit of the zero/tare key.
ASSIGN:F	Selection of assigned F key application and entering their parameter settings.
DIAGNOS.	Starting a diagnostic application.
RESET	Call up of the factory settings.

Menu "INT.FACE"

Topic	Description
RS232	Matching the serial interface RS232C to a peripheral unit.
BAUD	Setting the transfer speed of the serial interface RS232C.
BIT.PAR.	Setting the character format (Bit/Parity) of the serial interface RS232C.
HD.SHK	Setting the transfer protocol (Handshake) of the serial interface RS232C.
RS E.O.L.	Setting the end of line format of the serial interface RS232C.
RS.CHAR	Setting the char set of the serial interface RS232C.
INTERVL.	Selection of the time which the balance started an automatic printout.
RESET	Call up of the factory settings.

6.2 Menu Operation

In this Section you will learn how to work with the menu.
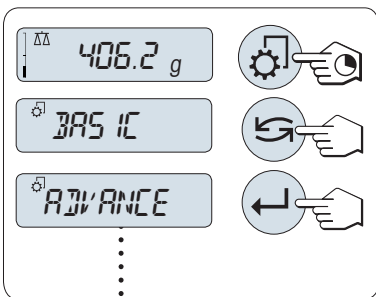
Select Menu

a) Press and hold «☼» to activate main menu. The first menu "BASIC" is displayed (except menu protection is active).

b) Press «↰» repeatedly to change menu (Scrolling down/up «+» / «−» keys).

c) Press «↵» to confirm the selection.

Note: The menu selection "BASIC", "ADVANCE." or "INT.FACE" can not be saved. The selection "PROTECT" must be saved.
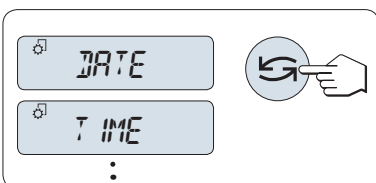
Select Menu Topic

Press «↰». The next menu topic appears in the display. Each time the «↰» or the «+» key is pressed, the balance switches to the next menu topic; the «−» key to the previous menu topic.
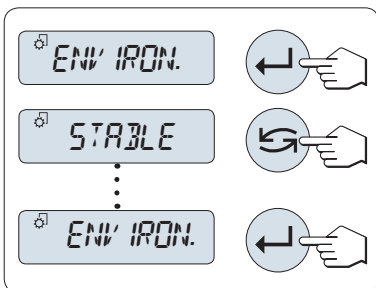
Change Settings in a Selected Menu Topic

a) Press «↵».The display shows the current setting in the selected menu topic. Each time «↰» or «+» is pressed, the balance switches to the next selection; press «−» to the previous selection. After the last selection, the first is shown again.

b) Press «↵», the selected setting is accepted but not yet executed. The settings are executed only after "SAVE:YES" has been confirmed.

Change Settings in a Submenu Selection

The same procedure as for menu topics.
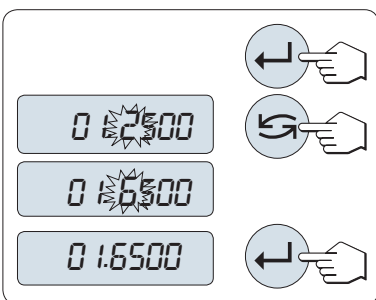
Input Principle of Numerical Values

a) Press «↵» for input of numerical values.

b) Press «↰» to select a digit or a value (depending on the application). The selected digit or the selected value is blinking.

c) For changing digits or values, press «+» to scroll up or «−» to scroll down.

d) Press «↵» to confirm the input.
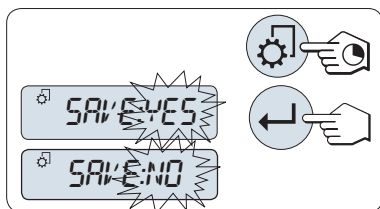
Saving Settings and Closing the Menu

a) Press and hold «⚙» to leave menu topic.

b) Press «↵» to execute "SAVE:YES". Changes are saved.

c) Press «↵» to execute "SAVE:NO". Changes are not saved. To toggle between "SAVE:YES" and "SAVE:NO" press «↰».

Cancel

For leaving menu topic or menu selection without saving press «**C**» (one step back in the menu).

Note: If no entry is made within 20 seconds, the balance reverts to last active application mode. Changes are not saved. If changes are made, the balance asks "SAVE:NO".

6.3 Description of Menu Topics

In this Section you will find information regarding the individual menu topics and the available selections.

6.3.1 Main Menu

Selecting the menu.

"BASIC"	The small "BASIC" menu for simple weighing is displayed.
"ADVANCE."	The extended "ADVANCE." menu for further weighing settings is displayed.
"INT.FACE"	The menu "INT.FACE" for all interface parameter settings for peripheral devices e.g. printer is displayed.
"PROTECT"	Menu protection. Protection of balance configurations against unmeant manipulation.
"OFF"	Menu protection is off. (**Factory setting**)
"ON"	Menu protection is on. The menu BASIC, ADVANCE. and INT.FACE are not displayed.

Note:

- The menu selection "BASIC", "ADVANCE." or "INT.FACE" can not be saved.

- To activate "PROTECT" "ON" or "OFF", this selection must be saved.

6.3.2 Basic Menu

"DATE" – Date

Setting the current date according to date format.

Note: A reset of the balance will not change this setting.

"TIME" – Time

Setting the current time according to time format

"+1H"	Set the current time forwards by 1 hour (to adjust summer or winter time). **(Factory setting)**

"-1H"	Set the current time backwards by 1 hour (to adjust summer or winter time).
"SET.TIME"	Enter the current time.

Note: A reset of the balance will not change this setting.

"UNIT 1" – Weight Unit 1

Depending on requirements, the balance can operate with the following units (depending on the model)

- Only those weight units allowed by the appropriate national legislation are selectable.

- With approved balances, this menu topic has a fixed setting and cannot be changed.

- Conversion table for weight units see chapter Appendix.

Units:

g [1]	Gram	**dwt**	Pennyweight
kg [2]	Kilogram	**mom**	Momme
mg [3]	Milligram	**msg**	Mesghal
ct	Carat	**tlh**	Tael Hong Kong
lb	Pound	**tls** [4]	Tael Singapore
oz	Ounce (avdp)	**tlt**	Tael Taiwan
ozt	Ounce (troy)	**tola**	Tola
GN	Grain	**baht**	Baht

[1] factory setting
[2] not with 0.1 mg and 1 mg balances
[3] with 0.1 mg and 1 mg balances
[4] the Malaysian tael has the same value

"UNIT 2" – Weight Unit 2

If it is required to show the weighing results in weighing mode in an additional unit, the desired second weight unit can be selected in this menu topic (depending on the model). Units see "UNIT 1".

Note: Only those weight units allowed by the appropriate national legislation are selectable.

"KEY.BEEP" – Key Beep

This menu topic allows you to select the volume of the key beep. The according key beep is emitted during the setting.

"MED"	**Medium** level (**Factory setting**)
"HIGH"	**High** level
"OFF"	Beep switched off
"LOW"	**Low** level

"STB.BEEP" – Stability Beep

If the unstable symbol disappears, the stability beep becomes active. This menu topic allows you to preselect the volume of the stability beep.

"LOW"	**Low** level (**Factory setting**)
"MED"	**Medium** level
"HIGH"	**High** level

| | "OFF" | Beep switched off |

"RESET" – Reset Balance Settings

This menu topic allows you to cal-up the factory settings.

To toggle between "YES?" and "NO?" press «↰» (or «**+**» or «**–**»).

Note: A reset of the balance will not change the "DATE" and "TIME" settings.

6.3.3 Advanced Menu

"SRV.ICON" – Service Reminder

This menu topic allows you to switch the service reminder "⚲" on or off.

| "ON" | Service reminder "⚲" **switched on**. You will be informed after one Year or 8000 operating hours to call service for recalibration. This will be indicated by the flashing service icon: "⚲". **(Factory setting)** |
| "OFF" | Service reminder "⚲" **switched off**. |

"ENVIRON." – Environment Settings

This setting can be used to match your balance to the ambient conditions.

"STD."	Setting for an average working environment subject to moderate variations in the ambient conditions. (**Factory setting**)
"UNSTAB."	Setting for a working environment where the conditions are continuously changing.
"STABLE"	Setting for a working environment which is practically free from drafts and vibrations.

"CAL" – Adjustment (calibration)

In this menu topic you can preselect the function of the «⚖» key. Your balance can be adjusted with internal or external weights by pressing the «⚖» key. If you have attached a printer to your balance, the data of the adjustment (calibration) are printed out.

"ADJ.OFF"	The adjustment is **switched off**. The «⚖» key has no function.
"ADJ.INT"	**Internal** adjustment: adjustment is performed at a keystroke with the built-in weight (depending on the model, see technical data).
"ADJ.EXT"	**External** adjustment: adjustment is performed at a keystroke with a selectable external weight. **Note:** This function is not available for approved balances.
"200.00 g"	**Defining the external adjustment weight**: define the weight of the external adjustment weight (in grams). **Factory setting**: depends on the model.

"DATE.FRM" – Date Format

This menu topic allows you to preselect the date format.

The following date formats are available:

| | **Display examples** | **Printing examples** |

"DD.MM.Y"	01.02.09	**01.02.2009**
"MM/DD/Y"	02/01/	**02/01/2009**
"Y-MM-DD"	-02-01	**2009-02-01**
"D.MMM.Y"	1.FEB.09	**1.FEB.2009**
"MMM.D.Y"	FEB.1.09	**FEB 1 2009**

Factory setting: "DD.MM.Y"

"TIME.FRM" – Time Format

This menu topic allows you to preselect the time format.

The following date formats are available:

	Display examples
"24:MM"	15:04
"12:MM"	3:04 PM
"24.MM"	15.04
"12.MM"	3.04 PM

Factory setting: "24:MM"

"RECALL" – Recall

This menu topic allows you to switch the "RECALL" function on or off. When it is switched on recall stores the last stable weight if the absolute display value was bigger than 10d.

"OFF"	"RECALL" switched off **(Factory setting)**
"ON"	"RECALL" switched on

Note: The recall value is displayed with an asterisk and cannot be printed.

"STARTUP" – Startup Mode

You can set your balance such that it either immediately starts from the standby mode when you load a weight or it must be switched on with the «**ON/OFF**» key after which it then performs a display test.

Note: This topic is not visible with approved balances.

"QUICK"	**"Quickstart":** The balance can be started directly from the standby mode and is immediately ready for weighing. You can load the weight in the standby mode and the balance immediately shows the current weighing result. This is the **Factory setting** **Note:** Standby mode is available on line powered balances only.
"FULL"	**Start with display test**: You must switch on the balance with the «**ON/OFF**» key. After it has been switched on, it performs a display test for approx. 2 sec. in which all display elements lights up, it shows "WELCOME", software version, maximum load and readability. The balance is ready for weighing.

"SHUTOFF" – Automatic Shutoff

If the automatic shutoff function is activated, the balance automatically switches itself off after a preselected time of inactivity (i.e. with no key being pressed or changes of weight occurring etc.) and is switched to the standby mode.

"A.OFF:10' "	Automatic shutoff after **10 minutes** of inactivity. (**Factory setting**)

"A.OFF – "	Automatic shutoff **not** activated.
"A.OFF:2' "	Automatic shutoff after **2 minutes** of inactivity.
"A.OFF:5' "	Automatic shutoff after **5 minutes** of inactivity.

"B.LIGHT" – Backlight

Under this menu topic, the display backlight can be switched off automatically. If the automatic switch-off is activated, the backlight will turn off automatically after the selected period of inactivity has elapsed. The backlight is reactivated when a key is pushed or the weight is changed.

"B.L. ON"	Backlight is always **on**. (**Factory setting**)
"B.L. OFF"	Backlight is always **off**.
"B.L. 30" "	Automatic switch-off after **30 seconds** inactivity.
"B.L. 1' "	Automatic switch-off after **1 minute** inactivity.
"B.L. 2' "	Automatic switch-off after **2 minutes** inactivity.
"B.L. 5' "	Automatic switch-off after **5 minutes** inactivity.

"A.ZERO" – Automatic Zero Setting

This menu topic allows you to switch the automatic zero setting on or off.

"ON"	"A.ZERO" **switched on** (factory setting). The automatic zero setting continuously corrects possible variations in the zero point that might be caused through small amounts of contamination on the weighing pan.
"OFF"	"A.ZERO" **switched off**. The zero point is not automatically corrected. This setting is advantageous for special applications (e.g. evaporation measurements).

Note: With approved balances, this setting is not available.

"ZERO.RNG" – Zero Range

This menu topic allows you to set a zero limit for the «→0/T←» key. Up to and including this limit the «→0/T←» key will execute a zero. Above this limit the «→0/T←» key will execute a tare.

"WEIGHT"		To set the upper limit of the zeroing range as weight in the definition unit of the balance. **(Factory setting)**
	"21g"	
"PERCENT"		**n.a.** (To set the upper limit of the zeroing range as a percent of the total range of the balance).
	"0%"	

"ASSIGN:F" – Assign Application Key F

At this menu topic you can assign an application to the «**F**» key. The following applications are available (depending on the model):

"COUNT"	Piece counting (**Factory setting**)
"PERCENT"	Percent weighing
"CHECK.W"	Checkweighing
"STAT."	Statistics
"FORMULA."	Formulation / Net-Total
"TOTAL."	Totaling

"DYNAMIC"	Dynamic weighing
"FACTOR.M"	Multiplication factor
"FACTOR.D"	Division factor
"R. TEST"	Routine test

"DIAGNOS." – Diagnostics Application

At this menu topic you can start a diagnostic application. For more information see chapter application "Diagnostics".

The following diagnostics are available:

"REPEAT.T"	Repeatability test (models with internal weights only)
"DISPLAY"	Display test
"KEYPAD.T"	Key test
"CAL.MOT.T"	Motor test (models with internal weights only)
"BAL.HIST"	Balance history
"CAL.HIST"	Calibration history
"BAL.INFO"	Balance information
"SRV.PROV"	Service provider information

"RESET" – Reset Balance Settings

This menu topic allows you to cal-up the factory settings.

To toggle between "YES?" and "NO?" press «↰» (or «+» or «−»).

Note: A reset of the balance will not change the "DATE" and "TIME" settings.

6.3.4 Interface Menu

"RS232" – RS232C Interface

At this menu topic you can select the peripheral device connected to the RS232C interface and specify how the data is transmitted.

"PRINTER"	Connection to a **printer**. (**Factory setting**)
"PRT.STAB"	If the «🖶» key is pressed, the next stable weight value will be printed. (**Factory setting**)
"PRT.AUTO"	Every stable weight value will be printed, without pressing the «🖶» key.
"PRT.ALL"	If the «🖶» key is pressed, the weight value will be printed regardless of stability.
"PC-DIR."	Connection to a **PC**: the balance can send data (as a Keyboard) to the PC used for PC applications e.g. Excel.
"PRT.STAB"	If the «🖶» key is pressed, the next stable weight value will be sent followed by an enter. (**Factory setting**)
"PRT.AUTO"	Every stable weight value will be sent followed by an enter, without pressing the «🖶» key.
"PRT.ALL"	If the «🖶» key is pressed, the weight value will be sent followed by an enter regardless of stability.

"HOST"		Connection to a **PC**, Barcode Reader etc.: the balance can send data to the PC and receive commands or data from the PC).
	"SND.OFF"	Send mode switched off.(**Factory setting**)
	"SND.STB"	If the «🖶» key is pressed, the next stable weight value will be sent.
	"SND.CONT"	All weight value updates will be sent regardless of stability, without pressing the «🖶» key.
	"SND.AUTO"	Every stable weight value will be sent, without pressing the «🖶» key.
	"SND.ALL"	If the «🖶» key is pressed, the weight value will be sent regardless of stability.
"2.DISP"		Connection of an **optional auxiliary display** unit (transmission parameters cannot be selected). **Note:** Settings are automatically set.

"BAUD" – Baude rate RS232C

This menu topic allows you to match the data transmission to different serial RS232C receivers. The baud rate (data transfer rate) determines the speed of transmission via the serial interface. For problem-free data transmission the sending and receiving devices must be set at the same value.

The following settings are available:
600 bd, 1200 bd, 2400 bd, 4800 bd, 9600 bd, 19200 and 38400 bd. (default: **9600 bd**)

Note:

• Not visible for 2nd display.

• Each device has separate settings.

"BIT.PAR." – Bit/Parity RS232C

At this menu topic you can set the character format for the attached RS232C serial peripheral device.

"8/NO"	8 data bits/no parity (**Factory setting**)
"7/NO"	7 data bits/no parity
"7/EVEN"	7 data bits/even parity
"7/ODD"	7 data bits/odd parity

Note:

• Not visible for 2nd display.

• Each device has separate settings.

"HD.SHK" – Handshake RS232C

This menu topic allows you to match the data transmission to different RS232C serial receivers.

"XON.XOFF"	Software handshake (XON/XOFF) (**Factory setting**)
"RTS.CTS"	Hardware handshake (RTS/CTS)
"OFF"	No handshake

Note:

• Not visible for 2nd display.

• Each device has separate settings.

"RS E.O.L." – End of Line RS232C

At this menu topic you can set the "End of Line" character of the transmitted data to different RS232C serial receivers.

"CR LF"	<CR><LF> Carriage Return followed by Line feed (ASCII-Codes 013+010) (**Factory setting**)
"CR"	<CR> Carriage Return (ASCII-Code 013)
"LF"	<LF> Line feed (ASCII-Code 010)

Note:

- Not visible for 2nd display.

- Each device has separate settings.

"RS.CHAR" – Char Set RS232C

At this menu topic you can set the "Character Set" of the transmitted data to different RS232C serial receivers.

"IBM.DOS"	Char Set **IBM/DOS** (**Factory setting**)
"ANSI.WIN"	Char Set **ANSI/WINDOWS**

Note:

- Not visible for 2nd display.

- Each device has separate settings.

"INTERVL." – Print Key Simulation

At this menu topic you can activate a simulation of the «▤» key. "INTERVL." simulates a print key press every x seconds.

Range:	0 to 65535 seconds
0 sec:	disables the print key simulation

Factory setting: 0 sec

Note: The executed action is according to the configuration of the print key. (see interface setting)

"RESET" – Reset Balance Settings

This menu topic allows you to cal-up the factory settings.

To toggle between "YES?" and "NO?" press «⮌» (or «+» or «–»).

Note: A reset of the balance will not change the "DATE" and "TIME" settings.

7 Application "Piece Counting"
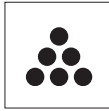
The "**Piece Counting**" application allows you to determine the number of pieces put on the weighing pan.
Requirement: The function "COUNT" must be assigned to the «**F**» key (see advanced menu topic "ASSIGN:F", factory setting).

Activate function "COUNT" by pressing and holding the «F» key.
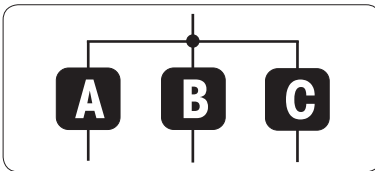
Piece Counting first requires the setting of a reference weight, there are 3 possibilities:

Ⓐ Setting the reference **by multiple pieces**.
Ⓑ Setting the reference **for 1 piece in weighing mode**.
Ⓒ Setting the reference **for 1 piece in manual mode**.
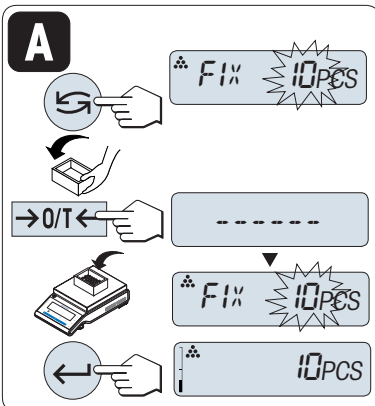
Setting possibility

A   **Setting the reference by multiple pieces**

a) Select a number of reference pieces by scrolling with «↪». Possible numbers are 5, 10, 20 and 50.

b) Press «→0/T←» to tare. If needed: place empty container on the weighing pan and tare again.

c) Add the selected number of reference pieces to container.

d) Press «↵» to confirm.
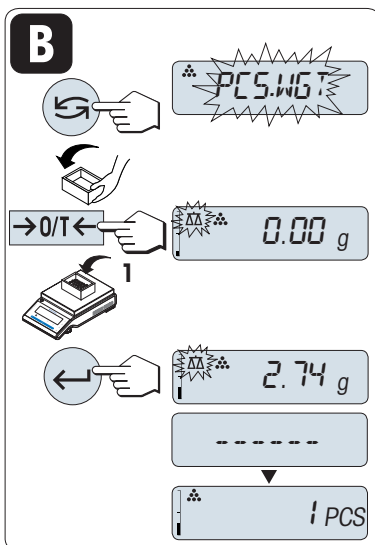
Setting possibility

B   **Setting the reference for one piece in weighing mode**

a) Select "PCS.WGT" by scrolling with «↪».

b) Press «→0/T←» to tare. If needed: place empty container on the weighing pan and tare again.

c) Add one reference piece to container. The weight of one piece is displayed.

d) Press «↵» to confirm.
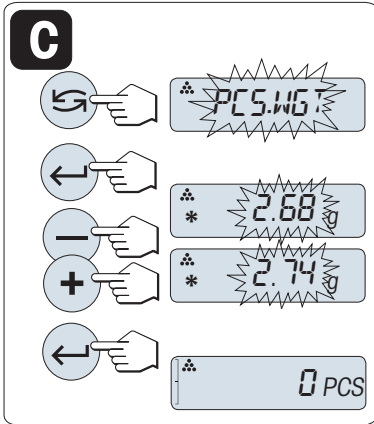
Setting possibility

C Setting the reference for one piece in manual mode

a) Select "PCS.WGT" by scrolling with «↰».

b) Press «↵» to confirm.

c) Enter the final reference one piece weight by scrolling up («+» key) or down («-» key). Speedup by press and hold.

d) Press «↵» to confirm.
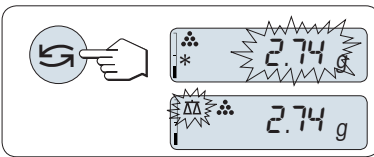
Switching between manual mode and weighing mode

Press «↰» to switch between manual and weighing mode.

Note: By switching from weighing mode to manual mode the weight value will be transferred and can be changed manually.

Note: If without any key press within 60 seconds, the balance returns to the previous active application. Press «C» to cancel and returns to the previous active application.

On completion of the setting procedure, your balance is ready for piece counting.
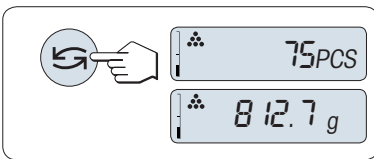
Switching between piece count and weight display.

You can use the «↰» key at any time to switch the display between piece display, weighing unit "UNIT 1", "RECALL" value (if activated) and weighing unit "UNIT 2" (if different from "UNIT 1").

Note:

- The "RECALL" value is displayed with an asterisk (*) and icon "M" and can not be printed.

- Take into account minimum values: min. reference weight = 10d (10 digits), min. piece weight = 1d (1 digit)!

- The current reference weight remains stored until the reference setting is changed.

8 Application "Percent Weighing"

The "**Percent Weighing**" application allows you to check a sample weight as percentage to a reference target weight.

Requirement: The function "PERCENT" must be assigned to the «**F**» key (see advanced menu topic "ASSIGN:F".

Activate function percent weighing "PERCENT" by pressing and holding the «**F**» key.
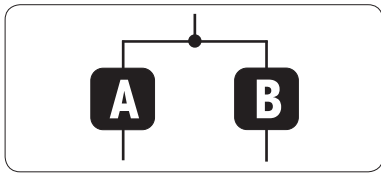
Percent Weighing first requires the setting of a reference weight that should corresponds to 100%, there are 2 possibilities:

A Setting the reference **in manual mode (enter 100%)**.

B Setting the reference **in weighing mode (weigh 100%)**.
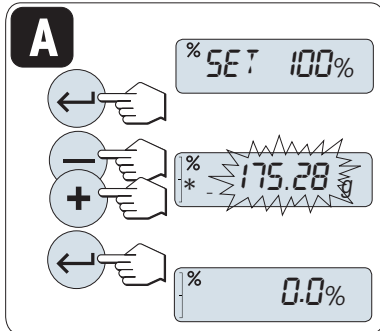
Setting possibility

A   **Setting the reference by manual mode (enter 100%)**

a) Press «↵» to activate manual mode.

b) Select the reference target weight (100%) by scrolling up («**+**» key) or down («**–**» key). Speed up by press and hold.

c) Press «↵» to confirm.
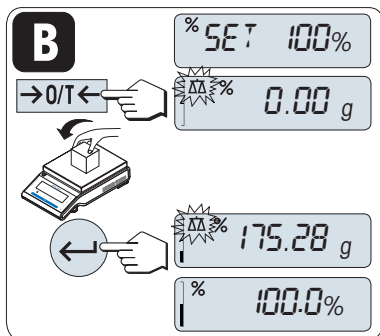
Setting possibility

B   **Setting the reference by weighing mode (weigh 100%)**

a) Press «→0/T←» to tare the balance and to activate the weighing mode. If needed: place empty container on the weighing pan and tare again.

b) Load the reference weight (100%).

c) Press «↵» to confirm.
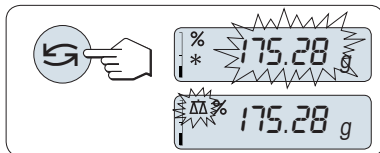
Switching between manual mode and weighing mode

Press «↺» to switch between manual and weighing mode.

Note: By switching from weighing mode to manual mode the weight value will be transferred and can be changed manually.

Note:

If you do not press a key for 60 seconds, the balance returns to the previous active application.

On completion of the weighing-in procedure, your balance is ready for percent weighing.
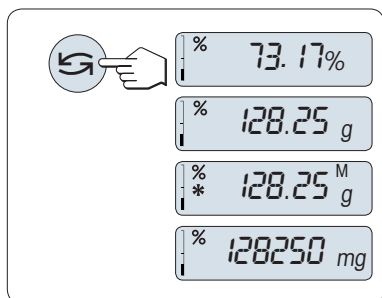
Switching between percent and weight display

You can use the «↰↲» key at any time to switch the display between percent display, weighing unit "UNIT 1", "RECALL" value (if activated) and weighing unit "UNIT 2" (if different from UNIT 1).

Note:

- The recall value is displayed with an asterisk (*) as well as icon "M" and can not be printed.

- The current set weight remains stored until it is redetermined.

9 Application "Check Weighing"
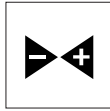
The "**Check weighing**" application allows you to check the deviation of a sample weight within a tolerance limit to a reference target weight.

Requirement: The function "CHECK.W" must be assigned to the «**F**» key (see advanced menu topic "ASSIGN:F".
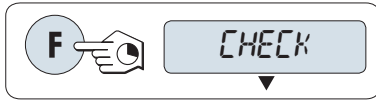
Activate function "CHECK.W" by pressing and holding the «**F**» key.
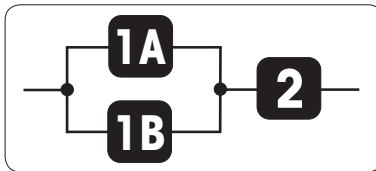
CHECK

Step 1: Check Weighing first requires the setting of a reference weight that should corresponds to the nominal weight, there are 2 possibilities:

1A Setting the reference **in manual mode** (enter nominal weight).

1B Setting the reference **in weighing mode** (weigh nominal weight).

Step 2: Check weighing needs the upper and lower limits:

2 Setting the **upper and lower limits**.
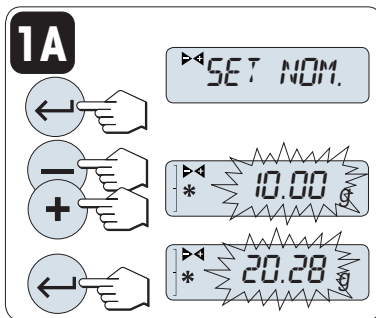
Setting possibility:

1A **Setting the reference in manual mode** (enter nominal weight)

a) Press «←┘» to activate manual mode.

b) Select the reference target weight by scrolling up («**+**» key) or down («**–**» key). Progressing speed by press and hold.

c) Press «←┘» to confirm the nominal weight.

SET NOM.

*　10.00

*　20.28
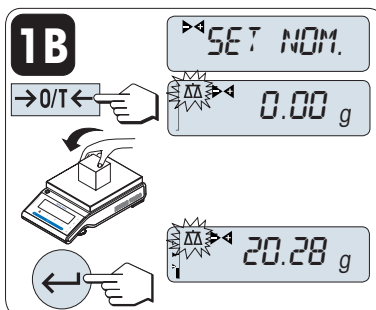
Setting possibility:

1B **Setting the reference in weighing mode** (weigh nominal weight)

a) Press «→0/T←» to tare the balance and to activate the weighing mode. If needed: place empty container on the weighing pan and tare again.

b) Load the nominal weight.

c) Press «←┘» to confirm the nominal weight.

SET NOM.

0.00 g

20.28 g
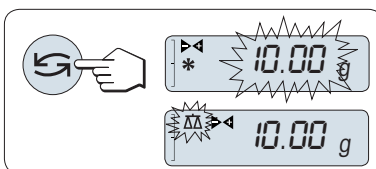
Switching between manual mode and weighing mode

Press «↩» to switch between manual mode and weighing mode.

Note: By switching from weighing mode to manual mode the weight value will be transferred and can be changed manually.

*　10.00

10.00 g
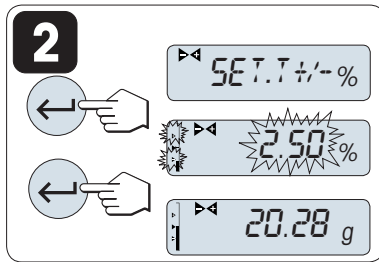
Step 2:

2 **Setting the upper and lower limits** (in percentage):

a) Press «↵» to start setting.

b) Press «↵» to confirm the default limit of +/- 2.5 % or enter the limit value by scrolling up («**+**» key) or down («**–**» key). Press «↵» to confirm the limits.

Note: Press «↰» to switch between "UNIT 1" and Unit "**%**".

Note:

- If without any key press within 60 seconds, the balance returns to the previous active application. Press «**C**» to cancel and returns to the previous active application.

- The nominal weight must be at least 10 digit.

On completion of the setting procedure, your balance is ready for checkweighing.
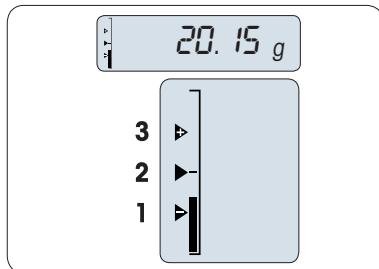
Weighing-in-Aid

The Weighing-in-Aid helps you quickly determine the position of the sample weight regarding the tolerance.

1 Lower limit
2 Target weight
3 Upper limit

10 Application "Statistics"

The "**Statistics**" application allows you to generate statistics of weighing values. 1 to 999 values are possible. **Requirement:** The function "STAT." must be assigned to the «**F**» key (see advanced menu topic "ASSIGN:F"). Connect a printer or a PC if present.
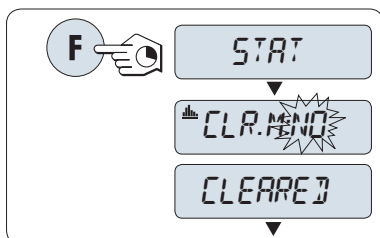
a) Activate function "STAT." by pressing and holding the «**F**» key.

b) To continue the last statistics press «↵». For a new statistical evaluation press «↰» (or «**+**», «**–**») to select "CLR.M:YES" and press «↵» to clear the memory.

Note: If the memory is already cleared (sample counter is 0) the memory clear question will be not displayed.
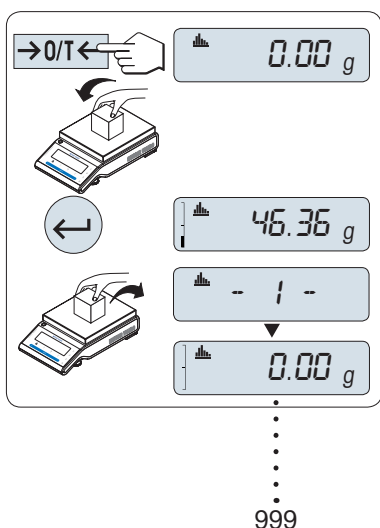
Weighing the first sample weight:

a) Press «→0/T←» to zero/tare the balance if needed.

b) Load the first sample weight.

c) Press «↵». The display shows the sample count "- 1 -" and the current weight is stored as sample and the weight is printed out. **Note:** When the sample counter is displayed you may press «**C**» to undo (drop) this sample.

d) Unload the first sample weight.

Weighing further sample weights:

The same procedure as for the first sample weight.

• 1...999 samples are possible.

• The next value will be accepted if the sample weight is in the range 70% −130% of the current average value. "OUT OF RANGE" will be displayed if the sample is not accepted.

Results:

Press «▤», the results are displayed and printed.

Displayed results:

a) Press «↵» to show the next statistical value.

b) Press «**C**» to cancel displaying results and to continue weighing next sample.

0.5 seconds

number of samples	N ▸	* 5 ↵
average	x̄ ▸	* 50.530 g ↵
standard deviation	S.DEV ▸	* 3.961 g ↵
relative standard deviation	S.REL ▸	* 7.84 % ↵
lowest value (minimum)	MIN ▸	* 46.36 g ↵
highest value (maximum)	MAX ▸	* 53.45 g ↵

different between the minimum and the maximum	`DIFF`	▶ `*  9.45 g`	↵
sum of all values	`SUM`	▶ `* 252.65 g`	↵

Printout:

```
------ Statistics ------
21.Jan. 2009        12:56

METTLER TOLEDO

Balance Type     ML4002
SNR          1234567890
-----------------------
1                46.36 g
2                55.81 g
3                47.49 g
4                53.28 g
5                49.71 g
n                      5
x               50.530 g
s dev            3.961 g
s rel             7.84 g
Min.             46.36 g
Max.             55.81 g
Diff              9.45 g
Sum             252.65 g
-----------------------
```

11 Application "Formulation" (Net Total Formulation)

The "**Formulation**" (Net Total) application allows you to

- weigh in (add and store) up to 999 individual component weights and displays the total. If a printer is connected, the component weights are printed individually and as a total.

- tare/pre-tare and store up to 999 container weights and displays the total. If a printer is connected, the tare weights are printed out individually and as a total.

Requirement: The function "FORMULA." must be assigned to the «**F**» key (see advanced menu topic "ASSIGN:F"). Connect a printer or a PC if present.
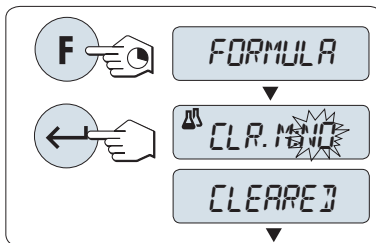
a) Activate function formulation "FORMULA." by pressing and holding the «**F**» key.

b) Press «⏎» to continue formulation weighing. For a new formulation press «↰» (or «+» or «-») to select "CLR.M:YES" and press «⏎» to clear the memory.
Note: If the memory is already cleared (sample counter is 0) the memory clear question will be not displayed.
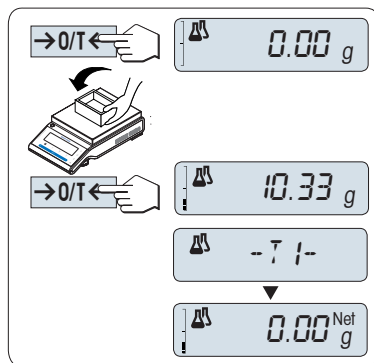
Tare container (if used):

a) Press «→0/T←» to zero or tare the balance if needed.

b) Place the empty container on the weighing pan.

c) Press «→0/T←» . The container is tared and the tare count "- T1 -" is displayed and the tare weight is printed.

Note: If you pre-tare via MT-SICS (e.g. bar code reader) "- PT1 -" is displayed.
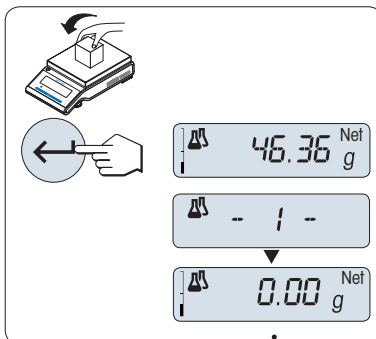
Weighing the first component weight:

a) Load the first component weight.

b) Press «⏎». The display briefly shows the component count "- 1 -" , the current weight is stored as sample and the component weight is printed. The display is set back to zero.

Weighing further component weights:

The same procedure as for the first component weight with the same or new container).

- 1…999 sample values are possible.

- max 999 tare values are possible.

- max 999 pre-tare values are possible.

Results:

Press «🖶», the results are displayed and printed.

Displayed results:

0.5 seconds

a) Press «⏎» to show the next statistical value.

b) Press «**C**» to cancel displaying results and to continue weighing next component.

number of samples	N ▶ * △ 8 ↩	
sum of all tare values (T and PT)	T.TOTAL ▶ * △ 452.76 g ↩	
sum of all component gross weight values	G.TOTAL ▶ * △ 546.79 g ↩	
sum of all component net weight values	N.TOTAL ▶ * △ 94.03 g ↩	

Printout:

```
------ Formulation -----
21.Jan. 2009        12:56

METTLER TOLEDO

Balance Type    ML4002
SNR         1234567890
-----------------------
1 T             10.33 g
1 N              8.85 g
2 N              9.23 g
2 T             10.84 g
3 N              7.43 g
.
.
n                999 g
T Total        452.76 g
G Total        546.79 g

N Total         94.03 g
-----------------------
```

12 Application "Totaling"

The "**TOTALING**" application allows you to weigh in different samples to add their weight values and to totalize them. 1 to 999 samples are possible.

Requirement: The function "TOTAL." must be assigned to the «**F**» key (see advanced menu topic "ASSIGN:F").
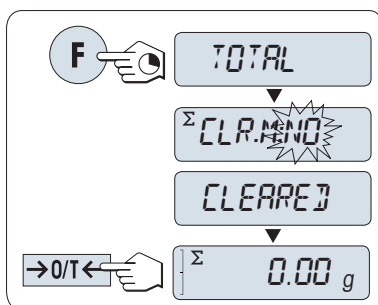
a) Activate function "TOTAL." by pressing and holding the «**F**» key.

b) For a new totaling evaluation press «↰» (or «**+**» or «**–**») to enter "CLR.M:YES" and press «↵» briefly to clear the memory.
Note: If the memory is already cleared (sample counter is 0) the memory clear question will be not displayed.

c) Press «→0/T←» to zero or tare the balance.
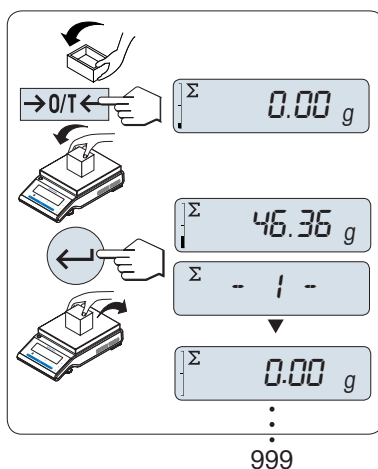
Weighing in the sample weight:

a) If using a container: place empty container on the weighing pan and press «→0/T←» to zero or tare the balance.
Note: The «→0/T←» key will always execute a zero according to balance type definition, regardless of the menu setting.

b) Load the first sample weight.

c) Press «↵». The display shows the sample count "- 1 -" and the current weight is stored.
Note: When the sample counter is displayed you may press «**C**» to undo (drop) this sample.

d) Unload the first sample weight. The display shows zero.

Weighing in further sample weights:
The same procedure as for the first sample weight.

• 1…999 samples are possible.

Results:

Press «🖶», the results are displayed and printed.

Displayed results:

a) Press «↵» briefly to show the totalized value.

b) Press «**C**» briefly to cancel.

0.5 seconds

number of samples $\quad N \quad \blacktriangleright \quad *^{\Sigma} \quad 879 \quad \hookleftarrow$

totalized value $\quad TOTAL \quad \blacktriangleright \quad *^{\Sigma} 8789.79 \ _g \quad \hookleftarrow$
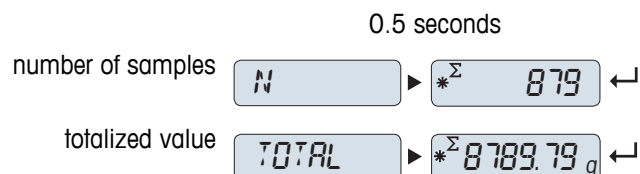
Printout:

```
------- Totaling -------
21.Jan. 2009        12:56

METTLER TOLEDO

Balance Type      ML1602
SNR           1234567890
-----------------------
1                46.36 g
2                55.81 g
3                47.49 g
4                53.28 g
5                49.71 g
6                53.93 g
.
.
.
n                    879
Total         8789.79 g
-----------------------
```

13 Application "Dynamic Weighing"
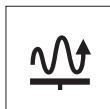
The "**Dynamic Weighing**" application allows you to determine the weights of unstable samples or to determine weights under unstable ambient conditions. The balance calculates the weight as the average of a number of weighing operations over a defined time.
Requirement: The function "DYNAMIC" must be assigned to the «**F**» key (see advanced menu topic "ASSIGN:F").
Note: "Switching Units" and "RECALL" Functions are not available in this Application.

Activate function "DYNAMIC" by pressing and holding the «**F**» key.
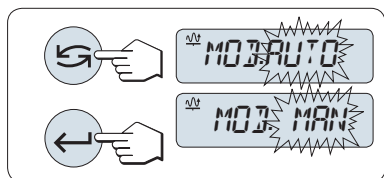
1 **Setting "Auto Start" or "Manual Start":**

a) Press «⟲» to select the mode:
   – "**Auto Start** ""MOD.AUTO" (default value). The weighing starts automatically on relative stability. However, the weighing sample must weigh at least 5 grams. For weighing samples below 5 g the weighing must be started manually.
   – "**Manual Start**" "MOD. MAN"

b) Press «↵» to confirm the selection.
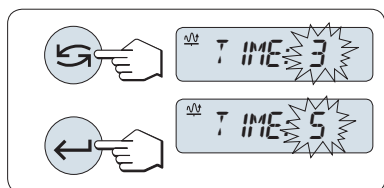
2 **Setting the weighing time:**

a) Press «⟲» to select one of the available time intervals: 3 (default value), 5, 10, 20, 60 and 120 seconds.

b) Press «↵» to confirm the selected time interval.

Note: If without any key press within 60 seconds, the balance returns to the previous active application. Press «**C**» to cancel and returns to the previous active application.

Your balance is now ready for dynamic weighing:
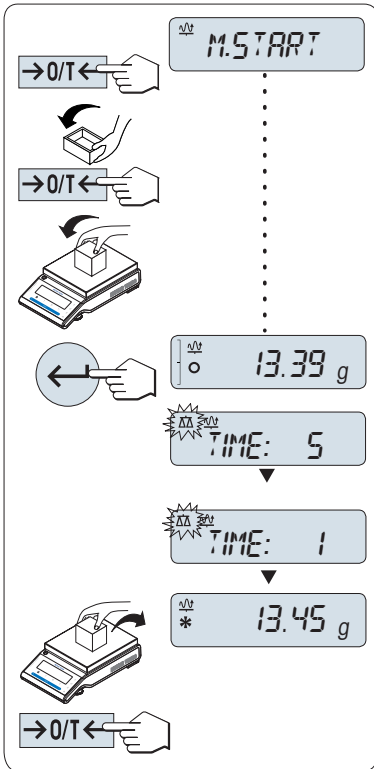
a) Press «→0/T←» to zero if needed.

b) If using a container: place empty container on weighing pan and press «→0/T←» to tare the balance.

c) Load sample weight.

d) – If you have selected function "**Manual Start**" "M.START", press «↵» to start the weighing.
 – If you have selected function "**Auto Start**" "A.START", the weighing starts automatically on relative stability. For weighing samples below 5 g the weighing must be started manually by pressing «↵».

e) Read off result. The result of the dynamic weighing is displayed with an asterisk (* = calculated value).

f) Unload sample weight.

g) "**Manual Start**" only, press «→0/T←» to zero and go back to "M.START".

Note:

- The remaining weighing time (in seconds) is displayed continuously. You can cancel the countdown by pressing «**C**».

- The weight value remains in the display until the sample weight is removed from weighing pan ("Auto Start" only) or «→0/T←» is pressed.

14 Application "Multiplication Factor Weighing"

The "**Multiplication Factor Weighing**" application allows you to multiply the weight value (in grams) by a predefined factor (result = factor * weight) and have it calculated to a predefined number of decimal places.

Requirement: The function "FACTOR.M" must be assigned to the «**F**» key (see advanced menu topic "ASSIGN:F").

Activate function "FACTOR.M" by pressing and holding the «**F**» key.
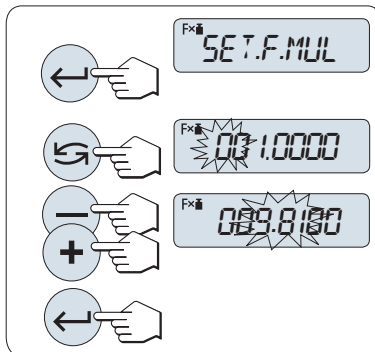
1 **Setting the factor value:**

a) Press «↵» to execute "SET.F.MUL". Either the factor 1 appears as default value or the factor that was saved most recently.

b) Press «↶» to select a digit. The selected digit is blinking.

c) For changing digits, press «**+**» to scroll up or «**–**» to scroll down.

d) Press «↵» to confirm the selected factor (no automatic acceptance).

Note: Zero for multiplication factor value is outside the allowed range, the error message "FACTOR OUT OF RANGE" will be displayed.

2 **Setting the step value:**

"SET.STEP" appears in the display, and the program changes automatically to allow the display increments to be entered. The smallest possible display increment appears as default value, or the last value that was saved.

a) Press «↵» to execute "SET.STEP".

b) Press «↶» to select a digit. The selected digit is blinking.

c) For changing digits, press «**+**» to scroll up or «**–**» to scroll down.

d) Press «↵» to confirm the selected step (no automatic acceptance).

Note: The allowed range for the step depends on the multiplication factor and the resolution of the balance. If it is outside the allowed range the error message "STEP OUT OF RANGE" will be displayed.

Note: If without any key press within 60 seconds, the balance returns to the previous active application. Press «**C**» to cancel and returns to the previous active application.

On completion of the setting procedure, your balance is ready for multiplication factor weighing.
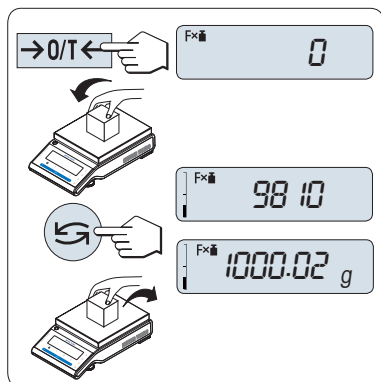
Weighing procedure

a) Press «→0/T←» to zero/tare.

b) Load sample weight on weighing pan.

c) Read the result. The appropriate calculation is then made using the weight of sample and the selected factor, the result being displayed with the selected display step.
Note: No units are displayed.

d) Unload sample weight.

Toggling between displaying the calculated value and the measured weight:
You can use the «↩» key to toggle between the calculated Value, weight value "UNIT 1", "RECALL" value (if selected) and weight value "UNIT 2" (if different from "UNIT 1").

15 Application "Division Factor Weighing"

The "**Division Factor Weighing**" application allows you to divide the weight value (in grams) by a predefined factor (result = weight / factor) and have it calculated to a predefined number of decimal places.
Requirement: The function "FACTOR.D" must be assigned to the «**F**» key (see advanced menu topic "ASSIGN:F").
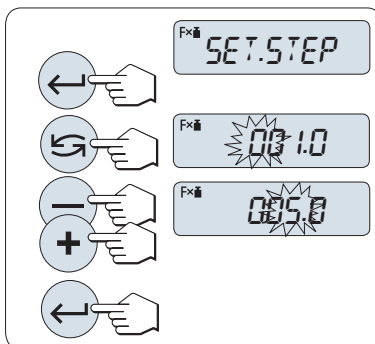
Activate function "FACTOR.D" by pressing and holding the «**F**» key.
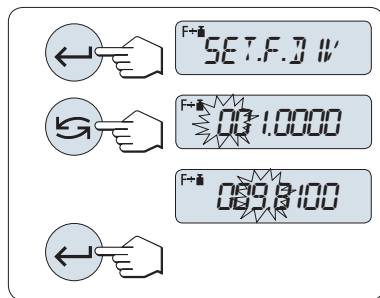
1 Setting the Factor Value:

a) Press «↵» to execute "SET.F.DIV". Either the factor 1 appears as default value or the factor that was saved most recently.

b) Press «↰» to select a digit. The selected digit is blinking.

c) For changing digits, press «**+**» key to scroll up or «**–**» to scroll down.

d) Press «↵» briefly to confirm the selected factor (no automatic acceptance).

Note: Zero for division factor value is outside the allowed range, the error message "FACTOR OUT OF RANGE" will be displayed.

2 Setting the step value:

"SET.STEP" appears in the display, and the program changes automatically to allow the display increments to be entered. The smallest possible display increment appears as default value, or the last value that was saved.

a) Press «↵» to execute "SET.STEP".

b) Press «↰» to select a digit. The selected digit is blinking.

c) For changing digits, press «**+**» to scroll up or «**–**» to scroll down.

d) Press «↵» to confirm the selected step (no automatic acceptance).

Note: The allowed range for the step depends on the multiplication factor and the resolution of the balance. If it is outside the allowed range the error message "STEP OUT OF RANGE" will be displayed.

Note: If without any key press within 60 seconds, the balance returns to the previous active application. Press «**C**» to cancel and returns to the previous active application.

On completion of the setting procedure, your balance is ready for division factor weighing.
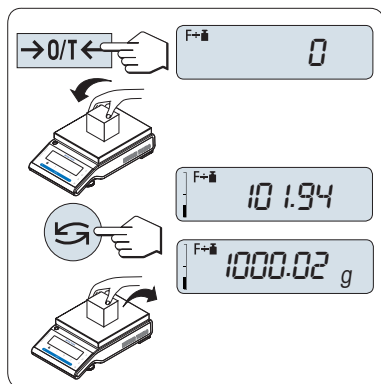
Weighing procedure

a) Press «→0/T←» to zero/tare.

b) Load sample weight on weighing pan.

c) Read the result. The appropriate calculation is then made using the weight of sample and the selected factor, the result being displayed with the selected display step.
    Note: No units are displayed.

d) Unload sample weight.

Toggling between displaying the calculated value and the measured weight:
You can use the «⮃» key to toggle between the calculated Value, weight value "UNIT 1", "RECALL" value (if selected) and weight value "UNIT 2" (if different from "UNIT 1").

16 Application "Diagnostics"

The "**Diagnostics**" application allows you to carry out predefined diagnostics tests and to view or print predefined sets of balance information. This diagnostics tool helps you find errors faster and more efficiently.
Requirement: A printer or a PC is connected to the balance for showing the results.

a) Activate "ADVANCE." menu. (See section menu operation)

b) Activate function "DIAGNOS." by pressing «⏎».

c) Use «⥀» to select appropriate tests.

16.1 Repeatability Test

The repeatability test allows you to repeat tests with internal weight for a given number of times.
Note: On models with internal weights only.

a) Press «⏎» to activate repeatability test "REPEAT.T". "R.TST. 10" appears on the Display.

b) Enter the number of times (blinking) the test must be repeated by pressing «**+**» or «**–**». Possible values are 5, 10 (default), 20, 50, 100 times.

c) Press «⏎» to start the test. The message "RUNNING REPEAT TEST" is displayed till the tests are completed.

d) Press «**C**» to cancel the test procedure. The balance will return to the topic "DIAGNOS.".

Sample Printout:

```
-- Repeatability Test --
21.Jan. 2009        11:34

METTLER TOLEDO

Balance Type     ML4002
SNR          1234567890
SW               V1.00
Temperature      21.3 °C
No. of tests        10
-----------------------
1. Value      2813.00 g
1. Time        00:00:00
1. Temp         21.3 °C
2. Value      2813.01 g
2. Time        00:00:04
2. Temp         21.3 °C
.
.
.
-----------------------
Max.          2813.01 g
Min.          2813.00 g
x            2813.005 g
s Dev            0.004 g
Max Temp         21.3 °C
Min Temp         21.3 °C
Mean Temp        21.3 °C
Total Time     00:00:44
-----------------------
```

Examples:

Repeatability test is a tool to do functional check with the balance. It may be performed:

- **To check function of balance**
    - during installation to store print out with installation documents.
    - after preventative maintenance to store print out with installation maintenance report.
    - when remarkable decrease of weighing performance occurs, so that you can email/fax print out to service support provider for diagnose purposes.

- **To develop the optimal environment settings** (see menu topic "ENVIRON.").
  Measure the time you need to perform repeatability test with each "STABLE", "STD." and "UNSTAB." setting. The setting with the fastest total time suits best for the existing environmental conditions.

16.2 Display Test

The display test allows you to test the display of the balance.

a) Press «↵» to start "DISPLAY".
    All possible segments and icons on the display will illuminate.

b) Press «🖶» to print the test information.

c) Press «**C**» to cancel the test procedure. The balance will return to the topic "DIAGNOS.".

Sample Printout:

```
----- Display Test -----
21.Jan. 2009          11:34


METTLER TOLEDO


Balance Type       ML204
SNR           1234567890
SW                 V1.00
Display Test         DONE
----------------------
```

16.3 Key Test

The key test allows you to test the keys of the balance.

a) Press «↵» to start "KEYPAD.T".

b) The message "KEY TEST - PRESS KEY TO BE TESTED" is displayed scrolling during the duration of the key test. Press every Key briefly. Each press of a key beeps and echoes with "OK″ on the display.

c) Second press «**C**» key to print the test information. The test procedure will be cancelled and the balance will return to the topic "DIAGNOS.". If a key has not been tested before printing, then the test results will be indicated with a "----" line.

Sample Information Displayed:

Key	Display
«⠿»	1/10.D.OK
«🖶»	PRINT.OK
«—»	MINUS.OK
«+»	PLUS OK
«↻»	TOGGL.OK
«↵»	ENTER.OK
«C»	C OK
«→0/T←»	0/T OK

Sample Printout:

```
------- Key Test -------
21.Jan. 2009       11:34


METTLER TOLEDO

Balance Type      ML204
SNR          1234567890
SW               V1.00
1/10 d Key          OK
Print Key           OK
Minus Key           OK
Plus Key            OK
Toggle Key          OK
Enter Key           OK
Zero/Tare Key       OK
Cancel Key          OK
-----------------------
```

16.4 Motor Test

The motor test allows you to test the calibration motor of the balance.
Note: On models with internal weight only.

a) Press «↵» to start "CAL.MOT.T".
    "RUNNING" is displayed during the Motor Test. A motor test is deemed successful when all the motor positions
    have been successfully tested. At the end of the test, the test information will be printed.

b) Press «▤» for printout.

c) Press «**C**» to cancel the test procedure. The balance will return to the topic "DIAGNOS.".

Sample Printout:

```
------ Motor Test ------
21.Jan. 2009       11:34


METTLER TOLEDO

Balance Type      ML204
SNR          1234567890
SW               V1.00
Motor Test          OK
-----------------------
```

16.5 Balance History

The balance history function allows you to view and print the history of the balance.

a) Press «↵» to start "BAL.HIST" .

b) Press «↵» to scroll forward through the displayed list of balance history information.

c) Press «▤» for printout.

d) Press «**C**» to cancel the test procedure. The balance will return to the topic "DIAGNOS.".

Sample Information Displayed:

Information	Display
Operation Time (year:day:hour)	10:321:23
Total load kg (t)	485.1345 kg
Number of weighings	9999999
Number of key pressed	9999999
Number of motor movements	9999999
Backlight time (year:day:hour)	10:32:23
Next service due date	01:01:10

Sample Printout:

```
--- Statistical Info ---
21.Jan. 2009        11:34

METTLER TOLEDO

Balance Type      ML204S
SNR          1234567890
Balance ID        LAB-3
SW                V1.00

Operating time
          10y 321d 23h
Total weight loaded
          485.1345 kg
Number of weights
               9999999
Number of key press
               9999999
Motor movements
               9999999
Backlight runnig time
          10y 32d 23h
Next service due date
            01.01.2010
-----------------------
```

16.6 Calibration History

The "Calibration History" function allows you to view and print information of the last 30 (thirty) balance adjustment. Adjustments made by a service technician and normal user are counted together.

a) Press «⏎» to start "CAL.HIST".

b) Press «⏎» key to scroll forward through the displayed list of Adjustments history information.

c) Press «🖶» for printout.

d) Press «**C**» to cancel the test procedure. The balance will return to the topic "DIAGNOS.".

Sample Information Displayed:

Note	Display
S = External adjusted service	06:03:S:01
I = Internal adjusted	05:03:I:02
	.
	.
	.
F = FACT	04:03:F:27
I = Internal adjusted	03:03:I:28
E = External adjusted user	02:03:E:29
I = Internal adjusted	05:03:I:30

Sample Printout:

```
----- Calibration ------
05.Mar. 2009        11:34

METTLER TOLEDO

Balance Type      ML204
SNR         1234567890
-----------------------
01 05.Mar. 2009    11:34
External ADJ SERVICE
              100.0000 g
                  23.5°C
-----------------------
02 04.Mar. 2009    09:00
Internal ADJ
                  22.4°C
-----------------------
.
.
.
28 03.Mar. 2009    10:59
Internal ADJ
                  22.6°C
-----------------------
29 02.Mar. 2009    16:34
External ADJ USER
              100.0000 g
                  24.6°C
-----------------------
30 02.Mar. 2009    18:36
Internal ADJ
                  22.4°C
-----------------------
```

16.7 Balance Information

The balance information function allows you to view and print information about your balance.

a)   Press «⏎» to start "BAL.INFO".

b)   Press «⏎» to scroll forward through the displayed list of Balance information.

c) Press «🖶» for printout.

d) Press «**C**» to cancel the test procedure. The balance will return to the topic "DIAGNOS.".

Sample information displayed:

Information	Display
Balance type	TYPE MS6002S
Max. load	MAX 6200 g
Software platform	PLATFORM RAINBOW
Serial number	SNR 1234567890
Type definition number	TDNR 9.6.3.411
Software version	SOFTWARE V1.00
Cell ID	CELL ID 1172400044
Cell type	CELL TYPE MMAI6000G2
Tolerance revision number	TOLERANCE NO2
Language	LANG. ENGLISH

Sample Printout:

```
-- Balance Information -
05.Mar. 2009       11:34


METTLER TOLEDO

Balance Type    ML4002
SNR        1234567890
SW              V1.00
Max. Load       4200 g
Platform       Rainbow
TDNR     9.6.3.411.2-03
Cell ID    1172400044
Cell Type    MMAI6000G2
Tolerance Rev.no.     2
Language       English
-----------------------
```

16.8 Service Provider Information

The service provider Information function allows you to print information about your service provider.

a) Press «↵» to start "SRV.PROV". The service provider information will be displayed.

b) Press «🖶». The service provider information will be printed and the balance will return to the topic "DIAGNOS.".

Sample Printout:

```
--- Service Provider ---
21.Jan. 2009        11:34

METTLER TOLEDO
Im Langacher
CH-8606 Greifensee
Switzerland
(+41) 044 944 22 11
----------------------
```

17 Application "Routine Test"

The "**Routine Test**" application allows you to determine the sensitivity of the balance. More about periodic sensitivity tests (routine tests) see: **GWP®** (Good Weighing Practice) on **www.mt.com/gwp**.

GWP gives clear recommendation for routine testing:

* how should I test my balance?

* how often?

* where can I reduce efforts?

More about test weights see **www.mt.com/weights**.

Requirement:

* The function "R. TEST" must be assigned to «**F**» key (see advanced menu topic "ASSIGN:F").

* It is recommended to connect a printer or a PC to the balance for showing the results.
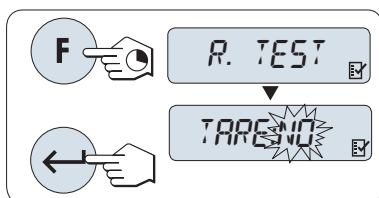
a) Activate function "R. TEST" by pressing and holding the assigned «**F**» key.

b) Select "TARE:NO" (no tare weight used).
If a tare weight is used during the test select "TARE:YES" (use a tare weight). To toggle between "TARE:YES" and "TARE:NO" use «↰».

c) Press «↵» to confirm the selection.

Note:

* It is recommended to test the sensitivity without tare load. (factory setting "TARE:NO").

* If using tare: Make sure that tare weight plus test weight is not exceeding max. load.
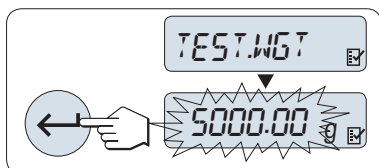
Setting the reference test weight value
The default value of the test weight: Next smaller OIML weight than the maximum load of your balance according to the GWP® recommendation.

a) For changing the value, press «**+**» to scroll up or «**–**» to scroll down. Progressing speed by press and hold.

b) Press «↵» to confirm the value.
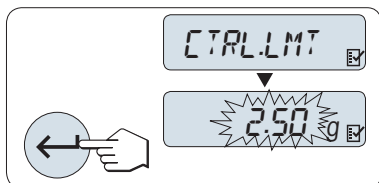
Setting the Control Limit
The default value of the control limit:
Test weight x weighing process tolerance / 2
Example: 5000 g x 0.1% / 2 = 2.50 g.

a) For changing the value, press «**+**» to scroll up or «**–**» to scroll down. Progressing speed by press and hold.

b) Press «↵» to confirm the value.
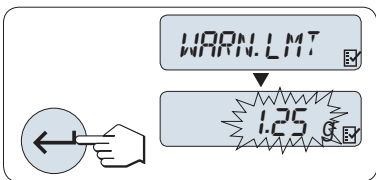
Setting the Warning Limit

The default value of the warning limit:

Warning limit = control limit / safety factor

Example: 2.5 g / 2 = 1.25 g.

a) For changing the value, press «**+**» to scroll up or «**–**» to scroll down. Progressing speed by press and hold.

b) Press «⏎» to confirm the value.

Note: The default values of control limit and the warning limit are evaluated according the GWP recommendation. These are based under the assumption that the weighing process tolerance is 0.1% and the safety factor is 2.
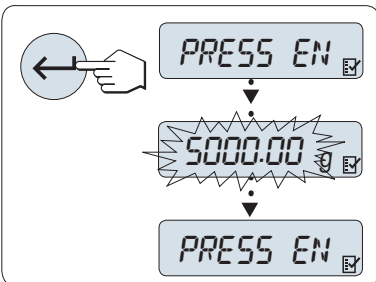
On completion of the setting procedure, your balance is ready for the routine test procedure.

 Note: The test weight must be acclimatized to the ambient temperature of the balance.

a) Press «⏎» to start the test.

b) Follow the instructions on the display. If the test weight value is flashing: Load the test weight (displayed value).

The printout starts after the weighing pan is unloaded.

Exit the current test procedure:

Press and hold «▲▲» for executing a new application or «F» to restart "Routine Test".

Printout:

```
----- Routine Test -----
21.Jan. 2009        12:56

METTLER TOLEDO

Balance Type       ML6001
SNR            1234567890

Sensitivity:
Test weight      5000.00 g
Value            5000.11 g
Warning L.          1.25 g
Control L.          2.50 g
Warning L.             OK
Control L.             OK

Signature

........................
------------------------
```
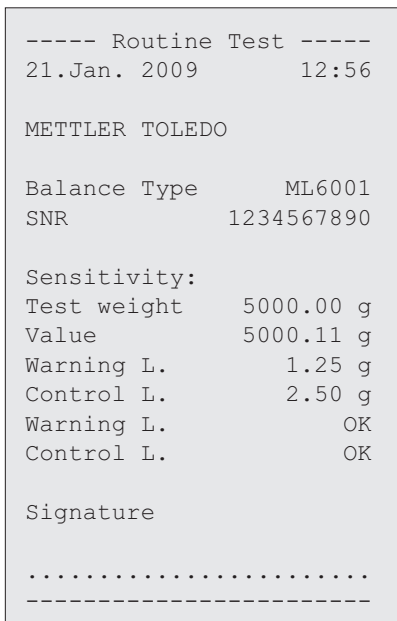
What if Warning Limit or Control Limit are "FAILED"?

The "SOP for Periodic Sensitivity Tests (Routine Tests)" provides information about measures when routine tests fail. Find a download version of these SOPs on **www.mt.com/gwp**, link "**GWP® The Program / Routine Operation**".

Content of SOP:

- Preparation
- Test procedure
- Evaluation
- Deviation
  - If Warning Limit "FAILED"
  - If Control Limit "FAILED"

18 Error and Status Messages

18.1 Error Messages

Error messages in the display draw your attention to incorrect operation or that the balance could not execute a procedure properly.

Error Message	Cause	Rectification
NO STABILITY	No stability.	Ensure more stable ambient conditions. If not possible, check settings for environment.
WRONG ADJUSTMENT WEIGHT	Wrong adjustment weight on pan or none at all.	Place required adjustment weight in center of pan.
REFERENCE TOO SMALL	Reference for piece counting too small.	Increase reference weight.
EEPROM ERROR - PLEASE CONTACT CUSTOMER SERVICE	EEPROM (memory) error.	Please contact METTLER TOLEDO customer service.
WRONG CELL DATA - PLEASE CONTACT CUSTOMER SERVICE	Wrong cell data.	Please contact METTLER TOLEDO customer service.
NO STANDARD ADJUSTMENT - PLEASE CONTACT CUSTOMER SERVICE	No standard calibration.	Please contact METTLER TOLEDO customer service.
PROGRAM MEMORY DEFECT - PLEASE CONTACT CUSTOMER SERVICE	Program memory defect.	Please contact METTLER TOLEDO customer service.
TEMP SENSOR DEFECT - PLEASE CONTACT CUSTOMER SERVICE	Temperature sensor defect.	Please contact METTLER TOLEDO customer service.
WRONG LOAD CELL BRAND - PLEASE CONTACT CUSTOMER SERVICE	Wrong load cell brand.	Please contact METTLER TOLEDO customer service.
WRONG TYPE DATA SET - PLEASE CONTACT CUSTOMER SERVICE	Wrong type data set.	Please contact METTLER TOLEDO customer service.
⌐ − − − − − − ¬	Overload - The weight on the pan exceeds the weighing capacity of the balance.	Reduce the weight on the weighing pan.
L − − − − − − ⌐	Underload	Check that the weighing pan is positioned correctly.
MEM.FULL	Memory full.	Clear the memory and start a new evaluation.
FACTOR OUT OF RANGE	Factor is outside the allow range.	Select a new factor.
STEP OUT OF RANGE	Step is outside the allow range.	Select a new step.
OUT OF RANGE	Sample weight is outside the allow range.	Unload the pan and load a new sample weight.

18.2 Status Messages

Status messages are displayed by means of small icons. The status icons indicate the following:

Status Icon	Signification
	Service Reminder Your balance is due for servicing. Contact your dealer's customer service department as soon as possible to have a technician service your balance. (See menu topic "SRV.ICON")

19 Cleaning and Service

Every now and then, clean the weighing pan, draft shield element, bottom plate, draft shield (depending on the model) and housing of your balance. Your balance is made from high-quality, durable materials and can therefore be cleaned using a damp cloth or with a standard, mild cleaning agent.

Please observe the following notes:

- The balance must be disconnected from the power supply

- Ensure that no liquid comes into contact with the balance or the AC adapter.

- Never open the balance or AC adapter – they contain no components, which can be cleaned, repaired or replaced by the user.

- On no account use cleaning agents which contain solvents or abrasive ingredients, as this can result in damage to the operation panel overlay.

- Do not use wet, but only damp cloth for cleaning.
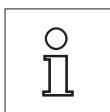
Please contact your METTLER TOLEDO dealer for details of the available service options. Regular servicing by an authorized service engineer ensures constant accuracy for years to come and prolongs the service life of your balance.

20 Interface Specification

20.1 RS232C Interface

Each balance is equipped with an RS232C Interface as standard for the attachment of a peripheral device (e.g. printer or computer).

Schematic	Item	Specification
DATA RxD — IN TxD — OUT GND 5 ● ● ● ● ○ 1 9 ○ ● ● ● 6 HAND SHAKE CTS — IN RTS — OUT	Interface type	Voltage interface according to EIA RS-232C/DIN66020 CCITT V24/V.28)
	Max. cable length	15 m
	Signal level	Outputs: +5 V … +15 V (RL = 3–7 kΩ) −5 V … −15 V (RL = 3–7 kΩ) Inputs: +3 V … +25 V −3 V … -25 V
	Connector	Sub-D, 9-pole, female
	Operating mode	Full duplex
	Transmission mode	Bit-serial, asynchronous
	Transmission code	ASCII
	Baud rates	300, 1200, 2400, 4800, 9600, 19200, 38400 (software selectable)
	Bits/parity	7-bit/none, 7-bit/even, 7-bit/odd, 8-bit/none (software selectable)
	Stop bits	1 stop bit
	Handshake	None, XON/XOFF, RTS/CTS (software selectable)
	End-of-line	<CR><LF>, <CR>, <LF> (software selectable)

20.2 MT-SICS Interface Commands and Functions

Many of the balances and scales used have to be capable of integration in a complex computer or data acquisition system.

To enable you to integrate balances in your system in a simple manner and utilize their capabilities to the full, most balance functions are also available as appropriate commands via the data interface.

All new METTLER TOLEDO balances launched on the market support the standardized command set "METTLER TOLEDO Standard Interface Command Set" (MT-SICS). The commands available depending on the functionality of the balance.

Basic information on data interchange with the balance

The balance receives commands from the system and acknowledges the command with an appropriate response.

Command formats

Commands sent to the balance comprise one or more characters of the ASCII character set. Here, the following must be noted:

- Enter commands only in uppercase.

- The possible parameters of the command must be separated from one another and from the command name by a space (ASCII 32 dec., in this description represented as ⊔).

- The possible input for "text" is a sequence of characters of the 8-bit ASCII character set from 32 dec to 255 dec.

- Each command must be closed by $C_R L_F$ (ASCII 13 dec., 10 dec.). The characters $C_R L_F$, which can be inputted using the Enter or Return key of most entry keypads, are not listed in this description, but it is essential they be included for communication with the balance.

Example

S – Send stable weight value

Command	**S**	Get the current stable net weight value.
Response	**S⊔S⊔WeightValue⊔Unit**	Current stable weight value in unit actually set under unit 1.
	S⊔I	Command not executable (balance is currently executing another command, e.g. taring, or time-out as stability was not reached).
	S⊔+	Balance in overload range.
	S⊔-	Balance in underload range.

Example

Command	**S**	Query a stable weight value.
Response	**S⊔S⊔ ⊔ ⊔ ⊔ ⊔100.00⊔g**	The current stable weight value is 100.00 g.

The available MT-SICS commands are listed in the table. For further information please refer to the Reference Manual "MT-SICS 11780711" downloadable from the Internet under **www.mt.com/sics-newclassic**.

	Description		Description
@	Cancel (Reset)	**M31**	Mode after restart
C0	Query/Set adjustment settings	**M46**	Print interval
C1	Start adjustment according to current settings	**PW**	Piece counting: Query/Set piece weight
C2	Start adjustment with external weight	**PWR**	Power on/off (PWR 0 means switch off completely, if balance is powered by battery)
C3	Start adjustment with internal weight	**S**	Send stable weight value
D	Display text sent to balance	**SI**	Send weight value immediately
DAT	Date query/set	**SIR**	Send weight value immediately and repeat
DW	Display weight	**SIRU**	Send weight value with currently displayed unit immediately and repeat
I0	Commands implemented	**SIU**	Send weight value with currently displayed unit immediately
I1	MT-SICS level and MT-SICS versions	**SM0**	Dynamic weighing: cancel all SMx commands
I2	Balance data	**SM1**	Dynamic weighing: Start immediately and send the result

	Description		Description
I3	Software version, type definition number	**SM2**	Dynamic weighing: start after a minimum load is exceeded and send result
I4	Query serial number (SNR)	**SM3**	Dynamic weighing: start after a minimum load is exceeded, send result and repeat
I5	Query SW-identification number	**SM4**	Dynamic weighing: query/set time interval
I10	Query/set balance ID	**SNR**	Send stable weight value and repeat on weight change
I11	Query balance type	**SNRU**	Send stable weight valuewith currently displayed unit and repeat on weight change
I14	Query balance information	**SR**	Send weight value on weight change
K	Keys: set configuration	**SRU**	Send stable weight value with currently displayed unit on weight change
M02	Query/set environment	**ST**	Send stable weight value on pressing (print) key
M03	Query/set AutoZero	**SU**	Send stable weight value with currently displayed unit
M08	Display brightness	**T**	Tare
M09	Display contrast	**TA**	Get/Set tare weight value
M11	Beeper: Query/set volume	**TAC**	Clear tare value
M14	List available language	**TI**	Tare immediately
M15	Query/set language	**TIM**	Query/set time
M17	FACT: query/set single time criteria (no possibility to set "weekday"	**TST0**	Query/set test function settings
M22	Custom unit definition Remarks: no possibility to set "name" of unit	**TST1**	Start test function according to current settings
M25	Get application list	**TST2**	Start test function with external weight
M26	Get/set current application	**TST3**	Start test function with internal weight
M27	Adjustment history	**UPD**	Query/set update rate of the host interface
M30	+/- settings with nominal and tolerance	**Z**	Zero
		ZI	Zero immediately

21 Technical Data

21.1 General Data

Power Supply

• AC operation:	AC/DC Adapter

Primary: 100V–240V, 50/60Hz, 0.3 A
Secondary: 12VDC, 0.84A (with electronic overload protection)
Power supply to the balance: 8–20VDC, 10W

⚠ Use only with a tested AC Adapter with SELV output current. Ensure correct polarity ⊖—⦿—⊕

• Battery operation: 8 standard AA (LR6) batteries (alkaline) for 8–15 hours of use.

Protection and Standards

• Overvoltage category: Class III

• Degree of pollution: 2

• Degree of Protection: Protected against dust and water: IP54 in use with weighing pan.

• Standards for safety and EMC: See Declaration of Conformity

• Range of application: For use only in dry interior rooms

Environmental conditions

• Height above mean sea level: up to 4000 m

• Ambient temperature range: 10 to 30 °C

• Relative air humidity: 10% to 80 % at 31 °C, linearly decreasing to 50 % at 40 °C, noncondensing

Materials

• Housing: Top Housing: Plastic (ABS)
Bottom housing: Die-cast aluminum, lacquered

• Weighing pan: Stainless steel X2CrNiMo 17-12-3 (1.4404)

• Draft shield element: with 0.1 mg models: Stainless steel X2CrNiMo 17-12-3 (1.4404)

• Draft shield: Plastic (ABS), glass

• In-use-cover: Plastic (ABS)

21.2 Model-Specific Data

21.2.1 Balances with Readability of 0.1 mg with Draft Shield

Technical Data

Model	ML54	ML104	ML204
Maximum load	52 g	120 g	220 g
Readability	0.1 mg	0.1 mg	0.1 mg
Taring range	0...52 g	0...120 g	0...220 g
Repeatability (sd)	0.1 mg	0.1 mg	0.1 mg
Linearity	0.2 mg	0.2 mg	0.2 mg
Sensitivity temperature drift (10...30°C)	1.5 ppm/°C	1.5 ppm/°C	1.5 ppm/°C

Model	ML54	ML104	ML204
Internal adjustment	yes	yes	yes
Adjustment range with external weights	20...52 g	50...120 g	100...220 g
Weights for routine testing Large Weight/Class OIML/ASTM Small Weight/Class OIML/ASTM	50 g / F2/4 5 g / E2/2	100 g / F2/4 5 g / E2/2	200 g / F2/4 10 g / F1/3
Minimum weight (acc. to USP)	0.3 g	0.3 g	0.3 g
Minimum weight (U=1%, k=2)	0.02 g	0.02 g	0.02 g
Minimum weight (OIML)	0.01 g	0.01 g	0.01 g
Settling time, typ.	2 s	2 s	3 s
Weighing technology	MonoBloc	MonoBloc	MonoBloc
Usable height of draft shield [mm]	235	235	235
Weighing pan dimensions (WxD) [mm]	Ø 90	Ø 90	Ø 90
Balance dimensions (WxDxH) [mm]	193x290x331	193x290x331	193x290x331
Net Weight [kg]	4.1	4.1	4.1

21.2.2 Balances with Readability of 1 mg with Draft Shield

Technical Data

Model	ML203	ML203E	ML303
Maximum load	220 g	220 g	320 g
Readability	0.001 g	0.001 g	0.001 g
Taring range	0...220 g	0...220 g	0...320 g
Repeatability (sd)	0.001 g	0.001 g	0.001 g
Linearity	0.002 g	0.002 g	0.002 g
Sensitivity temperature drift (10...30°C)	3 ppm/°C	3 ppm/°C	3 ppm/°C
Internal adjustment	yes	no	yes
Adjustment range with external weights	100...220 g	100...220 g	100...320 g
Weights for routine testing Large Weight/Class OIML/ASTM Small Weight/Class OIML/ASTM	200 g / F2/4 10 g / F1/3	200 g / F2/4 10 g / F1/3	200 g / F2/4 20 g / F1/3
Minimum weight (acc. to USP)	3 g	3 g	3 g
Minimum weight (U=1%, k=2)	0.2 g	0.2 g	0.2 g
Minimum weight (OIML)	0.02 g	0.02 g	0.02 g
Settling time, typ.	1.5 s	1.5 s	1.5 s
Weighing technology	MonoBloc	MonoBloc	MonoBloc
Usable height of draft shield [mm]	230	105	230
Weighing pan dimensions (WxD) [mm]	Ø 120	Ø 120	Ø 120
Balance dimensions (WxDxH) [mm]	193x290x331	184x290x188	193x290x331
Net Weight [kg]	4.2	2.8	4.2

Model	ML303E	ML503	
Maximum load	320 g	520 g	
Readability	0.001 g	0.001 g	
Taring range	0...320 g	0...520 g	
Repeatability (sd)	0.001 g	0.001 g	
Linearity	0.002 g	0.002 g	
Sensitivity temperature drift (10...30°C)	3 ppm/°C	3 ppm/°C	

Model	ML303E	ML503
Internal adjustment	no	yes
Adjustment range with external weights	100...320 g	200...520 g
Weights for routine testing Large Weight/Class OIML/ASTM Small Weight/Class OIML/ASTM	200 g / F2/4 10 g / F1/3	500 g / F2/4 2 g / F1/3
Minimum weight (acc. to USP)	3 g	3 g
Minimum weight (U=1%, k=2)	0.2 g	0.2 g
Minimum weight (OIML)	0.02 g	0.02 g
Settling time, typ.	1.5 s	1.5 s
Weighing technology	MonoBloc	MonoBloc
Usable height of draft shield [mm]	105	230
Weighing pan dimensions (WxD) [mm]	Ø 120	Ø 120
Balance dimensions (WxDxH) [mm]	184x290x188	193x290x331
Net Weight [kg]	2.8	4.2

21.2.3 Balances with Readability of 0.01 g

Technical Data

Model	ML802	ML802E	ML1502E
Maximum load	820 g	820 g	1520 g
Readability	0.01 g	0.01 g	0.01 g
Taring range	0...820 g	0...820 g	0...1520 g
Repeatability (sd)	0.01 g	0.01 g	0.01 g
Linearity	0.02 g	0.02 g	0.02 g
Sensitivity temperature drift (10...30°C)	3 ppm/°C	3 ppm/°C	3 ppm/°C
Internal adjustment	yes	no	no
Adjustment range with external weights	100...820 g	100...820 g	100...1520 g
Weights for routine testing Large Weight/Class OIML/ASTM Small Weight/Class OIML/ASTM	500 g / F2/4 20 g / F2/4	1000 g / F2/4 50 g / F2/4	1000 g / F2/4 100 g / F2/4
Minimum weight (acc. to USP)	30 g	30 g	30 g
Minimum weight (U=1%, k=2)	2 g	2 g	2 g
Minimum weight (OIML)	0.5 g	0.5 g	0.5 g
Settling time, typ.	1.5 s	1.5 s	1.5 s
Weighing technology	MonoBloc	Strain Gauge	Strain Gauge
Weighing pan dimensions (WxD) [mm]	170x190	Ø 160	Ø 160
Balance dimensions (WxDxH) [mm]	184x290x84	184x290x84	184x290x84
Net Weight [kg]	3.6	2.2	2.2

Model	ML1602	ML3002	ML3002E
Maximum load	1620 g	3200 g	3200 g
Readability	0.01 g	0.01 g	0.01 g
Taring range	0...1620 g	0...3200 g	0...3200 g
Repeatability (sd)	0.01 g	0.01 g	0.01 g
Linearity	0.02 g	0.02 g	0.02 g
Sensitivity temperature drift (10...30°C)	3 ppm/°C	3 ppm/°C	3 ppm/°C
Internal adjustment	yes	yes	no

Model	ML1602	ML3002	ML3002E
Adjustment range with external weights	1000…1620 g	1000…3200 g	1000…3200 g
Weights for routine testing Large Weight/Class OIML/ASTM Small Weight/Class OIML/ASTM	1000 g / F2/4 100 g / F2/4	2000 g / F2/4 200 g / F2/4	2000 g / F2/4 200 g / F2/4
Minimum weight (acc. to USP)	30 g	30 g	30 g
Minimum weight (U=1%, k=2)	2 g	2 g	2 g
Minimum weight (OIML)	0.5 g	0.5 g	0.5 g
Settling time, typ.	1.5 s	1.5 s	1.5 s
Weighing technology	MonoBloc	MonoBloc	MonoBloc
Weighing pan dimensions (WxD) [mm]	170x190	170x190	170x190
Balance dimensions (WxDxH) [mm]	184x290x84	184x290x84	184x290x84
Net Weight [kg]	3.6	3.6	3.4

Model	ML4002	ML4002E
Maximum load	4200 g	4200 g
Readability	0.01 g	0.01 g
Taring range	0…4200 g	0…4200 g
Repeatability (sd)	0.01 g	0.01 g
Linearity	0.02 g	0.02 g
Sensitivity temperature drift (10…30°C)	3 ppm/°C	3 ppm/°C
Internal adjustment	yes	no
Adjustment range with external weights	2000…4200 g	2000…4200 g
Weights for routine testing Large Weight/Class OIML/ASTM Small Weight/Class OIML/ASTM	2000 g / F2/4 200 g / F2/4	2000 g / F2/4 200 g / F2/4
Minimum weight (acc. to USP)	30 g	30 g
Minimum weight (U=1%, k=2)	2 g	2 g
Minimum weight (OIML)	0.5 g	0.5 g
Settling time, typ.	1.2 s	1.2 s
Weighing technology	MonoBloc	MonoBloc
Weighing pan dimensions (WxD) [mm]	170x190	170x190
Balance dimensions (WxDxH) [mm]	184x290x84	184x290x84
Net Weight [kg]	3.6	3.4

21.2.4 Balances with Readability of 0.1 g

Technical Data

Model	ML2001	ML4001	ML6001
Maximum load	2200 g	4200 g	6200 g
Readability	0.1 g	0.1 g	0.1 g
Taring range	0…2200 g	0…4200 g	0…6200 g
Repeatability (sd)	0.1 g	0.1 g	0.1 g
Linearity	0.2 g	0.2 g	0.2 g
Sensitivity temperature drift (10…30°C)	5 ppm/°C	5 ppm/°C	5 ppm/°C
Internal adjustment	yes	yes	yes
Adjustment range with external weights	500…2200 g	500…4200 g	1000…6200 g

Model	ML2001	ML4001	ML6001
Weights for routine testing Large Weight/Class OIML/ASTM Small Weight/Class OIML/ASTM	2000 g / F2/4 200 g / F2/4	2000 g / F2/4 200 g / F2/4	5000 g / F2/4 500 g / F2/4
Minimum weight (acc. to USP)	300 g	300 g	300 g
Minimum weight (U=1%, k=2)	20 g	20 g	20 g
Minimum weight (OIML)	5 g	5 g	5 g
Settling time, typ.	1 s	1 s	1 s
Weighing technology	MonoBloc	MonoBloc	MonoBloc
Weighing below the balance (with optional hook)	yes	yes	yes
Weighing pan dimensions (WxD) [mm]	170x190	170x190	170x190
Balance dimensions (WxDxH) [mm]	184x290x84	184x290x84	184x290x84
Net Weight [kg]	3.3	3.3	3.3

Model	ML6001E
Maximum load	6200 g
Readability	0.1 g
Taring range	0...6200 g
Repeatability (sd)	0.1 g
Linearity	0.3 g
Sensitivity temperature drift (10...30°C)	5 ppm/°C
Internal adjustment	no
Adjustment range with external weights	1000...6200 g
Weights for routine testing Large Weight/Class OIML/ASTM Small Weight/Class OIML/ASTM	5000 g / F2/4 500 g / F2/4
Minimum weight (acc. to USP)	300 g
Minimum weight (U=1%, k=2)	20 g
Minimum weight (OIML)	5 g
Settling time, typ.	1 s
Weighing technology	Strain Gauge
Weighing below the balance (with optional hook)	yes
Weighing pan dimensions (WxD) [mm]	Ø 160
Balance dimensions (WxDxH) [mm]	184x290x84
Net Weight [kg]	2.3

21.3 Dimensions

21.3.1 Balances with Readability of 0.1 mg with Draft Shield (235 mm)

Models:
ML54
ML104
ML204
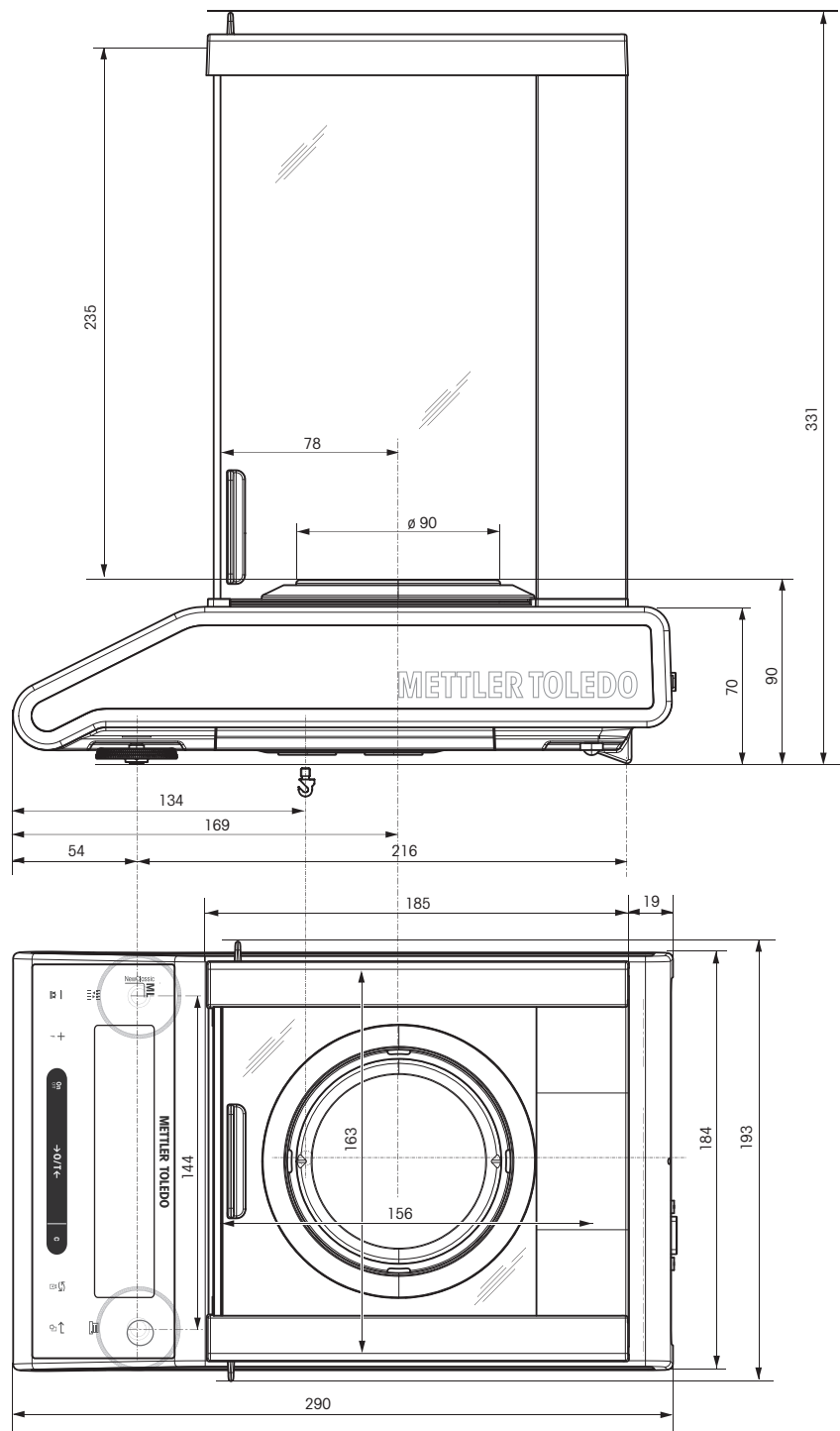
21.3.2 Balances with Readability of 1 mg with Draft Shield (235 mm)

Models:
ML203
ML303
ML503
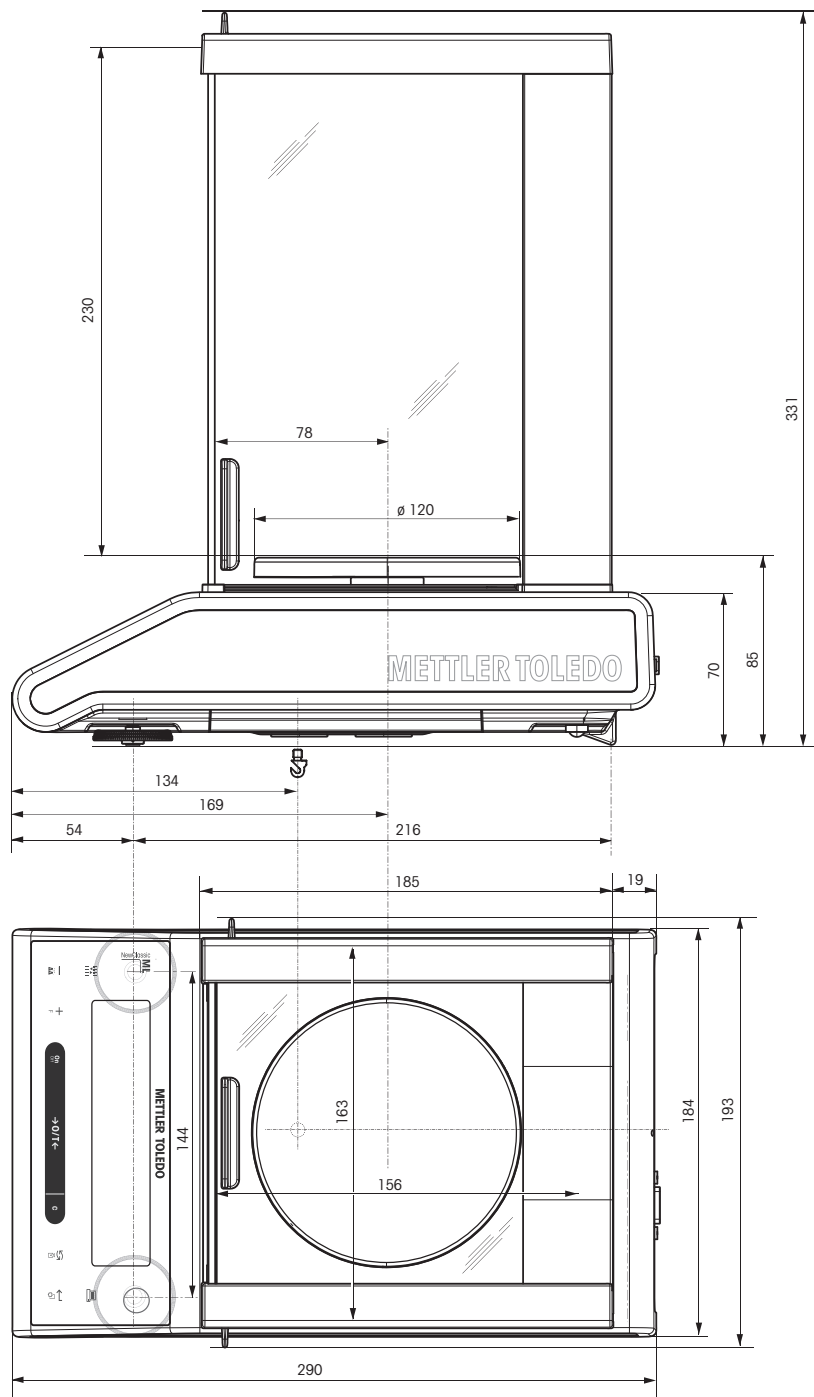
21.3.3 Balances with Readability of 1 mg with "Flex" Draft Shield (105 mm)

Models:
ML203E
ML303E
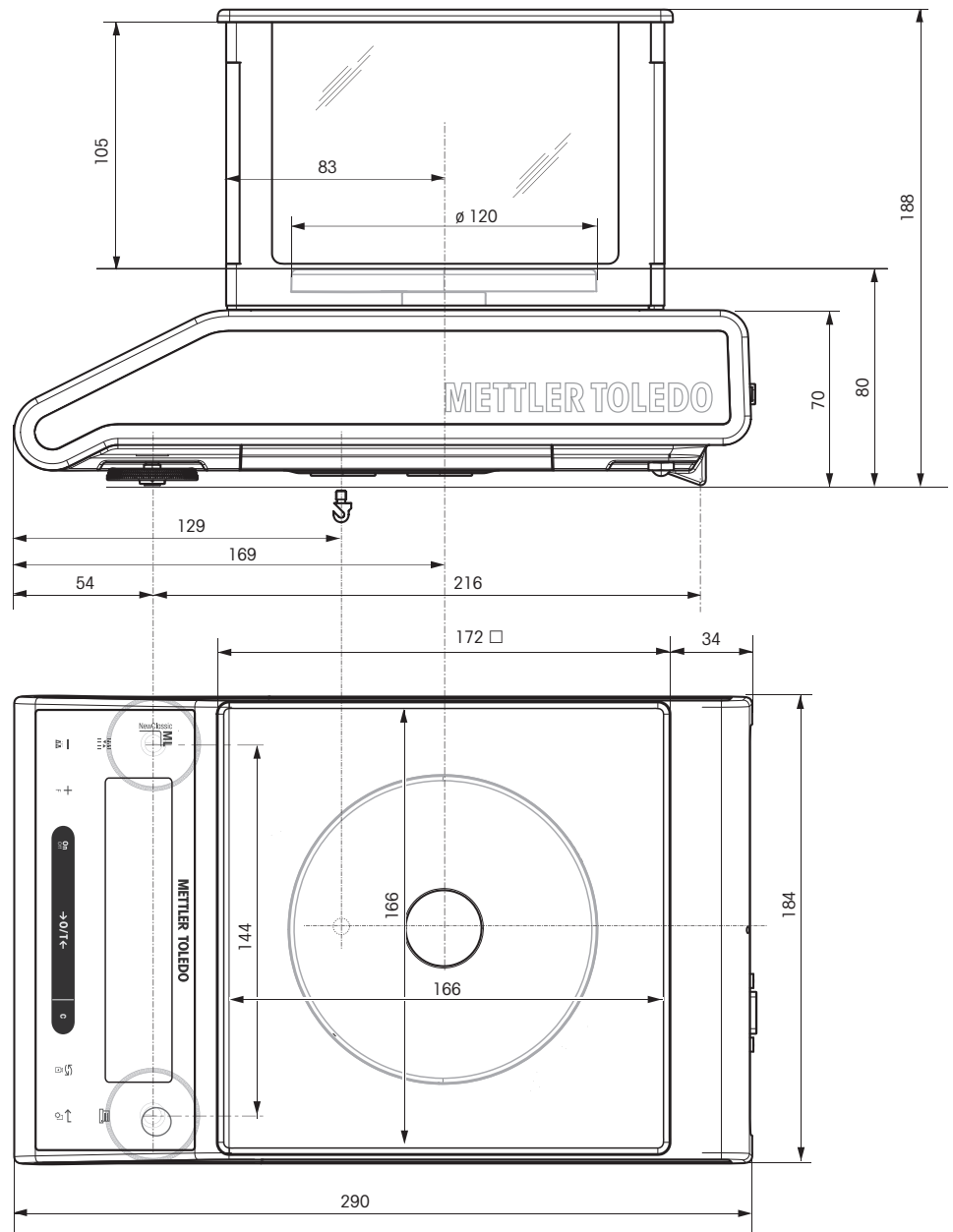
## 21.3.4 Balances with Readability of 0.01 g with Square Weighing Pan and Draft Shield Element

Models:
ML802
ML1602
ML3002
ML3002E
ML4002
ML4002E
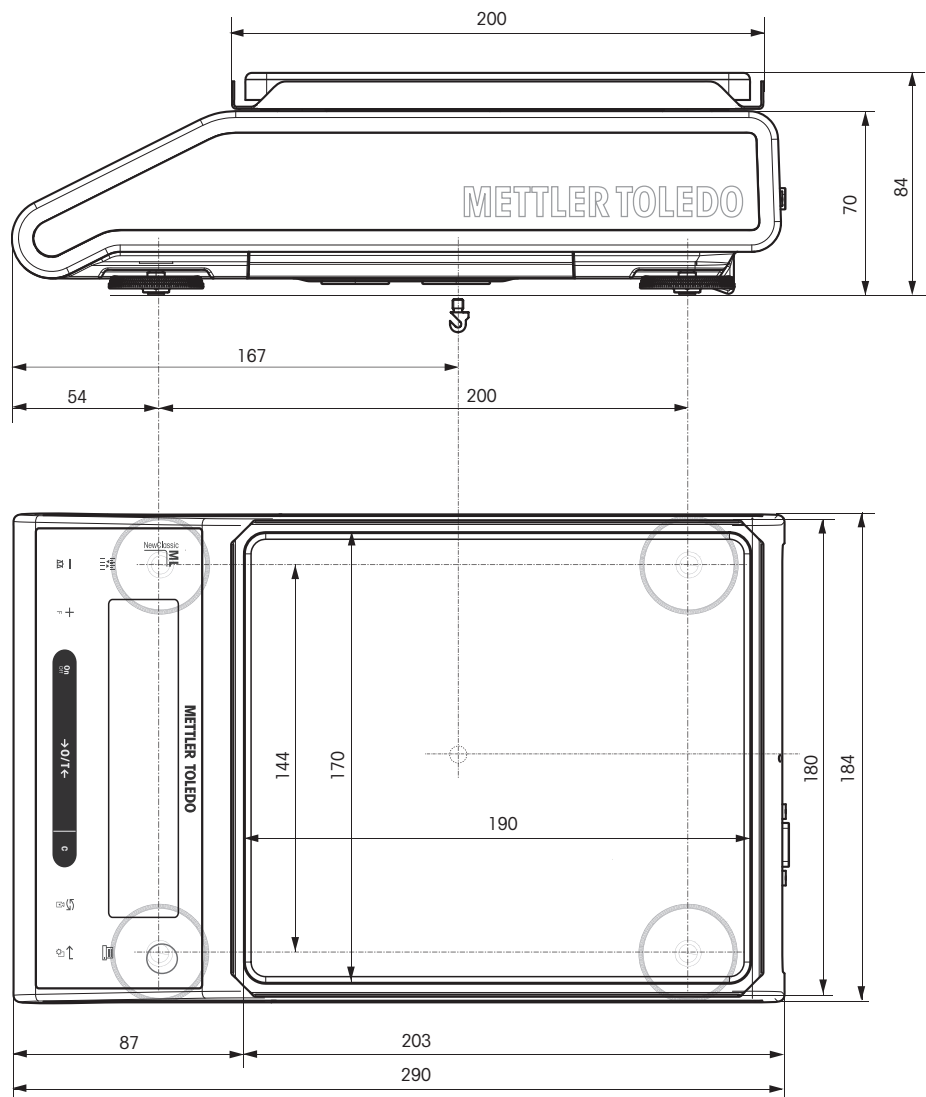
21.3.5 Balances with Readability of 0.01 g / 0.1 g with Round Weighing Pan

Models:
ML802E
ML1502E
ML3002E
ML4002E
ML6001E
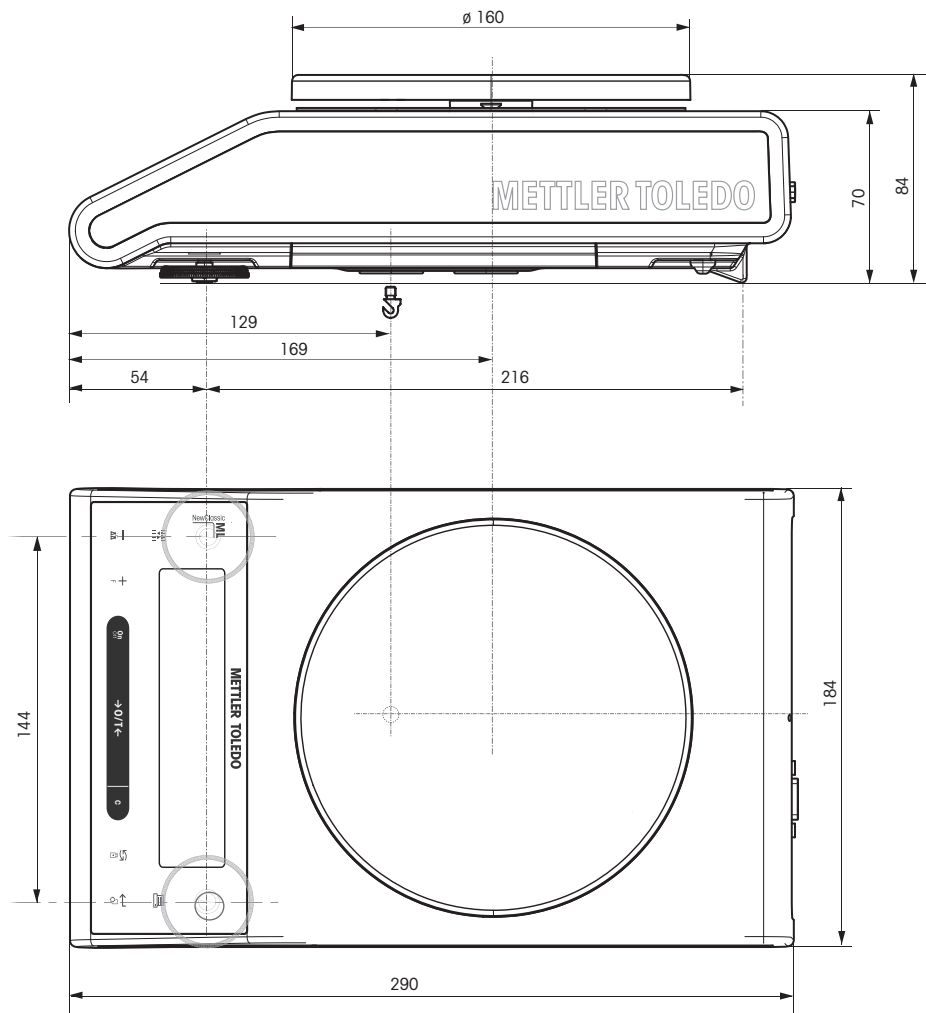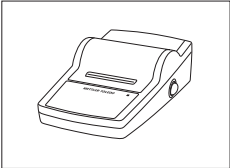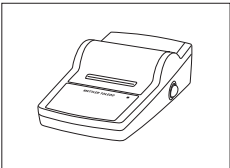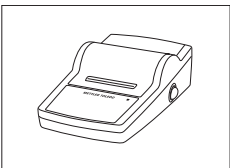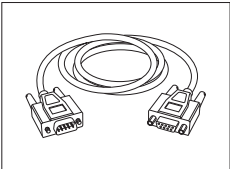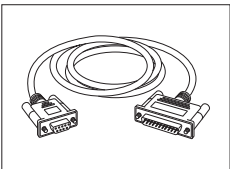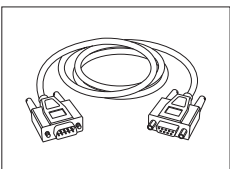
21.3.6 Balances with Readability of 0.1 g with Square Weighing Pan

Models:
ML2001
ML4001
ML6001
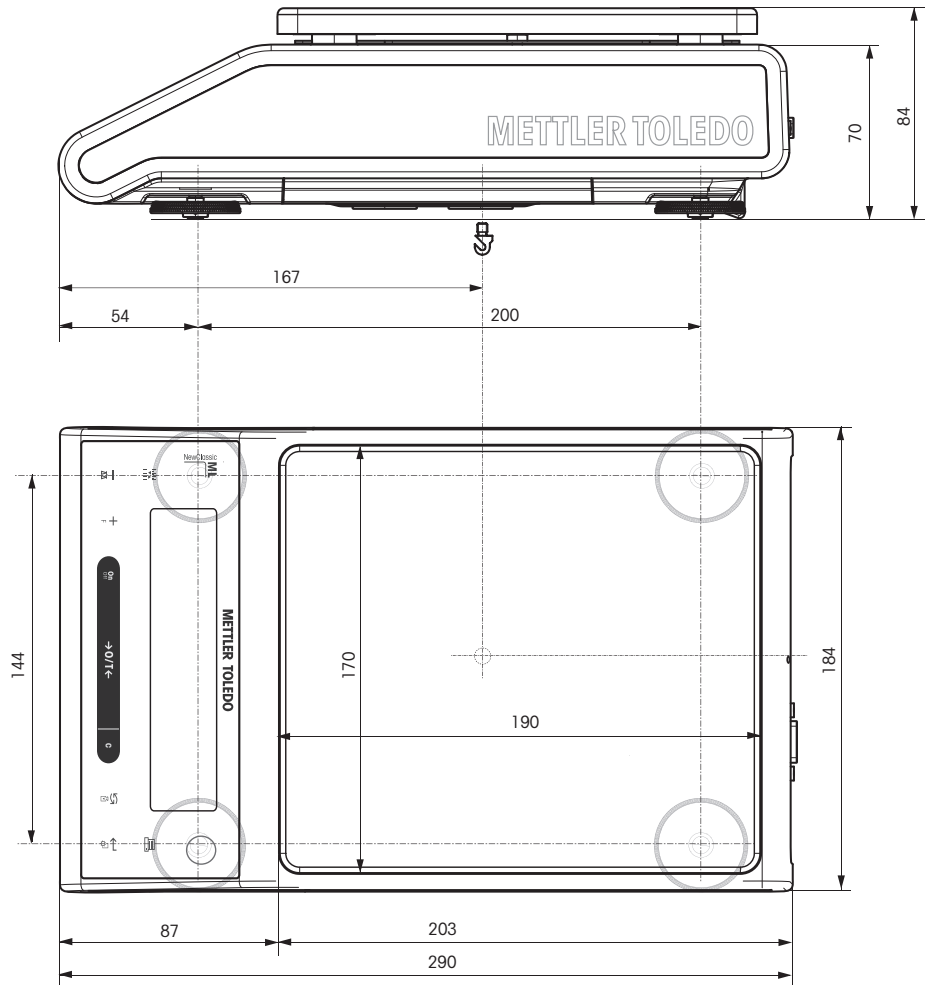
22 Accessories and Spare Parts

22.1 Accessories

Description	Part No.

Printers

	RS-P25 printer with RS232C connection to balance	11124300
	RS-P26 printer with RS232C connection to balance (with date and time)	11124303
	RS-P28 printer with RS232C connection to balance (with date, time and applications	11124304

Cables for RS232C Interface

	RS9 – RS9 (m/f): connection cable for PC, length = 1 m	11101051
	RS9 – RS25 (m/f): connection cable for PC, length = 1 m	11101052
	RS9 – RS9 (m/m): connection cable for devices with DB9 (f) socket, length = 1 m	21250066
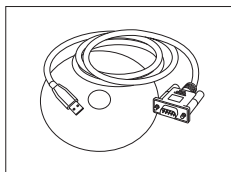
| | RS232 - USB converter – intelligent expansion module for connection to PC | 11103691 |

Auxiliary Displays
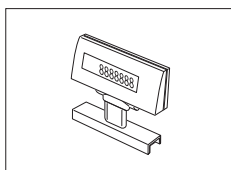
| | LC/RS-BLD auxiliary display on bench stand, backlit (incl. RS cable and separate AC adapter) | 00224200 |

| | RS232 auxiliary display | 12120057 |
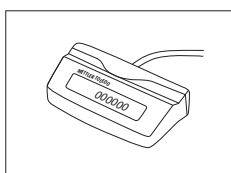
AC Adapters
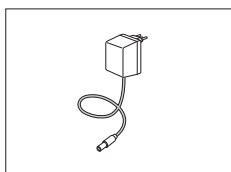
| | AC universal adapter (EU, USA, AU, UK) 100–240 VAC, 50/60HZ, 0.3 A, 12 V 0.84 A | 11120270 |

Protective Covers
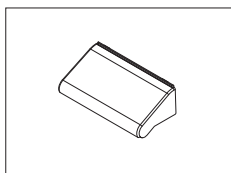
| | Protective cover for models ML with draft shield "235 mm" | 12122030 |

| | Protective cover for models ML with circular weighing pan | 12122032 |

| | Protective cover for models ML with rectangular weighing pan | 12122031 |
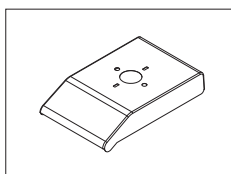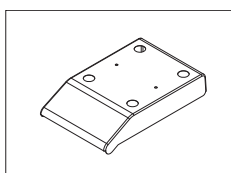
Anti-theft Devices
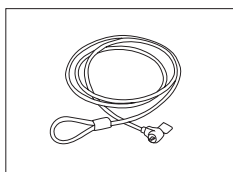
Steel cable   11600361

Software
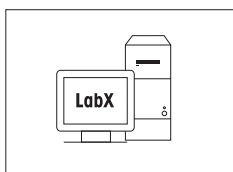
LabX direct balance (simple data transfer)   11101052

Adjustment Weights

OIML / ASTM Weights (with calibration certificate) see **www.mt.com/weights**

22.2 Spare Parts

Balances with readability of 0.1 mg, with draft shield (235 mm)

Drawing	Pos	Description	Part No.
	1	Weighing pan Ø 90 mm	12122010
	2	Pan support	12122042
	3	Draft shield element	12122043
	4	Bottom plate	12122044
	5	Side glass door	12122036
	6	Top glass door	12122033
	7	Pair of handles	12122035
	8	Leveling foot	12122040
	9	Battery-chamber cover	12122041
	10	Weighing below balance cap	12122029
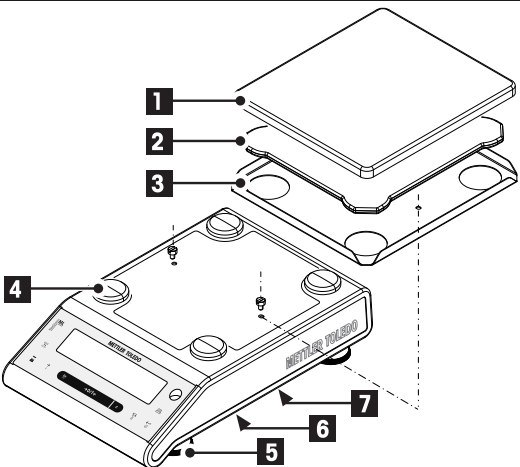
Balances with readability of 1 mg, with draft shield (235 mm)

Drawing	Pos	Description	Part No.
	1	Weighing pan Ø 120 mm	12122037
	2	Pan support	12122045
	3	Bottom plate	12122044
	4	Side glass door	12122036
	5	Top glass door	12122033
	6	Pair of handles	12122035
	7	Leveling foot	12122040
	8	Battery-chamber cover	12122041
	9	Weighing below balance cap	12122029
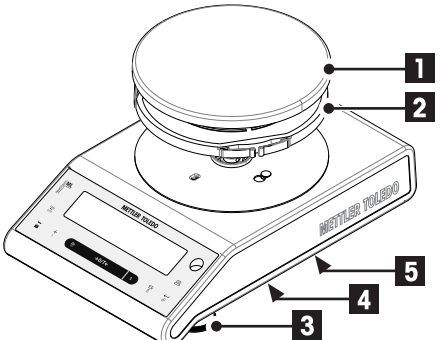
Balances with readability of 1 mg, with flex draft shield (105 mm)

Drawing	Pos	Description	Part No.
	1	Weighing pan Ø 120 mm	12122037
	2	Pan support	12122045
	3	Bottom plate	12122047
	4	Draft shield top cover	12122046
	5	Draft shield frame	12122039
	6	Draft shield glass plate	12122038
	7	Leveling foot	12122040
	8	Battery-chamber cover	12122041
	9	Weighing below balance cap	12122029
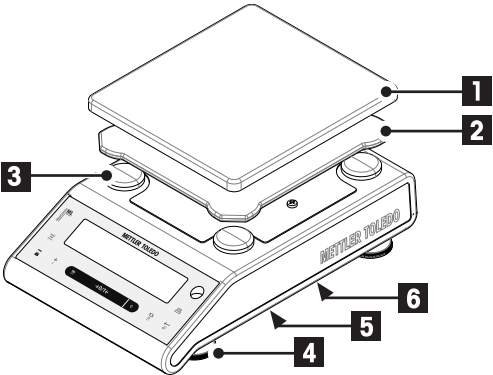
Balances with readability of 10 mg with square weighing pan and draft shield element

Drawing	Pos	Description	Part No.
	1	Weighing pan 170 mm x 190 mm	12122048
	2	Pan support	12122049
	3	Draft shield element	12122050
	4	Pan support cap	11131029
	5	Leveling foot	12122040
	6	Battery-chamber cover	12122041
	7	Weighing below balance cap	12122029

Balances with readability of 0.01 g / 0.1 g with round weighing pan

Drawing	Pos	Description	Part No.
	1	Weighing pan Ø 160 mm	12102941
	2	Pan support	12122052
	3	Leveling foot	12122040
	4	Battery-chamber cover	12122041
	5	Weighing below balance cap	12122029

Balances with readability of 0.1 g with square weighing pan

Drawing	Pos	Description	Part No.
	1	Weighing pan 170 mm x 190 mm	12122048
	2	Pan support	12122049
	3	Pan support cap	11131029
	4	Leveling foot	12122040
	5	Battery-chamber cover	12122041
	6	Weighing below balance cap	12122029

23 Appendix

23.1 Conversion Table for Weight Units

Kilogram	1 kg	=	1000.0	g	1 g	=	0.001	kg
Milligram	1 mg	=	0.001	g	1 g	=	1000.0	mg
Microgram	1 µg	=	0.000001	g	1 g	=	1000000.0	µg
Carat	1 ct	=	0.2	g	1 g	=	5.0	ct
Pound	1 lb	=	453.59237	g	1 g	≈	0.00220462262184878	lb
Ounce (avdp)	1 oz	=	28.349523125	g	1 g	≈	0.0352739619495804	oz
Ounce (troy)	1 ozt	=	31.1034768	g	1 g	≈	0.0321507465686280	ozt
Grain	1 GN	=	0.06479891	g	1 g	≈	15.4323583529414	GN
Pennyweight	1 dwt	=	1.55517384	g	1 g	≈	0.643014931372560	dwt
Momme	1 mom	=	3.75	g	1 g	≈	0.266666666666667	mom
Mesghal	1 msg	≈	4.6083	g	1 g	≈	0.217	msg
Tael Hong Kong	1 tlh	=	37.429	g	1 g	≈	0.0267172513291833	tlh
Tael Singapore (Malaysia)	1 tls	≈	37.7993641666667	g	1 g	≈	0.0264554714621853	tls
Tael Taiwan	1 tlt	=	37.5	g	1 g	≈	0.0266666666666667	tlt
Tola	1 tola	=	11.6638038	g	1 g	≈	0.0857353241830079	tola
Baht	1 baht	=	15.16	g	1 g	≈	0.0659630606860158	baht

24 Index

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*1 1 7 8 1 2 8 7 *

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• reduce costs by optimizing testing procedures
• comply with the most common regulatory requirements

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